7-1 defroster on windshield
annunciator lights - Press to test
Stall Wing test

Pon 666-3900
ADI 666-3500

ARCHER II
PA-28-181

PILOT'S OPERATING HANDBOOK

39

AND

FAA APPROVED AIRPLANE FLIGHT MANUAL

AIRPLANE SERIAL NO. 28-8190237

AIRPLANE REGIST. NO. N8384H

PA-28-181
REPORT: VB-1120 FAA APPROVED BY: Ward Evans

WARD EVANS
D.O.A. NO. SO-1
PIPER AIRCRAFT CORPORATION
VERO BEACH, FLORIDA

DATE OF APPROVAL:
JULY 2, 1979

FAA APPROVED IN NORMAL AND UTILITY CATEGORIES BASED ON CAR 3. THIS HANDBOOK INCLUDES THE MATERIAL REQUIRED TO BE FURNISHED TO THE PILOT BY CAR 3 AND CONSTITUTES THE APPROVED AIRPLANE FLIGHT MANUAL AND MUST BE CARRIED IN THE AIRPLANE AT ALL TIMES.

Rudder trim 7-5
Emergency Loss control 7-14
Pitch Control 7-15

PIPER

WARNING

EXTREME CARE MUST BE EXERCISED TO LIMIT THE USE OF THIS HANDBOOK TO APPLICABLE AIRCRAFT. THIS HANDBOOK IS VALID FOR USE WITH THE AIRPLANE IDENTIFIED ON THE FACE OF THE TITLE PAGE. SUBSEQUENT REVISIONS SUPPLIED BY PIPER AIRCRAFT CORPORATION MUST BE PROPERLY INSERTED.

Published by
PUBLICATIONS DEPARTMENT
Piper Aircraft Corporation
Issued: July 2, 1979

REPORT: VB-1120

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS

Current Revisions to the PA-28-181 Archer II Pilot's Operating Handbook, REPORT: VB-1120 issued July 2, 1979.

Revision Number and Code	Revised Pages	Description of Revision	FAA Approval Signature and Date
Rev. 1 (PR800529)	1-3	Revised para. 1.7 (c).	
	2-3	Revised para. 2.7 (d) (8).	
	2-4	Revised para. 2.9 (a).	
	2-10	Added placards.	
	3-3	Revised wording.	
	3-10	Revised wording.	
	4-8	Corrected spelling.	
	4-11	Revised para 4.9.	
	4-20	Revised wording.	
	6-i	Revised Table of Contents.	
	6-6	Revised Figure 6-5.	
	6-12	Revised Figure 6-15.	
	6-12a thru 6-12d	Added pages and added new info.	
	6-13	Revised para. no.	
	6-22	Added item 97 b.	
	6-23	Added item 105.	
	6-25	Relocated items to pg. 6-26; added new item 145.	
	6-26	Relocated items to pg. 6-27; added new items 147, 149; re-numbered items.	
	6-27	Relocated items to pg. 6-28; renumbered items.	
	6-28	Relocated items to pg. 6-29b and pg. 6-29a.	
	6-29	Relocated items to pg. 6-29a.	
	6-29a	Added new pg.; relocated items from pg. 6-29 and item 203 from pg. 6-28.	
	6-29b	Added new pg. and new items 219, 227, 229.	

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS (cont)

Revision Number and Code	Revised Pages	Description of Revision	FAA Approval Signature and Date
Rev. 1 (cont)	6-29c	Added new pg. and new items 231 thru 241.	
	6-29d	Added new pg. and new item 243; relocated and renumbered items from pg. 6-30.	
	6-30	Relocated and renumbered items from pg. 6-31.	
	6-31	Relocated items from pg. 6-32; added new items 265 and 267.	
	6-32	Relocated item from pg. 6-33; renumbered items.	
	6-33	Relocated and renumbered items from pg. 6-34; added new item 285.	
	6-34	Renumbered items; added new items 289, 291, 295.	
	6-35	Renumbered items; relocated item to pg. 6-36; added item from pg. 6-34.	
	6-36	Renumbered items; relocated item to pg. 6-37.	
	6-37	Renumbered items; relocated item to pg. 6-38.	
	6-38	Renumbered items; relocated item from pg. 6-37.	
	6-39	Renumbered items.	
	6-41	Relocated item to pg. 6-42; added new item 429.	
	6-42	Relocated item to pg. 6-43; renumbered items; added items 431 and 433.	
	6-43	Added item from pg. 6-42.	
	7-i	Added para. 7.39 to Table of Contents.	
	7-20	Revised material.	
	7-24	Added para. 7.39.	

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS (cont)

Revision Number and Code	Revised Pages	Description of Revision	FAA Approval Signature and Date
Rev. 1 (cont)	7-25	Added pg.; added new info.	
	8-12	Revised para. 8.21 (a) (b).	
	8-12a	Added pg.; added new info.	
	8-12b	Added pg.; relocated material from pg. 8-12 and 8-13; added cautions and revised info. (c).	
	8-13	Relocated info. to pg. 8-12; added info. from pg. 8-14.	
	8-14	Relocated info. to pg. 8-13; added info. from pg. 8-15.	Ward Evans
	8-15	Relocated info. to pg. 8-14.	Ward Evans
	10-2	Added para. 10.3 (j).	May 29, 1980
Rev. 2 (PR800822)	9-i	Added supplement 5 and pages	
	9-15 thru 9-18	Added supplement 5 (Century 21 Autopilot).	Ward Evans Ward Evans Aug. 22, 1980
Rev. 3 (PR810114)	Title	Revised approval.	
	ii	Revised warning.	
	2-3	Revised para. 2.7 (d) (6).	
	2-4	Revised para. 2.9 (c).	
	3-i	Changed para. 3.23 title, page nos.	
	3-6	Changed alternator failure to electrical failures; add info., moved info. to pg. 3-7.	
	3-7	Relocated info. from pg. 3-6; moved info. to pg. 3-8.	
	3-8	Relocated info. from pg. 3-7.	

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS (cont)

Revision Number and Code	Revised Pages	Description of Revision	FAA Approval Signature and Date
Rev. 3 (cont)	3-13	Revised, retitled para. 3.23 with added info.	
	3-14	Added para. 3.24; moved para. 3.25 and 3.27 to pg. 3-15, and para. 3.29 to pg. 3-16.	
	3-15	Relocated para. 3.25 and 3.27 from pg. 3-14; moved para. 3.31 to pg. 3-16.	
	3-16	New page, relocated para. 3.29 from pg. 3-14 and para. 3.31 from pg. 3-15.	
	3-17	New page, added relocated info.	
	6-19	Added item 61.	
	6-29a	Added item 204.	
	6-31	Revised item 267.	
	6-33	Added item 274; revised item 275; moved items 283 and 285 to pg. 6-34.	
	6-34	Relocated items 283 and 285 from pg. 6-33; moved items 291 thru 295 to pg. 6-35.	
	6-35	Relocated items 291 thru 295 from pg. 6-34; moved items 301 and 303 to pg. 6-36.	
	6-36	Relocated items 301 and 303 from pg. 6-35; moved item 309 to pg. 6-37.	
	6-37	Relocated item 309 from pg. 6-36; moved items 317 and 319 to pg. 6-38.	
	6-38	Relocated items 317 and 319 from pg. 6-37; moved item 327 to pg. 6-39.	
	6-39	Relocated item 327 from pg. 6-38; moved items 333 thru 337 to pg. 6-40.	

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS (cont)

Revision Number and Code	Revised Pages	Description of Revision	FAA Approval Signature and Date
Rev. 3 (cont)	6-40	Relocated items 333 thru 337 from pg. 6-39; moved items 409 thru 417 to pg. 6-41.	
	6-41	Relocated items 409 thru 417 from pg. 6-40; moved items 423 thru 429 to pg. 6-42.	
	6-42	Relocated items 423 thru 429 from pg. 6-41; moved items 435 thru 441 to pg. 6-43.	
	6-43	Relocated items 435 thru 441 from pg. 6-42; moved info. to pg. 6-44.	
	6-44	New page; relocated info. from pg. 6-43.	
	7-7	Revised para. 7.13.	
	7-10	Revised para. 7.15.	
	7-11	Revised figure 7-11.	
	7-12	Cont. para. 7.15 revision.	
	7-13	Cont. para. 7.15 revision.	
	7-20	Revised para. 7.25.	
	9-i	Added supplement 6.	
	9-15 thru 9-18	Retyped supplement 5.	
	9-19 thru 9-20	Added supplement 6 (Piper Control Wheel Clock)	Ward Evans Jan. 14, 1981

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS (cont)

Revision Number and Code	Revised Pages	Description of Revision	FAA Approval Signature and Date
Rev. 9 (PR840629)	vii	Revised Table of Contents.	
	1-3	Revised para. 1.7.	
	1-7, 1-8	Revised item (b).	
	2-3	Revised para. 2.7.	
	3-1	Revised para. 3.1.	
	4-4, 4-6	Revised procedures.	
	4-11	Revised para. 4.9.	
	4-15	Revised para. 4.19.	
	5-29	Revised Fig. 5-37.	
	6-1	Revised para. 6.1.	
	6-2	Revised para. 6.3.	
	6-5	Revised para. 6.5.	
	6-16	Revised item (b).	
	7-3	Revised para. 7.7.	
	7-8	Revised para. 7.13.	
	7-10	Revised para. 7.15.	
	7-14	Revised para. 7.17.	
	7-21	Revised para. 7.33.	
	8-12	Revised para. 8.21.	
	10-i	Revised Table of Contents.	Ward Evans
	10-1, 10-2	Changed Safety to Operating.	Ward Evans June 29, 1984

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS (cont)

Revision Number and Code	Revised Pages	Description of Revision	FAA Approval Signature and Date
Rev. 9 (PR840629)	vii	Revised Table of Contents.	
	1-3	Revised para. 1.7.	
	1-7, 1-8	Revised item (b).	
	2-3	Revised para. 2.7.	
	3-1	Revised para. 3.1.	
	4-4, 4-6	Revised procedures.	
	4-11	Revised para. 4.9.	
	4-15	Revised para. 4.19.	
	5-29	Revised Fig. 5-37.	
	6-1	Revised para. 6.1.	
	6-2	Revised para. 6.3.	
	6-5	Revised para. 6.5.	
	6-16	Revised item (b).	
	7-3	Revised para. 7.7.	
	7-8	Revised para. 7.13.	
	7-10	Revised para. 7.15.	
	7-14	Revised para. 7.17.	
	7-21	Revised para. 7.33.	
	8-12	Revised para. 8.21.	Ward Evans
	10-i	Revised Table of Contents.	
	10-1, 10-2	Changed Safety to Operating.	Ward Evans June 29, 1984
Rev. 10 (PR850705)	4-18	Added info. to para. 4.27.	
	5-20 thru 5-25	Revised charts.	
	7-7	Revised para. 7.11.	
	7-9	Relocated info. from pg. 7-10.	
	7-10	Added info. to para. 7.15.	
	7-20	Added info. to para. 7.25.	D.H. Trompler Sept. 16, 1985

PILOT'S OPERATING HANDBOOK LOG OF REVISIONS (cont)

Revision Number and Code	Revised Pages	Description of Revisions	FAA Approval Signature and Date
Rev. 14	vi-k	Added log of revision page	
(PR930107)	vi-l	Added log of revision page	
	9-i	Added Supplement 11 to T.O.C.	
	9-77	Added Supplement 11	Wm.R.Moreu W. R. MOREU Jan. 07, 1993
Rev. 15			
(PR940329)	7-i	Revised T.O.C.	
	7-26	Relocated para. 7.39 from pg. 7-26 to page 7-27	
	7-26	Revised para. 7.37 added ELT info.	
	7-27	Added page.	Wm.R.Moreu
	7-28	Added Page.	W. R. MOREU March 29, 1994

TABLE OF CONTENTS

TABLE OF CONTENTS

SECTION 1

GENERAL

SECTION 1

GENERAL

1.1 INTRODUCTION

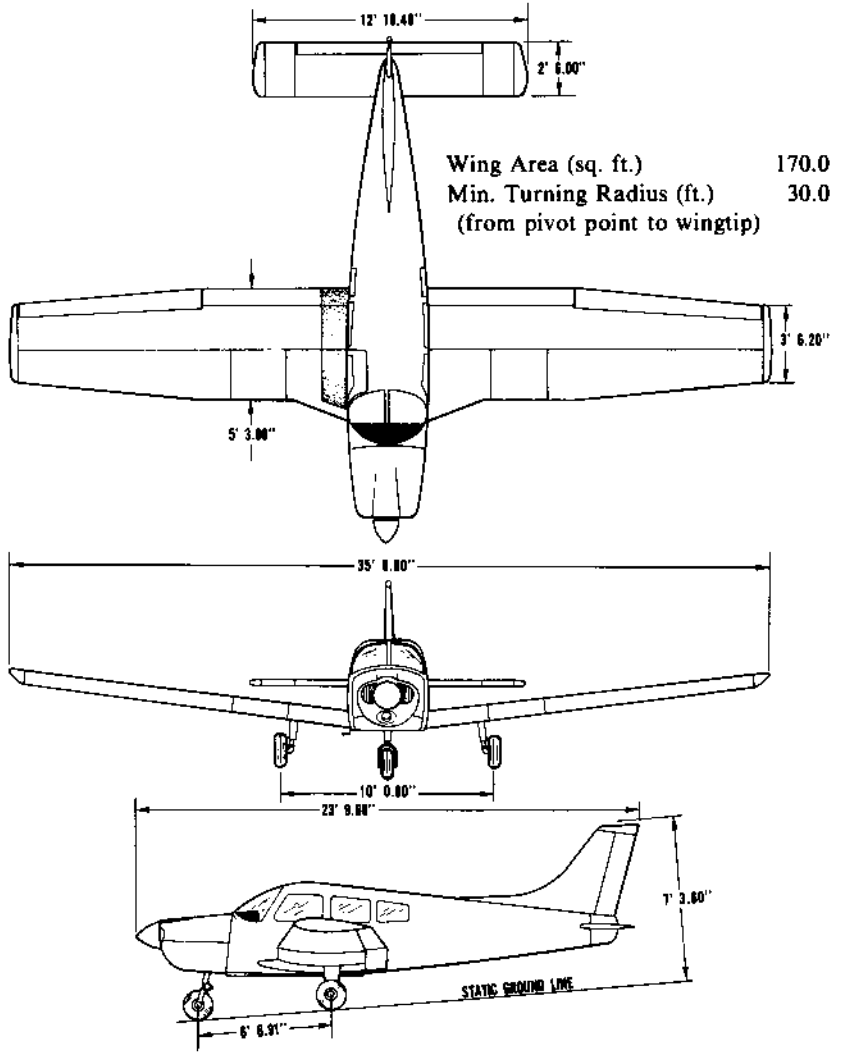
This Pilot's Operating Handbook is designed for maximum utilization as an operating guide for the pilot. It includes the material required to be furnished to the pilot by C.A.R. 3 and FAR Part 21, Subpart J. It also contains supplemental data supplied by the airplane manufacturer.

This handbook is not designed as a substitute for adequate and competent flight instruction, knowledge of current airworthiness directives, applicable federal air regulations or advisory circulars. It is not intended to be a guide for basic flight instruction or a training manual and should not be used for operational purposes unless kept in a current status.

Assurance that the airplane is in an airworthy condition is the responsibility of the owner. The pilot in command is responsible for determining that the airplane is safe for flight. The pilot is also responsible for remaining within the operating limitations as outlined by instrument markings, placards, and this handbook.

Although the arrangement of this handbook is intended to increase its in-flight capabilities, it should not be used solely as an occasional operating reference. The pilot should study the entire handbook to familiarize himself with the limitations, performance, procedures and operational handling characteristics of the airplane before flight.

The handbook has been divided into numbered (arabic) sections, each provided with a "finger-tip" tab divider for quick reference. The limitations and emergency procedures have been placed ahead of the normal procedures, performance and other sections to provide easier access to information that may be required in flight. The "Emergency Procedures" Section has been furnished with a red tab divider to present an instant reference to the section. Provisions for expansion of the handbook have been made by the deliberate omission of certain paragraph numbers, figure numbers, item numbers and pages noted as being intentionally left blank.



THREE VIEW
Figure 1-1

1.3 ENGINES

(a) Number of Engines	1
(b) Engine Manufacturer	Lycoming
(c) Engine Model Number	O-360-A4M or O-360-A4A
(d) Takeoff Power - 5 Minute Limit (BHP)	180
(e) Takeoff Engine Speed - 5 Minute Limit (RPM)	2700
(f) Maximum Continuous Power (BHP)	178
(g) Maximum Continuous Engine Speed (RPM)	2650
(h) Bore (inches)	5.125
(i) Stroke (inches)	4.375
(j) Displacement (cubic inches)	361.0
(k) Compression Ratio	8.5:1
(l) Engine Type	Four Cylinder, Direct Drive, Horizontally Opposed, Air Cooled

1.5 PROPELLERS

(a) Number of Propellers	1
(b) Propeller Manufacturer	Sensenich
(c) Model	76EM8S5-0-62
(d) Number of Blades	2
(e) Propeller Diameter (inches)	
(1) Maximum	76
(2) Minimum	76
(f) Propeller Type	Fixed Pitch

1.7 FUEL

AVGAS ONLY

(a) Fuel Capacity (U.S. gal.) (total)	50
(b) Usable Fuel (U.S. gal.) (total)	48
(c) Fuel	
(1) Minimum Octane	100 Green or 100LL Blue Aviation Grade
(2) Alternate Fuel	Refer to latest issue of Lycoming Instruction No. 1070.

1.9 OIL

(a) Oil Capacity (U.S. quarts)	8
(b) Oil Specification	Refer to latest issue of Lycoming Service Instruction 1014.

(c) Oil Viscosity per Average Ambient Temp. for Starting

	Single	Multi
(1) Above 60° F	S.A.E. 50	S.A.E. 40 or 50
(2) 30° F to 90° F	S.A.E. 40	S.A.E. 40
(3) 0° F to 70° F	S.A.E. 30	S.A.E. 40 or 20W-30
(4) Below 10° F	S.A.E. 20	S.A.E. 20W-30

1.11 MAXIMUM WEIGHTS

	Normal	Utility
(a) Maximum Ramp Weight (lbs.)	2558	2138
(b) Maximum Takeoff Weight (lbs.)	2550	2130
(c) Maximum Landing Weight (lbs.)	2550	2130
(d) Maximum Weights in Baggage Compartment (lbs.)	200	0

1.13 STANDARD AIRPLANE WEIGHTS

Refer to Figure 6-5 for the Standard Empty Weight and the Useful Load.

1.15 BAGGAGE SPACE

(a) Compartment Volume (cubic feet)	24
(b) Entry Width (inches)	22
(c) Entry Height (inches)	20

1.17 SPECIFIC LOADINGS

(a) Wing Loading (lbs. per sq. ft.)	15.0
(b) Power Loading (lbs. per hp)	14.2

1.19 SYMBOLS, ABBREVIATIONS AND TERMINOLOGY

The following definitions are of symbols, abbreviations and terminology used throughout the handbook and those which may be of added operational significance to the pilot.

(a) General Airspeed Terminology and Symbols

CAS	Calibrated Airspeed means the indicated speed of an aircraft, corrected for position and instrument error. Calibrated airspeed is equal to true airspeed in standard atmosphere at sea level.
KCAS	Calibrated Airspeed expressed in "Knots."
GS	Ground Speed is the speed of an airplane relative to the ground.
IAS	Indicated Airspeed is the speed of an aircraft as shown on the airspeed indicator when corrected for instrument error. IAS values published in this handbook assume zero instrument error.
KIAS	Indicated Airspeed expressed in "Knots."
M	Mach Number is the ratio of true airspeed to the speed of sound.
TAS	True Airspeed is the airspeed of an airplane relative to undisturbed air which is the CAS corrected for altitude, temperature and compressibility.
V_A	Maneuvering Speed is the maximum speed at which application of full available aerodynamic control will not overstress the airplane.
V_{FE}	Maximum Flap Extended Speed is the highest speed permissible with wing flaps in a prescribed extended position.

VNE/MNE	Never Exceed Speed or Mach Number is the speed limit that may not be exceeded at any time.
VNO	Maximum Structural Cruising Speed is the speed that should not be exceeded except in smooth air and then only with caution.
VS	Stalling Speed or the minimum steady flight speed at which the airplane is controllable.
VSO	Stalling Speed or the minimum steady flight speed at which the airplane is controllable in the landing configuration.
VX	Best Angle-of-Climb Speed is the airspeed which delivers the greatest gain of altitude in the shortest possible horizontal distance.
VY	Best Rate-of-Climb Speed is the airspeed which delivers the greatest gain in altitude in the shortest possible time.

(b) Meteorological Terminology

ISA	International Standard Atmosphere in which: The air is a dry perfect gas; The temperature at sea level is 15° Celsius (59° Fahrenheit); The pressure at sea level is 29.92 inches Hg (1013.2 mb); The temperature gradient from sea level to the altitude at which the temperature is -56.5°C (-69.7°F) is -0.00198°C (-0.003564°F) per foot and zero above that altitude.
OAT	Outside Air Temperature is the free air static temperature, obtained either from inflight temperature indications or ground meteorological sources, adjusted for instrument error and compressibility effects.

Indicated Pressure Altitude	The number actually read from an altimeter when the barometric subscale has been set to 29.92 inches of mercury (1013.2 millibars).
Pressure Altitude	Altitude measured from standard sea-level pressure (29.92 in. Hg) by a pressure or barometric altimeter. It is the indicated pressure altitude corrected for position and instrument error. In this handbook, altimeter instrument errors are assumed to be zero.
Station Pressure	Actual atmospheric pressure at field elevation.
Wind	The wind velocities recorded as variables on the charts of this handbook are to be understood as the headwind or tailwind components of the reported winds.

(c) Power Terminology

Takeoff Power	Maximum power permissible for takeoff.
Maximum Continuous Power	Maximum power permissible continuously during flight.

(d) Engine Instruments

EGT Gauge	Exhaust Gas Temperature Gauge

(e) Airplane Performance and Flight Planning Terminology

Climb Gradient	The demonstrated ratio of the change in height during a portion of a climb, to the horizontal distance traversed in the same time interval.
Demonstrated Crosswind Velocity (Demo. X-Wind)	The demonstrated crosswind velocity is the velocity of the crosswind component for which adequate control of the airplane during takeoff and landing was actually demonstrated during certification tests.
Accelerate-Stop Distance	The distance required to accelerate an airplane to a specified speed and, assuming failure of an engine at the instant that speed is attained, to bring the airplane to a stop.
MEA	Minimum en route IFR altitude.
Route Segment	A part of a route. Each end of that part is identified by: (1) a geographical location; or (2) a point at which a definite radio fix can be established.

(f) Weight and Balance Terminology

Reference Datum	An imaginary vertical plane from which all horizontal distances are measured for balance purposes.
Station	A location along the airplane fuselage usually given in terms of distance from the reference datum.
Arm	The horizontal distance from the reference datum to the center of gravity (C.G.) of an item.

Moment	The product of the weight of an item multiplied by its arm. (Moment divided by a constant is used to simplify balance calculations by reducing the number of digits.)
Center of Gravity (C.G.)	The point at which an airplane would balance if suspended. Its distance from the reference datum is found by dividing the total moment by the total weight of the airplane.
C.G. Arm	The arm obtained by adding the airplane's individual moments and dividing the sum by the total weight.
C.G. Limits	The extreme center of gravity locations within which the airplane must be operated at a given weight.
Usable Fuel	Fuel available for flight planning.
Unusable Fuel	Fuel remaining after a runout test has been completed in accordance with governmental regulations.
Standard Empty Weight	Weight of a standard airplane including unusable fuel, full operating fluids and full oil.
Basic Empty Weight	Standard empty weight plus optional equipment.
Payload	Weight of occupants, cargo and baggage.
Useful Load	Difference between takeoff weight, or ramp weight is applicable, and basic empty weight.
Maximum Ramp Weight	Maximum weight approved for ground maneuver. (It includes weight of start, taxi and run up fuel.)

Maximum Takeoff Weight	Maximum weight approved for the start of the takeoff run.
Maximum Landing Weight	Maximum weight approved for the landing touchdown.
Maximum Zero Fuel Weight	Maximum weight exclusive of usable fuel.

1.21 CONVERSION FACTORS

MULTIPLY	BY	TO OBTAIN
acres	0.4047	ha
	43560	sq. ft.
	0.0015625	sq. mi.
atmospheres (atm)	76	cm Hg
	29.92	in. Hg
	1.0133	bar
	1.033	kg/cm ^{2}
	14.70	lb./sq. in.
	2116	lb./sq. ft.
bars (bar)	0.98692	atm
	14.503768	lb./sq. in.
British Thermal Unit (BTU)	0.2519958	kg-cal
centimeters (cm)	0.3937	in.
	0.032808	ft.
centimeters of mercury at 0°C (cm Hg)	0.01316	atm
	0.3937	in. Hg
	0.1934	lb./sq. in.
	27.85	lb./sq. ft.
	135.95	kg/m ^{2}
centimeters per second (cm/sec.)	0.032808	ft./sec.
	1.9685	ft./min.
	0.02237	mph
cubic centimeters (cm ^{3})	0.03381	fl. oz.
	0.06102	cu. in.
	3.531 x 10 $^{-5}$	cu. ft.
	0.001	l
	2.642 x 10 $^{-4}$	U.S. gal.

MULTIPLY	BY	TO OBTAIN
cubic feet (cu. ft.)	28317	cm^3
	0.028317	m^3
	1728	cu. in.
	0.037037	cu. yd.
	7.481	U.S. gal.
	28.32	l
cubic feet per minute (cu. ft./min.)	0.472	l/sec.
	0.028317	m^3/min.
cubic inches (cu. in.)	16.39	cm^3
	1.639×10^{-5}	m^3
	5.787×10^{-4}	cu. ft.
	0.5541	fl. oz.
	0.01639	l
	4.329×10^{-3}	U.S. gal.
	0.01732	U.S. qt.
cubic meters (m^3)	61024	cu. in.
	1.308	cu. yd.
	35.3147	cu. ft.
	264.2	U.S. gal.
cubic meters per minute (m^3/min.)	35.3147	cu. ft./min.
cubic yards (cu. yd.)	27	cu. ft.
	0.7646	m^3
	202	U.S. gal.
degrees (arc)	0.01745	radians
degrees per second (deg./sec.)	0.01745	radians/sec.
drams, fluid (dr. fl.)	0.125	fl. oz.
drams, avdp. (dr. avdp.)	0.0625	oz. avdp.

MULTIPLY	BY	TO OBTAIN
feet (ft.)	30.48	cm
	0.3048	m
	12	in.
	0.33333	yd.
	0.0606061	rod
	1.894×10^{-4}	mi.
	1.645×10^{-4}	NM
feet per minute (ft./min.)	0.01136	mph
	0.01829	km/hr.
	0.508	cm/sec.
	0.00508	m/sec.
feet per second (ft./sec.)	0.6818	mph
	1.097	km/hr.
	30.48	cm/sec.
	0.5921	kts.
foot-pounds (ft.-lb.)	0.138255	m-kg
	3.24×10^{-4}	kg-cal
foot-pounds per minute (ft.-lb./min.)	3.030×10^{-5}	hp
foot-pounds per second (ft.-lb./sec.)	1.818×10^{-5}	hp
gallons, Imperial (Imperial gal.)	277.4	cu. in.
	1.201	U.S. gal.
	4.546	l
gallons, U.S. dry (U.S.gal. dry)	268.8	cu. in.
	1.556×10^{-1}	cu. ft.
	1.164	U.S. gal.
	4.405	l

MULTIPLY	BY	TO OBTAIN
gallons, U.S. liquid (U.S. gal.)	231	cu. in.
	0.1337	cu. ft.
	4.951×10^{-3}	cu. yd.
	3785.4	cm^3
	3.785×10^{-3}	m^3
	3.785	l
	0.83268	Imperial gal.
	128	fl. oz.
gallons per acre (gal./acre)	9.353	l/ha
grams (g)	0.001	kg
	0.3527	oz. avdp.
	2.205×10^{-3}	lb.
grams per centimeter (g/cm)	0.1	kg/m
	6.721×10^{-2}	lb./ft.
	5.601×10^{-3}	lb./in.
grams per cubic centimeter (g/cm^3)	1000	kg/m^3
	0.03613	lb./cu. in.
	62.43	lb./cu. ft.
hectares (ha)	2.471	acres
	107639	sq. ft.
	10000	m^2
horsepower (hp)	33000	ft.-lb./min.
	550	ft.-lb./sec.
	76.04	m-kg/sec.
	1.014	metric hp
horsepower, metric	75	m-kg/sec.
	0.9863	hp
inches (in.)	25.40	mm
	2.540	cm
	0.0254	m
	0.08333	ft.
	0.027777	yd.

MULTIPLY	BY	TO OBTAIN
inches of mercury at 0°C (in. Hg)	0.033421	atm
	0.4912	lb./sq. in.
	70.73	lb./sq. ft.
	345.3	kg/m ^{2}
	2.540	cm Hg
	25.40	mm Hg
inch-pounds (in.-lb.)	0.011521	m-kg
kilograms (kg)	2.204622	lb.
	35.27	oz. avdp.
	1000	g
kilogram-calories (kg-cal)	3.9683	BTU
	3087	ft.-lb.
	426.9	m-kg
kilograms per cubic meter (kg/cm ^{3})	0.06243	lb./cu. ft.
	0.001	g/cm ^{3}
kilograms per hectare (kg/ha)	0.892	lb./acre
kilograms per square centimeter (kg/cm ^{2})	0.9678	atm
	28.96	in. Hg
	14.22	lb./sq. in.
	2048	lb./sq. ft.
kilograms per square meter (kg/m ^{2})	2.896 x 10 $^{-3}$	in. Hg.
	1.422 x 10 $^{-3}$	lb./sq. in.
	0.2048	lb./sq. ft.
kilometers (km)	1 x 10 $^{-5}$	cm
	3280.8	ft.
	0.6214	mi.
	0.53996	NM

MULTIPLY	BY	TO OBTAIN
kilometers per hour (km/hr.)	0.9113	ft./sec.
	58.68	ft./min.
	0.53996	kt
	0.6214	mph
	0.27778	m/sec.
	16.67	m/min.
knots (kt)	1	nautical mph
	1.689	ft./sec.
	1.1516	statute mph
	1.852	km/hr.
	51.48	m/sec.
liters (l)	1000	cm^3
	61.02	cu. in.
	0.03531	cu. ft.
	33.814	fl. oz.
	0.264172	U.S. gal.
	0.2200	Imperial gal.
	1.05669	qt.
liters per hectare (l/ha)	13.69	fl. oz./acre
	0.107	gal./acre
liters per second (l/sec.)	2.12	cu. ft./min.
meters (m)	39.37	in.
	3.280840	ft.
	1.0936	yd.
	0.198838	rod
	6.214×10^{-4}	mi.
	5.3996×10^{-4}	NM
meter-kilogram (m-kg)	7.23301	ft.-lb.
	86.798	in.-lb.
meters per minute (m/min.)	0.06	km/hr.

MULTIPLY	BY	TO OBTAIN
meters per second (m/sec.)	3.280840	ft./sec.
	196.8504	ft./min.
	2.237	mph
	3.6	km/hr.
microns	3.937×10^{-5}	in.
miles, statute (mi.)	5280	ft.
	1.6093	km
	1609.3	m
	0.8684	NM
miles per hour (mph)	44.7041	cm/sec.
	4.470×10^{-1}	m/sec.
	1.467	ft./sec.
	88	ft./min.
	1.6093	km/hr.
	0.8684	kt
miles per hour square (m/hr.sq.)	2.151	ft./sec. sq.
millibars	2.953×10^{-2}	in. Hg
millimeters (mm)	0.03937	in.
millimeters of mercury at 0°C (mm Hg)	0.03937	in. Hg
nautical miles (NM)	6080	ft.
	1.1516	statute mi.
	1852	m
	1.852	km
ounces, avdp. (oz. avdp.)	28.35	g
	16	dr. avdp.

MULTIPLY	BY	TO OBTAIN
ounces, fluid (fl. oz.)	8	dr. fl.
	29.57	cm^3
	1.805	cu. in.
	0.0296	l
	0.0078	U.S. gal.
ounces, fluid per acre (fl. oz./acre)	0.073	l/ha
pounds (lb.)	0.453592	kg
	453.6	g
	3.108×10^{-2}	slug
pounds per acre (lb./acre)	1.121	kg/ha
pounds per cubic foot (lb./cu. ft.)	16.02	kg/m^3
pounds per cubic inch (lb./cu. in.)	1728	lb./cu. ft.
	27.68	g/cm^3
pounds per square foot (lb./sq. ft.)	0.1414	in. Hg
	4.88243	kg/m^2
	4.725×10^{-4}	atm
pounds per square inch (psi or lb./sq. in.)	5.1715	cm Hg
	2.036	in. Hg
	0.06804	atm
	0.0689476	bar
	703.1	kg/m^2
quart, U.S. (qt.)	0.94635	l
	57.749	cu. in.
radians	57.30	deg. (arc)
	0.1592	rev.
radians per second (radians/sec.)	57.30	deg./sec.
	0.1592	rev./sec.
	9.549	rpm

MULTIPLY	BY	TO OBTAIN
revolutions (rev.)	6.283	radians
revolutions per minute (rpm or rev./min.)	0.1047	radians/sec.
revolutions per second (rev./sec.)	6.283	radians/sec.
rod	16.5 5.5 5.029	ft. yd. m
slug	32.174	lb.
square centimeters (cm^2)	0.1550 0.001076	sq. in. sq. ft.
square feet (sq. ft.)	929 0.092903 144 0.1111 2.296×10^{-5}	cm^2 m^2 sq. in. sq. yd. acres
square inches (sq. in.)	6.4516 6.944×10^{-3}	cm^2 sq. ft.
square kilometers (km^2)	0.3861	sq. mi.
square meters (m^2)	10.76391 1.196 0.0001	sq. ft. sq. yd. ha
square miles (sq. mi.)	2.590 640	km^2 acres
square rods (sq. rods)	30.25	sq. yd.
square yards (sq. yd.)	0.8361 9 0.0330579	m^2 sq. ft. sq. rods

MULTIPLY	BY	TO OBTAIN
yards (yd.)	0.9144	m
	3	ft.
	36	in.
	0.181818	rod

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SECTION 2

LIMITATIONS

SECTION 2

LIMITATIONS

2.1 GENERAL

This section provides the "FAA Approved" operating limitations, instrument markings, color coding and basic placards necessary for the safe operation of the airplane and its systems.

This airplane must be operated as a normal or utility category airplane in compliance with the operating limitations stated in the form of placards and markings and those given in this section and this complete handbook.

Limitations associated with those optional systems and equipment which require handbook supplements can be found in Section 9 (Supplements).

2.3 AIRSPEED LIMITATIONS

SPEED	KIAS	KCAS
Never Exceed Speed (V_{NE}) - Do not exceed this speed in any operation.	154	148
Maximum Structural Cruising Speed (V_{NO}) - Do not exceed this speed except in smooth air and then only with caution.	125	121

SPEED	KIAS	KCAS
Design Maneuvering Speed (V_A) - Do not make full or abrupt control movements above this speed.		
At 2550 lbs. G.W.	113	111
At 1634 lbs. G.W.	89	89

CAUTION

Maneuvering speed decreases at lighter weight as the effects of aerodynamic forces become more pronounced. Linear interpolation may be used for intermediate gross weights. Maneuvering speed should not be exceeded while operating in rough air.

Maximum Flaps Extended Speed (V_{FE}) - Do not exceed this speed with the flaps extended.	102	100

2.5 AIRSPEED INDICATOR MARKINGS

MARKING	IAS
Red Radial Line (Never Exceed)	154 KTS
Yellow Arc (Caution Range - Smooth Air Only)	125 KTS to 154 KTS
Green Arc (Normal Operating Range)	55 KTS to 125 KTS
White Arc (Flap Down)	49 KTS to 102 KTS

2.7 POWER PLANT LIMITATIONS

(a) Number of Engines	1
(b) Engine Manufacturer	Lycoming
(c) Engine Model No.	O-360-A4M or O-360-A4A with carburetor setting 10-3878
(d) Engine Operating Limits	
(1) Takeoff Power - 5 Minute limit (BHP)	180
(2) Takeoff Engine Speed - 5 Minute Limit (RPM)	2700
(3) Maximum Continuous Power (BHP)	178
(4) Maximum Continuous Engine Speed (RPM)	2650
(5) Maximum Oil Temperature	245° F
(6) Oil Pressure	
Minimum (red line)	25 PSI
Maximum (red line)	90 or 100 PSI
(7) Fuel Pressure	
Minimum (red line)	0.5 PSI
Maximum (red line)	8 PSI
(8) Fuel (AVGAS ONLY) (minimum grade)	100 or 100LL Aviation Grade
(9) Number of Propellers	1
(10) Propeller Manufacturer	Sensenich
(11) Propeller Model	76EM8S5-0-62
(12) Propeller Diameter	
Minimum	76 IN.
Maximum	76 IN.
(13) Propeller Tolerance (static RPM at maximum permissible throttle setting)	Not above 2375 RPM Not below 2275 RPM
No additional tolerance permitted.	

2.9 POWER PLANT INSTRUMENT MARKINGS

(a) Tachometer	
Green Arc (Normal Operating Range)	500 to 2650 RPM
Yellow Arc (5 Minute Limit)	2650 to 2700 RPM
Red Line (Takeoff Power)	2700 RPM
(b) Oil Temperature	
Green Arc (Normal Operating Range)	75° to 245° F
Red Line (Maximum)	245° F
(c) Oil Pressure	
Green Arc (Normal Operating Range)	60 PSI to 90 PSI
Yellow Arc (Caution Range) (Idle)	25 PSI to 60 PSI
Yellow Arc (Ground Warm-Up)	None or 90 PSI to 100 PSI
Red Line (Minimum)	25 PSI
Red Line (Maximum)	90 or 100 PSI
(d) Fuel Pressure	
Green Arc (Normal Operating Range)	0.5 PSI to 8 PSI
Red Line (Minimum)	0.5 PSI
Red Line (Maximum)	8 PSI

2.11 WEIGHT LIMITS

	Normal	Utility
(a) Maximum Ramp (lbs.)	2558	2138
(b) Maximum Weight (lbs.)	2550	2130
(c) Maximum Baggage (lbs.)	200	0

NOTE

Refer to Section 5 (Performance) for maximum weight as limited by performance.

2.13 CENTER OF GRAVITY LIMITS

(a) Normal Category

Weight Pounds	Forward Limit Inches Aft of Datum	Rearward Limit Inches Aft of Datum
2550 2050 (and less)	88.6 ~~82.0~~	93.0 ~~93.0~~

(b) Utility Category

Weight Pounds	Forward Limit Inches Aft of Datum	Rearward Limit Inches Aft of Datum
2130 2050 (and less)	83.0 82.0	93.0 93.0

NOTES

Straight line variation between points given.

The datum used is 78.4 inches ahead of the wing leading edge at the inboard intersection of the straight and tapered section.

It is the responsibility of the airplane owner and the pilot to insure that the airplane is properly loaded. See Section 6 (Weight and Balance) for proper loading instructions.

2.15 MANEUVER LIMITS

(a) Normal Category - All acrobatic maneuvers including spins prohibited.
(b) Utility Category - Approved maneuvers for bank angles exceeding 60°.

	Entry Speed
Steep Turns	113 KIAS
Lazy Eights	113 KIAS
Chandelles	113 KIAS

2.17 FLIGHT LOAD FACTORS

	Normal	Utility
(a) Positive Load Factor (Maximum)	3.8 G	4.4 G
(b) Negative Load Factor (Maximum)	No inverted maneuvers approved	

2.19 TYPES OF OPERATION

The airplane is approved for the following operations when equipped in accordance with FAR 91 or FAR 135.

(a) Day V.F.R.
(b) Night V.F.R.
(c) Day I.F.R.
(d) Night I.F.R.
(e) Non Icing

2.21 FUEL LIMITATIONS

(a) Total Capacity	50 U.S. GAL.
(b) Unusable Fuel The unusable fuel for this airplane has been determined as 1.0 gallon in each wing in critical flight attitudes.	2 U.S. GAL.
(c) Usable Fuel The usable fuel in this airplane has been determined as 24.0 gallons in each wing.	48 U.S. GAL.

2.23 NOISE LEVEL

The noise level of this aircraft is 73.9 d B(A).

No determination has been made by the Federal Aviation Administration that the noise levels of this airplane are or should be acceptable or unacceptable for operation at, into, or out of, any airport.

The above statement not withstanding the noise level stated above has been verified by and approved by the Federal Aviation Administration in noise level test flights conducted in accordance with FAR 36, Noise Standards - Aircraft Type and Airworthiness Certification. This aircraft model is in compliance with all FAR 36 noise standards applicable to this type.

2.25 PLACARDS

In full view of the pilot:

"THIS AIRPLANE MUST BE OPERATED AS A NORMAL OR UTILITY CATEGORY AIRPLANE IN COMPLIANCE WITH THE OPERATING LIMITATIONS STATED IN THE FORM OF PLACARDS, MARKINGS AND MANUALS.

ALL MARKINGS AND PLACARDS ON THIS AIRPLANE APPLY TO ITS OPERATION AS A UTILITY CATEGORY AIRPLANE. FOR NORMAL AND UTILITY CATEGORY OPERATION REFER TO THE PILOT'S OPERATING HANDBOOK.

NO ACROBATIC MANEUVERS ARE APPROVED FOR NORMAL CATEGORY OPERATIONS. SPINS ARE PROHIBITED FOR NORMAL AND UTILITY CATEGORY."

In full view of the pilot:

TAKEOFF CHECK LIST

Fuel on proper tank
Electric fuel pump on
Engine gauges checked
Flaps - set
Carb. heat off
Mixture set
Primer locked
Seat backs erect
Fasten belts/harness
Trim tab - set
Controls- free
Door - latched
Air Conditioner off

LANDING CHECK LIST

Fuel on proper tank
Mixture rich
Electric fuel pump on
Seat backs erect
Flaps - set
Fasten belts/harness
Air Conditioner off

The "AIR COND OFF" item in the above takeoff and landing check lists is mandatory for air conditioned aircraft only.

In full view of the pilot, in the area of the air conditioner control panel when the air conditioner is installed:

"WARNING — AIR CONDITIONER MUST BE OFF TO INSURE NORMAL TAKEOFF CLIMB PERFORMANCE."

Adjacent to upper door latch:

"ENGAGE LATCH BEFORE FLIGHT."

On inside of the baggage compartment door.

"BAGGAGE MAXIMUM 200 LBS."
"UTILITY CATEGORY OPERATION - NO BAGGAGE OR AFT PASSENGERS ALLOWED. NORMAL CATEGORY OPERATION - SEE PILOT'S OPERATING HANDBOOK WEIGHT AND BALANCE SECTION FOR BAGGAGE AND AFT PASSENGER LIMITATIONS."

In full view of the pilot:

"V_{x} = 113 KIAS AT 2550# (SEE P.O.H.)"

"DEMO. X-WIND 17 KTS."

In full view of the pilot:

"OIL COOLER WINTERIZATION PLATE TO BE REMOVED WHEN AMBIENT TEMPERATURE EXCEEDS 50°F."

In full view of the pilot:

"UTILITY CATEGORY OPERATION ONLY."
(1) NO AFT PASSENGERS ALLOWED.
(2) ACROBATIC MANEUVERS ARE LIMITED TO THE FOLLOWING:

	ENTRY SPEED
SPINS PROHIBITED	—
STEEP TURNS	113 KIAS
LAZY EIGHTS	113 KIAS
CHANDELLES	113 KIAS

In full view of the pilot:

"WARNING — TURN OFF STROBE LIGHTS WHEN IN CLOSE PROXIMITY TO GROUND OR DURING FLIGHT THROUGH CLOUD, FOG OR HAZE."

Adjacent to the fuel filler caps:

FUEL - 100 or 100LL AVIATION GRADE.
or
FUEL - 100-130 AVIATION GRADE MIN.
USABLE CAPACITY 24 GAL.
USABLE CAPACITY TO BOTTOM OF FILLER NECK INDICATOR 17 GAL.

On tachometer face:

"AFTER 5 MIN: REDUCE POWER TO 2650 RPM."

SAFETY WARNING

Vacuum/Pressure Gyroscopic Flight Instrument System

ATTENTION: **MECHANIC/SERVICE FACILITY**
This important notice must be given to the Owner/ Operator of the aircraft into which this air pump is installed. FAILURE TO DO SO MAY RESULT IN DEATH, BODILY INJURY, OR PROPERTY DAMAGE.

ATTENTION: **AIRCRAFT OWNER/OPERATOR**
This important notice must be (1) read and understood and followed before operating the aircraft into which this air pump is installed, (2) distributed to all pilots using the aircraft, and (3) permanently retained in the Pilot's Operating Handbook for this aircraft. FAILURE TO DO SO MAY RESULT IN DEATH, BODILY INJURY, OR PROPERTY DAMAGE.

Parker Aerospace

Parker Hannifin Corporation
Airborne Division
711 Taylor St.
P.O. Box 4032
Elyria, Ohio 44036 USA
(216) 323-4676

Subject: SAFETY WARNING - Vacuum/Pressure Gyroscopic Flight Instrument Power System.

Applicability: This document communicates safety warning information concerning aircraft using air pumps to power gyro flight instruments while flying Instrument Flight Rules (IFR).

WARNING: FAILURE TO FOLLOW THE FOLLOWING INSTRUCTIONS MAY RESULT IN DEATH, BODILY INJURY, OR PROPERTY DAMAGE:

1. A BACK-UP PNEUMATIC POWER SOURCE FOR THE AIR DRIVEN GYROS, OR A BACK-UP ELECTRIC ATTITUDE GYRO INSTRUMENT, MUST BE INSTALLED IN ALL AIRCRAFT WHICH FLY IFR.

2. ANY INOPERATIVE AIR PUMP OR OTHER COMPONENT OF THE GYRO SYSTEM, AND ANY INOPERATIVE BACK-UP SYSTEM OR COMPONENT, MUST BE REPLACED PRIOR TO THE NEXT FLIGHT.

3. THIS PILOT SAFETY WARNING MUST BE PERMANENTLY RETAINED IN THE PILOT'S OPERATING HANDBOOK FOR THE AIRCRAFT INTO WHICH THIS AIR PUMP IS INSTALLED.

Explanation: Failure of the air pump or any other component of the pneumatic system during IFR flight in Instrument Meteorological Conditions (IMC) can lead to spatial disorientation of the pilot and subsequent loss of aircraft control. This could result in an accident causing death, bodily injury, or property damage.

Use of single-engine aircraft in IMC is increasing. Many single-engine aircraft do not have a back-up pneumatic power source or back-up electric attitude gyro instruments. In aircraft without such back-up devices, the pilot due to added workload may not be able to fly the aircraft with only "partial panel" instruments (that is, turn and slip indicator, altimeter, and airspeed indicator) in the event of primary air pump or pneumatic system failure during IMC.

Air pump or pneumatic system failures can and do occur without warning. This can be a result of various factors, including but not limited to normal wear-out of components, improper installation or maintenance, premature failure, or use of substandard overhauled components. It is recommended that an annuciator light or other device be installed to warn the pilot of loss of gyro power so that the pilot can take corrective action prior to the loss of correct gyro information.

Since air pump life cannot be accurately predicted and air pumps can fail without warning, the instructions set forth in this document must be followed.

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SECTION 3

EMERGENCY PROCEDURES

SECTION 3

EMERGENCY PROCEDURES

3.1 GENERAL

The recommended procedures for coping with various types of emergencies and critical situations are provided by this section. All of required (FAA regulations) emergency procedures and those necessary for the operation of the airplane as determined by the operating and design features of the airplane are presented.

Emergency procedures associated with those optional systems and equipment which require handbook supplements are provided in Section 9 (Supplements).

The first portion of this section consists of an abbreviated emergency check list which supplies an action sequence for critical situations with little emphasis on the operation of systems.

The remainder of the section is devoted to amplified emergency procedures containing additional information to provide the pilot with a more complete understanding of the procedures.

These procedures are suggested as a course of action for coping with the particular condition described, but are not a substitute for sound judgment and common sense. Pilots should familiarize themselves with the procedures given in this section and be prepared to take appropriate action should an emergency arise.

Most basic emergency procedures, such as power off landings, are a normal part of pilot training. Although these emergencies are discussed here, this information is not intended to replace such training, but only to provide a source of reference and review, and to provide information on procedures which are not the same for all aircraft. It is suggested that the pilot review standard emergency procedures periodically to remain proficient in them.

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3.3 EMERGENCY PROCEDURES CHECK LIST

ENGINE FIRE DURING START

Starter ..... crank engine
Mixture ..... idle cut-off
Throttle ..... open
Electric fuel pump ..... OFF
Fuel selector ..... OFF
Abandon if fire continues.

ENGINE POWER LOSS DURING TAKEOFF

If sufficient runway remains for a normal landing, land straight ahead.

If insufficient runway remains:
Maintain safe airspeed.
Make only shallow turn to avoid obstructions.
Flaps as situation requires.

If sufficient altitude has been gained to attempt a restart:
Maintain safe airspeed.
Fuel selector ..... switch to tank containing fuel
Electric fuel pump ..... check ON
Mixture ..... check RICH
Carburetor heat ..... ON
Primer ..... locked
If power is not regained, proceed with power off landing.

ENGINE POWER LOSS IN FLIGHT

Fuel selector ..... switch to tank containing fuel
Electric fuel pump ..... ON
Mixture ..... RICH
Carburetor heat ..... ON
Engine gauges ..... check for indication of cause of power loss
Primer ..... check locked
If no fuel pressure is indicated, check tank selector position to be sure it is on a tank containing fuel.

When power is restored:
Carburetor heat ..... OFF
Electric fuel pump ..... OFF
If power is not restored prepare for power off landing.
Trim for 76 KIAS.

POWER OFF LANDING

Locate suitable field.
Establish spiral pattern.
1000 ft. above field at downwind position for normal landing approach.
When field can easily be reached slow to 66 KIAS for shortest landing.

Touchdowns should normally be made at lowest possible airspeed with full flaps.

When committed to landing:
Ignition ..... OFF
Master switch ..... OFF
Fuel selector ..... OFF
Mixture ..... idle cut-off
Seat belt and harness ..... tight

FIRE IN FLIGHT

Source of fire ..... check

Electrical fire (smoke in cabin):
Master switch ..... OFF
Vents ..... open
Cabin heat ..... OFF
Land as soon as practicable.

Engine fire:
Fuel selector ..... OFF
Throttle ..... CLOSED
Mixture ..... idle cut-off
Electric fuel pump ..... check OFF
Heater and defroster ..... OFF
Proceed with power off landing procedure.

LOSS OF OIL PRESSURE

Land as soon as possible and investigate cause.
Prepare for power off landing.

LOSS OF FUEL PRESSURE

Electric fuel pump ..... ON
Fuel selector ..... check on full tank

HIGH OIL TEMPERATURE

Land at nearest airport and investigate the problem.
Prepare for power off landing.

ELECTRICAL FAILURES

ALT annunciator light illuminated:
Ammeter ..... Check to verify inop. alt.

If ammeter shows zero:
ALT switch ..... OFF

Reduce electrical loads to minimum:
ALT circuit breaker ..... Check and reset as required
ALT switch ..... ON

If power not restored:
ALT switch ..... OFF

If alternator output cannot be restored, reduce electrical loads and land as soon as practical. The battery is the only remaining source of electrical power.

ELECTRICAL OVERLOAD (Alternator over 20 amps above known electrical load)

FOR AIRPLANES WITH INTERLOCKED BAT AND ALT SWITCH OPERATION

Electrical load ..... Reduce

If alternator loads are reduced:
ALT switch ..... OFF

Land as soon as practical. Battery is the only remaining source of power. Anticipate complete electrical failure.

ELECTRICAL OVERLOAD (Alternator over 20 amps above known electrical load)

FOR AIRPLANES WITH SEPARATE BAT AND ALT SWITCH OPERATION

ALT switch ..... ON
BAT switch ..... OFF

If alternator loads are reduced:
Electrical load ..... Reduce to Minimum

Land as soon as practical.

NOTE

Due to increased system voltage and radio frequency noise, operation with ALT switch ON and BAT switch OFF should be made only when required by an electrical system failure.

If alternator loads are not reduced:
ALT switch ..... OFF
BAT switch ..... As required

Land as soon as possible. Anticipate complete electrical failure.

SPIN RECOVERY

Throttle ..... idle
Ailerons ..... neutral
Rudder ..... full opposite to direction of rotation
Control wheel ..... full forward
Rudder ..... neutral (when rotation stops)
Control wheel ..... as required to smoothly regain level flight altitude

OPEN DOOR

If both upper and side latches are open, the door will trail slightly open and airspeeds will be reduced slightly.

To close the door in flight:
Slow airplane to 87 KIAS.
Cabin vents ..... close
Storm window ..... open

If upper latch is open ..... latch
If side latch is open ..... pull on armrest while moving latch handle to latched position

If both latches are open ..... latch side latch then top latch

CARBURETOR ICING

Carburetor heat ..... ON
Mixture ..... adjust for maximum smoothness

ENGINE ROUGHNESS

Carburetor heat ..... ON

If roughness continues after one min:
Carburetor heat ..... OFF
Mixture ..... adjust for maximum smoothness
Electric fuel pump ..... ON
Fuel selector ..... switch tanks
Engine gauges ..... check
Magneto switch ..... L then R then BOTH

If operation is satisfactory on either one, continue on that magneto at reduced power and full RICH mixture to first airport.

Prepare for power off landing.

3.5 AMPLIFIED EMERGENCY PROCEDURES (GENERAL)

The following paragraphs are presented to supply additional information for the purpose of providing the pilot with a more complete understanding of the recommended course of action and probable cause of an emergency situation.

3.7 ENGINE FIRE DURING START

Engine fires during start are usually the result of overpriming. The first attempt to extinguish the fire is to try to start the engine and draw the excess fuel back into the induction system.

If a fire is present before the engine has started, move the mixture control to idle cut-off, open the throttle and crank the engine. This is an attempt to draw the fire back into the engine.

If the engine has started, continue operating to try to pull the fire into the engine.

In either case (above), if fire continues more than a few seconds, the fire should be extinguished by the best available external means.

The fuel selector valves should be OFF and the mixture at idle cut-off if an external fire extinguishing method is to be used.

3.9 ENGINE POWER LOSS DURING TAKEOFF

The proper action to be taken if loss of power occurs during takeoff will depend on the circumstances of the particular situation.

If sufficient runway remains to complete a normal landing, land straight ahead.

If insufficient runway remains, maintain a safe airspeed and make only a shallow turn if necessary to avoid obstructions. Use of flaps depends on the circumstances. Normally, flaps should be fully extended for touchdown.

If sufficient altitude has been gained to attempt a restart, maintain a safe airspeed and switch the fuel selector to another tank containing fuel. Check the electric fuel pump to insure that it is ON and that the mixture is RICH. The carburetor heat should be ON and the primer checked to insure that it is locked.

If engine failure was caused by fuel exhaustion, power will not be regained after switching fuel tanks until the empty fuel lines are filled. This may require up to ten seconds.

If power is not regained, proceed with the Power Off Landing procedure (refer to the emergency check list and Paragraph 3.13).

3.11 ENGINE POWER LOSS IN FLIGHT

Complete engine power loss is usually caused by fuel flow interruption and power will be restored shortly after fuel flow is restored. If power loss occurs at a low altitude, the first step is to prepare for an emergency landing (refer to Paragraph 3.13). An airspeed of at least 76 KIAS should be maintained.

If altitude permits, switch the fuel selector to another tank containing fuel and turn the electric fuel pump ON. Move the mixture control to RICH and the carburetor heat to ON. Check the engine gauges for an indication of the cause of the power loss. Check to insure the primer is locked. If no fuel pressure is indicated, check the tank selector position to be sure it is on a tank containing fuel.

When power is restored move the carburetor heat to the OFF position and turn OFF the electric fuel pump.

If the preceding steps do not restore power, prepare for an emergency landing.

If time permits, turn the ignition switch to L then to R then back to BOTH. Move the throttle and mixture control levers to different settings. This may restore power if the problem is too rich or too lean a mixture or if there is a partial fuel system restriction. Try other fuel tanks. Water in the fuel could take some time to be used up, and allowing the engine to windmill may restore power. If power loss is due to water, fuel pressure indications will be normal.

If engine failure was caused by fuel exhaustion, power will not be restored after switching fuel tanks until the empty fuel lines are filled. This may require up to ten seconds.

If power is not regained, proceed with the Power Off Landing procedure (refer to the emergency check list and Paragraph 3.13).

3.13 POWER OFF LANDING

If loss of power occurs at altitude, trim the aircraft for best gliding angle 76 KIAS (Air Cond. off) and look for a suitable field. If measures taken to restore power are not effective, and if time permits, check your charts for airports in the immediate vicinity; it may be possible to land at one if you have sufficient altitude. If possible, notify the FAA by radio of your difficulty and intentions. If another pilot or passenger is aboard, let him help.

When you have located a suitable field, establish a spiral pattern around this field. Try to be at 1000 feet above the field at the downwind position, to make a normal landing approach. When the field can easily be reached, slow to 66 KIAS with flaps down for the shortest landing. Excess altitude may be lost by widening your pattern, using flaps or slipping, or a combination of these.

Touchdown should normally be made at the lowest possible airspeed.

When committed to a landing, close the throttle control and shut OFF the master and ignition switches. Flaps may be used as desired. Turn the fuel selector valve to OFF and move the mixture to idle cut-off. The seat belts and shoulder harness (if installed) should be tightened. Touchdown should be normally made at the lowest possible airspeed.

3.15 FIRE IN FLIGHT

The presence of fire is noted through smoke, smell and heat in the cabin. It is essential that the source of the fire be promptly identified through instrument readings, character of the smoke, or other indications since the action to be taken differs somewhat in each case.

Check for the source of the fire first.

If an electrical fire is indicated (smoke in the cabin), the master switch should be turned OFF. The cabin vents should be opened and the cabin heat turned OFF. A landing should be made as soon as possible.

If an engine fire is present, switch the fuel selector to OFF and close the throttle. The mixture should be at idle cut-off. Turn the electric fuel pump OFF. In all cases, the heater and defroster should be OFF. If radio communication is not required, select master switch OFF. Proceed with power off landing procedure.

NOTE

The possibility of an engine fire in flight is extremely remote. The procedure given is general and pilot judgment should be the determining factor for action in such an emergency.

3.17 LOSS OF OIL PRESSURE

Loss of oil pressure may be either partial or complete. A partial loss of oil pressure usually indicates a malfunction in the oil pressure regulating system, and a landing should be made as soon as possible to investigate the cause and prevent engine damage.

A complete loss of oil pressure indication may signify oil exhaustion or may be the result of a faulty gauge. In either case, proceed toward the nearest airport, and be prepared for a forced landing. If the problem is not a pressure gauge malfunction, the engine may stop suddenly. Maintain altitude until such time as a dead stick landing can be accomplished. Don't change power settings unnecessarily, as this may hasten complete power loss.

Depending on the circumstances, it may be advisable to make an off airport landing while power is still available, particularly if other indications of actual oil pressure loss, such as sudden increases in temperatures, or oil smoke, are apparent, and an airport is not close.

If engine stoppage occurs, proceed with Power Off Landing.

3.19 LOSS OF FUEL PRESSURE

If loss of fuel pressure occurs, turn ON the electric fuel pump and check that the fuel selector is on a full tank.

If the problem is not an empty tank, land as soon as practical and have the engine driven fuel pump and fuel system checked.

3.21 HIGH OIL TEMPERATURE

An abnormally high oil temperature indication may be caused by a low oil level, an obstruction in the oil cooler, damaged or improper baffle seals, a defective gauge, or other causes. Land as soon as practical at an appropriate airport and have the cause investigated.

A steady, rapid rise in oil temperature is a sign of trouble. Land at the nearest airport and let a mechanic investigate the problem. Watch the oil pressure gauge for an accompanying loss of pressure.

3.23 ELECTRICAL FAILURES

Loss of alternator output is detected through zero reading on the ammeter. Before executing the following procedure, insure that the reading is zero and not merely low by actuating an electrically powered device, such as the landing light. If no increase in the ammeter reading is noted, alternator failure can be assumed.

The electrical load should be reduced as much as possible. Check the alternator circuit breakers for a popped circuit.

The next step is to attempt to reset the overvoltage relay. This is accomplished by moving the ALT switch to OFF for one second and then to ON. If the trouble was caused by a momentary overvoltage condition (16.5 volts and up) this procedure should return the ammeter to a normal reading.

If the ammeter continues to indicate "0" output, or if the alternator will not remain reset, turn off the ALT switch, maintain minimum electrical load and land as soon as practical. All electrical load is being supplied by the battery.

3.24 ELECTRICAL OVERLOAD (Alternator over 20 amps above known electrical load)

If abnormally high alternator output is observed (more than 20 amps above known electrical load for the operating conditions) it may be caused by a low battery, a battery fault or other abnormal electrical load. If the cause is a low battery, the indication should begin to decrease toward normal within 5 minutes. If the overload condition persists attempt to reduce the load by turning off non-essential equipment. For airplanes with interlocked BAT and ALT switch operation, when the electrical load cannot be reduced turn the ALT switch OFF and land as soon as practical. The battery is the only remaining source of electrical power. Also anticipate complete electrical failure.

For airplanes with separate BAT and ALT switch operations, turn the BAT switch OFF and the ammeter should decrease. Turn the BAT switch ON and continue to monitor the ammeter. If the alternator output does not decrease within 5 minutes, turn the BAT switch OFF and land as soon as practical. All electrical loads are being supplied by the alternator.

NOTE

Due to higher voltage and radio frequency noise, operation with the ALT switch ON and the BAT switch OFF should be made only when required by an electrical failure.

3.25 SPIN RECOVERY

Intentional spins are prohibited in this airplane. If a spin is inadvertently entered, immediately move the throttle to idle and the ailerons to neutral.

Full rudder should then be applied opposite to the direction of rotation followed by control wheel full forward. When the rotation stops, neutralize the rudder and ease back on the control wheel as required to smoothly regain a level flight attitude.

3.27 OPEN DOOR

The cabin door is double latched, so the chances of its springing open in flight at both the top and side are remote. However, should you forget the upper latch, or not fully engage the side latch, the door may spring partially open. This will usually happen at takeoff or soon afterward. A partially open door will not affect normal flight characteristics, and a normal landing can be made with the door open.

If both upper and side latches are open, the door will trail slightly open, and airspeed will be reduced slightly.

To close the door in flight, slow the airplane to 87 KIAS, close the cabin vents and open the storm window. If the top latch is open, latch it. If the side latch is open, pull on the armrest while moving the latch handle to the latched position. If both latches are open, close the side latch then the top latch.

3.29 CARBURETOR ICING

Under certain moist atmospheric conditions at temperatures of -5° C to 20° C, it is possible for ice to form in the induction system, even in summer weather. This is due to the high air velocity through the carburetor venturi and the absorption of heat from this air by vaporization of the fuel.

To avoid this, carburetor preheat is provided to replace the heat lost by vaporization. Carburetor heat should be full on when carburetor ice is encountered. Adjust mixture for maximum smoothness.

3.31 ENGINE ROUGHNESS

Engine roughness is usually due to carburetor icing which is indicated by a drop in RPM, and may be accompanied by a slight loss of airspeed or altitude. If too much ice is allowed to accumulate, restoration of full power may not be possible; therefore, prompt action is required.

Turn carburetor heat on (See Note). RPM will decrease slightly and roughness will increase. Wait for a decrease in engine roughness or an increase in RPM, indicating ice removal. If no change in approximately one minute, return the carburetor heat to OFF.

If the engine is still rough, adjust the mixture for maximum smoothness. The engine will run rough if too rich or too lean. The electric fuel pump should be switched to ON and the fuel selector switched to the other tank to see if fuel contamination is the problem. Check the engine gauges for abnormal readings. If any gauge readings are abnormal, proceed accordingly. Move the magneto switch to L then to R, then back to BOTH. If operation is satisfactory on either magneto, proceed on that magneto at reduced power, with mixture full RICH, to a landing at the first available airport.

If roughness persists, prepare for a precautionary landing at pilot's discretion.

NOTE

Partial carburetor heat may be worse than no heat at all, since it may melt part of the ice, which will refreeze in the intake system. When using carburetor heat, therefore, always use full heat, and when ice is removed return the control to the full cold position.

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SECTION 4

NORMAL PROCEDURES

SECTION 4

NORMAL PROCEDURES

4.1 GENERAL

This section clearly describes the recommended procedures for the conduct of normal operations for the Archer II. All of the required (FAA regulations) procedures and those necessary for the safe operation of the airplane as determined by the operating and design features of the airplane are presented.

Normal procedures associated with those optional systems and equipment which require handbook supplements are provided by Section 9 (Supplements).

These procedures are provided to present a source of reference and review and to supply information on procedures which are not the same for all aircraft. Pilots should familiarize themselves with the procedures given in this section in order to become proficient in the normal operations of the airplane.

The first portion of this section consists of a short form check list which supplies an action sequence for normal operations with little emphasis on the operation of the systems.

The remainder of the section is devoted to amplified normal procedures which provide detailed information and explanations of the procedures and how to perform them. This portion of the section is not intended for use as an in-flight reference due to the lengthly explanations. The short form check list should be used for this purpose.

4.3 AIRSPEEDS FOR SAFE OPERATIONS

The following airspeeds are those which are significant to the safe operation of the airplane. These figures are for standard airplanes flown at gross weight under standard conditions at sea level.

Performance for a specific airplane may vary from published figures depending upon the equipment installed, the condition of the engine, airplane and equipment, atmospheric conditions and piloting technique.

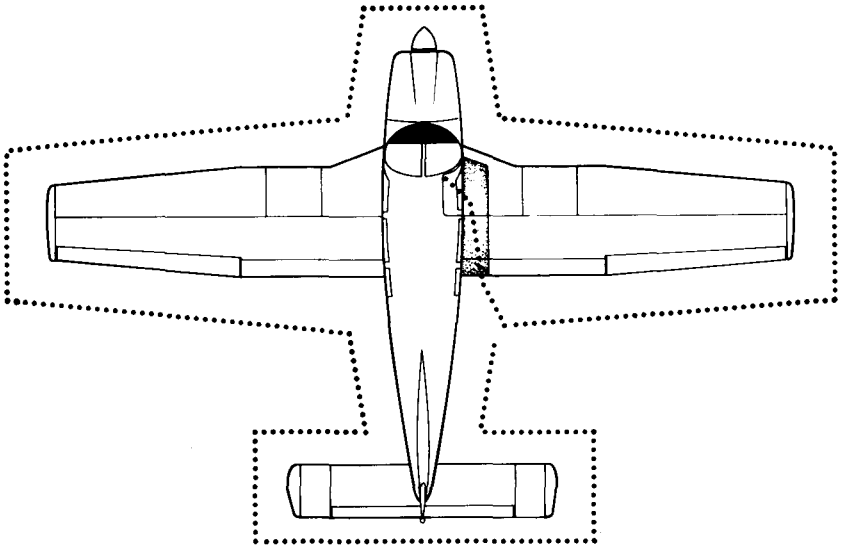
(a)	Best Rate of Climb Speed	V_Y	76 KIAS
(b)	Best Angle of Climb Speed	V_X	64 KIAS
(c)	Turbulent Air Operating Speed (See Subsection 2.3)	V_A	113 KIAS
(d)	Maximum Flap Speed	V_{FE}	102 KIAS
(e)	Landing Final Approach Speed (Flaps 40°)		66 KIAS
(f)	Maximum Demonstrated Crosswind Velocity		17 KTS

STALL SPEED - LANDING CONFIG = V_{SO} 49 KTS

STALL SPEED - FLAPS UP = V_S 55 KTS

MAX. CRUISE SPEED = V_{NO} 125 KTS

NEVER EXCEED SPEED = V_{NE} 154 KTS



WALK-AROUND
Figure 4-1

4.5 NORMAL PROCEDURES CHECK LIST

PREFLIGHT CHECK

Control wheel ..... release belts
Avionics ..... OFF
Master switch ..... ON
Fuel quantity gauges ..... check
Master switch ..... OFF
Ignition ..... OFF
Exterior ..... check for damage
Control surfaces ..... check for interference - free of ice, snow, frost
Hinges ..... check for interference
Wings ..... free of ice, snow, frost
Stall warning ..... check
Fuel tanks ..... check supply visually - secure caps

Fuel tank sumps ..... drain and check for water sediment and proper fuel
Fuel vents ..... open
Main gear struts ..... proper inflation (4.50 in.)
Tires ..... check
Brake blocks ..... check
Pitot head ..... remove cover - holes clear
Windshield ..... clean
Propeller and spinner ..... check
Fuel and oil ..... check for leaks
Oil ..... check level
Dipstick ..... properly seated
Cowling ..... secure
Inspection covers ..... secure
Nose wheel tire ..... check
Nose gear strut ..... proper inflation (3.25 in.)
Air inlets ..... clear
Alternator belt ..... check tension
Tow bar and control locks ..... stow
Baggage ..... stowed properly - secure
Baggage door ..... close and secure
Fuel strainer ..... drain and check for water sediment and proper fuel
Primary flight controls ..... proper operation
Cabin door ..... close and secure
Required papers ..... on board
Seat belts and harness ..... fasten/adjust-check inertia reel

BEFORE STARTING ENGINE

Brakes ..... set
Carburetor heat ..... full COLD
Fuel selector ..... desired tank
Radios ..... OFF

STARTING ENGINE WHEN COLD

Throttle ..... 1/4" open
Master switch ..... ON
Electric fuel pump ..... ON
Mixture ..... full RICH

Starter ..... engage
Throttle ..... adjust
Oil pressure ..... check
Radio Master ..... ON
If engine does not start within 10 sec. prime and repeat starting procedure.

STARTING ENGINE WHEN HOT

Throttle ..... 1/2" open
Master switch ..... ON
Electric fuel pump ..... ON
Mixture ..... full RICH
Starter ..... engage
Throttle ..... adjust
Oil pressure ..... check

STARTING ENGINE WHEN FLOODED

Throttle ..... open full
Master switch ..... ON
Electric fuel pump ..... OFF
Mixture ..... idle cut-off
Starter ..... engage
Mixture ..... advance
Throttle ..... retard
Oil pressure ..... check

STARTING WITH EXTERNAL POWER SOURCE

Master switch ..... OFF
All electrical equipment ..... OFF
Terminals ..... connect
External power plug ..... insert in fuselage

Proceed with normal start
Throttle ..... lowest possible RPM
External power plug ..... disconnect from fuselage
Master switch ..... ON - check ammeter
Oil pressure ..... check

WARM-UP

Throttle ..... 800 to 1200 RPM

TAXIING

Chocks ..... removed
Taxi area ..... clear
Throttle ..... apply slowly
Brakes ..... check
Steering ..... check

GROUND CHECK

Parking brake ..... set
Throttle ..... 2000 RPM
Magnetos ..... max. drop 175 RPM - max. diff. 50 RPM
Vacuum ..... 5.0" Hg. + .1
Oil temp ..... check
Oil pressure ..... check
Air conditioner ..... check
Annunciator panel ..... press-to-test
Carburetor heat ..... check
Engine is warm for takeoff when throttle can be opened without engine faltering.
Electric fuel pump ..... OFF
Fuel pressure ..... check
Throttle ..... retard

BEFORE TAKEOFF

Master switch ..... ON
Flight instruments ..... check
Fuel selector ..... proper tank
Electric fuel pump ..... ON
Engine gauges ..... check
Carburetor heat ..... OFF
Seat backs ..... erect
Mixture ..... set
Primer ..... locked

Belts/harness ..... fastened
Empty seats ..... seat belts snugly fastened
Flaps ..... set
Trim tab ..... set
Controls ..... free
Doors ..... latched
Air conditioner ..... OFF

TAKEOFF

NORMAL

Flaps ..... set
Tab ..... set
Accelerate to 52 to 65 KIAS
Control wheel ..... back pressure to rotate to climb attitude

SHORT FIELD, OBSTACLE CLEARANCE

Flaps ..... 25° (second notch)
Accelerate to 41 to 49 KIAS depending on aircraft weight.
Control wheel ..... back pressure to rotate to climb attitude
After breaking ground, accelerate to 45 to 54 KIAS depending on aircraft weight.
Accelerate to best flaps up angle of climb speed - 64 KIAS, slowly retract the flaps and climb past the obstacle.
Accelerate to best flaps up rate of climb speed - 76 KIAS.

SOFT FIELD

Flaps ..... 25° (second notch)
Accelerate to 41 to 49 KIAS depending on aircraft weight.
Control wheel ..... back pressure to rotate to climb attitude
After breaking ground, accelerate to 45 to 54 KIAS depending on aircraft weight.
Accelerate to best flaps up rate of climb speed 76 KIAS.
Flaps ..... retract slowly

CLIMB

Best rate (flaps up)	76 KIAS
Best angle (flaps up)	64 KIAS
En route	87 KIAS
Electric fuel pump	OFF at desired altitude

CRUISING

Reference performance charts and Avco-Lycoming Operator's Manual.

Normal max. power	75%
Power	set per power table
Mixture	adjust

DESCENT

NORMAL

Throttle	2500 rpm
Airspeed	122 KIAS
Mixture	RICH
Carburetor heat	ON if required

POWER OFF

Carburetor heat	ON if required
Throttle	closed
Airspeed	as required
Mixture	as required
Power	verify with throttle every 30 seconds

APPROACH AND LANDING

Fuel selector	proper tank
Seat backs	erect
Belts/harness	fasten
Electric fuel pump	ON
Mixture	set

Flaps ..... set - 102 KIAS max
Air conditioner ..... OFF
Trim to 75 KIAS.
Final approach speed (flaps 40°) ..... 66 KIAS

STOPPING ENGINE

Flaps ..... retract
Electric fuel pump ..... OFF
Air conditioner ..... OFF
Radios ..... OFF
Throttle ..... full aft
Mixture ..... idle cut-off
Magnetos ..... OFF
Master switch ..... OFF

PARKING

Parking brake ..... set
Control wheel ..... secured with belts
Flaps ..... full up
Wheel chocks ..... in place
Tie downs ..... secure

4.7 AMPLIFIED NORMAL PROCEDURES (GENERAL)

The following paragraphs are provided to supply detailed information and explanations of the normal procedures necessary for the safe operation of the airplane.

4.9 PREFLIGHT CHECK

The airplane should be given a thorough preflight and walk-around check. The preflight should include a check of the airplane's operational status, computation of weight and C.G. limits, takeoff distance and in-flight performance. A weather briefing should be obtained for the intended flight path, and any other factors relating to a safe flight should be checked before takeoff.

CAUTION

The flap position should be noted before boarding the aircraft. The flaps must be placed in the UP position before they will lock and support weight on the step.

Upon entering the cockpit, release the seat belts securing the control wheel. Turn OFF all avionics equipment. Turn ON the master switch and check the fuel quantity gauges for sufficient fuel. After the fuel quantity check is made turn the master switch OFF and check that the ignition switch is OFF.

To begin the exterior walk-around, check for external damage and operational interference of the control surfaces or hinges. Insure that the wings and control surfaces are free of snow, ice, frost or any other foreign materials.

An operational check of the stall warning system should now be made. Turn the master switch ON. Lift the detector while checking to determine if the horn is actuated. The master switch should be returned to the OFF position after the check is complete.

A visual check of the fuel tank quantity should be performed. Remove the filler cap from each tank and visually check the supply and color. Be sure to secure the caps properly after the check is complete.

The fuel system sumps and strainer should be drained daily prior to the first flight and after refueling. Check for proper fuel and the accumulation of contaminants such as water or sediment. Each fuel tank is equipped with an individual quick drain located at the lower inboard rear corner of the tank. The fuel strainer is equipped with a quick drain located on the front lower corner of the firewall. Each of the fuel tank sumps should be drained first. Then the fuel strainer should be drained twice, once with the fuel selector valve on each tank. Each time fuel is drained, sufficient fuel should be allowed to flow to ensure removal of contaminants. This fuel should be collected in a suitable container, examined for contaminants, and then discarded.

CAUTION

When draining any amount of fuel, care should be taken to ensure that no fire hazard exists before starting the engine.

Each quick drain should be checked after closing it to make sure it has closed completely and is not leaking.

Check all of the fuel tank vents to make sure they are open.

Next, complete a check of the landing gear. Check the main gear shock struts for proper inflation. There should be 4.50 inches of strut exposure under a normal static load. The nose gear should be checked for 3.25 inches of strut exposure. Check all tires for cuts and wear and insure proper inflation. Make a visual check of the brake blocks for wear or damage.

Remove the cover from the pitot head on the underside of the left wing. Check the pitot head to make sure the holes are open and clear of obstructions.

Don't forget to clean and check the windshield.

The propeller and spinner should be checked for defects or nicks.

Lift the cowling and check for any obvious fuel or oil leaks. Check the oil level. Make sure that the dipstick has properly seated after checking. Secure the cowling and check the inspection covers.

Check the air inlets for foreign matter and the alternator belt for proper tension.

Stow the tow bar and check the baggage for proper storage and security. The baggage compartment doors should be closed and secure.

Upon entering the aircraft, ascertain that all primary flight controls operate properly. Close and secure the cabin door and check that all the required papers are in order and in the airplane.

Fasten and adjust the seat belts and shoulder harness and check the function of the inertia reel by pulling sharply on the strap. Fasten seat belts on empty seats.

NOTE

If the fixed shoulder harness (non-inertia reel type) is installed, it must be connected to the seat belt and adjusted to allow proper accessibility to all controls, including fuel selector, flaps, trim, etc., while maintaining adequate restraint for the occupant.

If the inertia reel type shoulder harness is installed, a pull test of its locking restraint feature should be performed.

4.11 BEFORE STARTING ENGINE

Before starting the engine the brakes should be set ON and the carburetor heat lever moved to the full COLD position. The fuel selector should then be moved to the desired tank. Check to make sure that all the radios are OFF.

4.13 STARTING ENGINE

(a) Starting Engine When Cold

Open the throttle lever approximately 1/4 inch. Turn ON the master switch and the electric fuel pump.

Move the mixture control to full RICH and engage the starter by rotating the magneto switch clockwise. When the engine fires, release the magneto switch, and move the throttle to the desired setting.

(c) Starting Engine When Flooded

The throttle lever should be full OPEN. Turn ON the master switch and turn OFF the electric fuel pump. Move the mixture control lever to idle cut-off and engage the starter by rotating the magneto switch clockwise. When the engine fires, release the magneto switch, advance the mixture and retard the throttle.

(d) Starting Engine With External Power Source

An optional feature called the Piper External Power (PEP) allows the operator to use an external battery to crank the engine without having to gain access to the airplane's battery.

Turn the master switch OFF and turn all electrical equipment OFF. Connect the RED lead of the PEP kit jumper cable to the POSITIVE (+) terminal of an external 12-volt battery and the BLACK lead to the NEGATIVE (-) terminal. Insert the plug of the jumper cable into the socket located on the fuselage. Note that when the plug is inserted, the electrical system is ON. Proceed with the normal starting technique.

After the engine has started, reduce power to the lowest possible RPM, to reduce sparking, and disconnect the jumper cable from the aircraft. Turn the master switch ON and check the alternator ammeter for an indication of output. DO NOT ATTEMPT FLIGHT IF THERE IS NO INDICATION OF ALTERNATOR OUTPUT.

NOTE

For all normal operations using the PEP jumper cables, the master switch should be OFF, but it is possible to use the ship's battery in parallel by turning the master switch ON. This will give longer cranking capabilities, but will not increase the amperage.

CAUTION

Care should be exercised because if the ship's battery has been depleted, the external power supply can be reduced to the level of the ship's battery. This can be tested by turning the master switch ON momentarily while the starter is engaged. If cranking speed increases, the ship's battery is at a higher level than the external power supply.

4.15 WARM-UP

Warm-up the engine at 800 to 1200 RPM for not more than two minutes in warm weather and four minutes in cold. Avoid prolonged idling at low RPM, as this practice may result in fouled spark plugs.

Takeoff may be made as soon as the ground check is completed, provided that the throttle may be opened fully without backfiring or skipping, and without a reduction in engine oil pressure.

Do not operate the engine at high RPM when running up or taxiing over ground containing loose stones, gravel or any loose material that may cause damage to the propeller blades.

4.17 TAXIING

Before attempting to taxi the airplane, ground personnel should be instructed and approved by a qualified person authorized by the owner. Ascertain that the propeller back blast and taxi areas are clear.

Power should be applied slowly to start the taxi roll. Taxi a few feet forward and apply the brakes to determine their effectiveness. While taxiing, make slight turns to ascertain the effectiveness of the steering.

Observe wing clearances when taxiing near buildings or other stationary objects. If possible, station an observer outside the airplane.

Avoid holes and ruts when taxiing over uneven ground.

Power should be applied slowly to start the taxi roll. Taxi a few feet forward and apply the brakes to determine their effectiveness. While taxiing, make slight turns to ascertain the effectiveness of the steering.

Observe wing clearances when taxiing near buildings or other stationary objects. If possible, station an observer outside the airplane.

Avoid holes and ruts when taxiing over uneven ground.

Do not operate the engine at high RPM when running up or taxiing over ground containing loose stones, gravel or any loose material that may cause damage to the propeller blades.

4.19 GROUND CHECK

Set the parking brake.

The magnetos should be checked at 2000 RPM. Drop off on either magneto should not exceed 175 RPM and the difference between the magnetos should not exceed 50 RPM. Operation on one magneto should not exceed 10 seconds.

Check the vacuum gauge; the indicator should read 5.0″ ± .1″ Hg at 2000 RPM.

Check the annunciator panel lights with the press-to-test button. Also check the air conditioner.

Carburetor heat should also be checked prior to takeff to be sure the control is operating properly and to clear any ice which may have formed during taxiing. Avoid prolonged ground operation with carburetor heat "ON" as the air is unfiltered.

The electric fuel pump should be turned OFF after starting or during warm-up to make sure that the engine driven pump is operating. Prior to takeoff the electric pump should be turned ON again to prevent loss of power during takeoff should the engine driven pump fail. Check both oil temperature and oil pressure. The temperature may be low for some time if the engine is being run for the first time of the day. The engine is warm enough for takeoff when the throttle can be opened without the engine faltering.

4.21 BEFORE TAKEOFF

All aspects of each particular takeoff should be considered prior to executing the takeoff procedure.

Turn ON the master switch and check and set all of the flight instruments as required. Check the fuel selector to make sure it is on the proper tank (fullest). Turn ON the electric fuel pump and check the engine gauges. The carburetor heat should be in the OFF position.

All seat backs should be erect.

The mixture should be set and the primer checked to insure that it is locked. The seat belts and shoulder harness should be fastened and adjusted. Fasten the seat belts snugly around the empty seats.

NOTE

If the fixed shoulder harness (non-inertia reel type) is installed, it must be connected to the seat belt and adjusted to allow proper accessibility to all controls, including fuel selector, flaps, trim, etc., while maintaining adequate restraint for the occupant.

If the inertia reel type shoulder harness is installed, a pull test of its locking restraint feature should be performed.

Exercise and set the flaps and trim tab. Insure proper flight control movement and response.

All doors should be properly secured and latched.

On air conditioned models, the air conditioner must be OFF to insure normal takeoff performance.

4.23 TAKEOFF

The normal takeoff technique is conventional for the Archer II. The tab should be set slightly aft of neutral, with the exact setting determined by the loading of the airplane. Allow the airplane to accelerate to 48 to 53 KIAS depending on the weight of the aircraft and ease back on the control wheel to rotate to climb attitude.

The procedure used for a short field takeoff with an obstacle clearance or a soft field takeoff differs slightly from the normal technique. The flaps should be lowered to 25° (second notch). Allow the aircraft to accelerate to 41 to 49 KIAS depending on the aircraft weight and rotate the aircraft to climb attitude. After breaking ground, accelerate to 45 to 54 KIAS, depending on aircraft weight. Continue to climb while accelerating to the flaps-up rate of climb speed, 76 KIAS if no obstacle is present or 64 KIAS if obstacle clearance is a consideration. Slowly retract the flaps while climbing out.

4.25 CLIMB

The best rate of climb at gross weight will be obtained at 76 KIAS. The best angle of climb may be obtained at 64 KIAS. At lighter than gross weight these speeds are reduced somewhat. For climbing en route, a speed of 87 KIAS is recommended. This will produce better forward speed and increased visibility over the nose during the climb.

When reaching the desired altitude, the electric fuel pump may be turned off.

4.27 CRUISING

The cruising speed of the Archer II is determined by many factors, including power setting, altitude, temperature, loading and equipment installed in the airplane.

The normal maximum cruising power is 75% of the rated horsepower of the engine. Airspeeds which may be obtained at various altitudes and power settings can be determined from the performance graphs provided by Section 5.

Use of the mixture control in cruising flight reduces fuel consumption significantly, especially at higher altitudes. The mixture should be leaned during cruising operation above 5000 ft. altitude and at pilot's discretion at lower altitudes when 75% power or less is being used. If any doubt exists as to the amount of power being used, the mixture should be in the full RICH position for all operations under 5000 feet.

To lean the mixture, disengage the lock and pull the mixture control until the engine becomes rough, indicating that the lean mixture limit has been reached in the leaner cylinders. Then enrich the mixture by pushing the control towards the instrument panel until engine operation becomes smooth.

If the airplane is equipped with the optional exhaust gas temperature (EGT) gauge, a more accurate means of leaning is available to the pilot. Best economy mixture is obtained by moving the mixture control aft until peak EGT is reached. Best power mixture is obtained by leaning to peak EGT and then enrichening until the EGT is 100° F. rich of the peak value. Under some conditions of altitude and throttle position, the engine may exhibit roughness before peak EGT is reached. If this occurs, the EGT corresponding to the onset of engine roughness should be used as the peak reference value.

Always remember that the electric fuel pump should be turned ON before switching tanks, and should be left on for a short period thereafter. In order to keep the airplane in best lateral trim during cruising flight the fuel should be used alternately from each tank. It is recommended that one tank be used for one hour after takeoff, then the other tank be used for two hours; then return to the first tank, which will have approximately one and one half hours of fuel remaining if the tanks were full at takeoff. The second tank will contain approximately one half hour of fuel. Do not run tanks completely dry in flight. The electric fuel pump should be normally OFF so that any malfunction of the engine driven fuel pump is immediately apparent. If signs of fuel starvation should occur at any time during flight, fuel exhaustion should be suspected, at which time the fuel selector should be immediately positioned to the other tank and the electric fuel pump switched to the ON position.

4.29 DESCENT

NORMAL

To achieve the performance on Figure 5-29 the power on descent must be used. The throttle should be set for 2500 RPM, mixture full rich and maintain an airspeed of 122 KIAS. In case carburetor ice is encountered apply full carburetor heat.

and conditions of wind and airplane loading. It is generally good practice to contact the ground at the minimum possible safe speed consistent with existing conditions.

Normally, the best technique for short and slow landings is to use full flap and enough power to maintain the desired airspeed and approach flight path. Mixture should be full RICH, fuel on the fullest tank, and electric fuel pump ON. Reduce the speed during the flareout and contact the ground close to the stalling speed. After ground contact hold the nose wheel off as long as possible. As the airplane slows down, gently lower the nose and apply the brakes. Braking is most effective when flaps are raised and back pressure is applied to the control wheel, putting most of the aircraft weight on the main wheels. In high wind conditions, particularly in strong crosswinds, it may be desirable to approach the ground at higher than normal speeds with partial or no flaps.

4.33 STOPPING ENGINE

At the pilot's discretion, the flaps should be raised and the electric fuel pump turned OFF.

NOTE

The flaps must be placed in the UP position for the flap step to support weight. Passengers should be cautioned accordingly.

The air conditioner and radios should be turned OFF, and the engine stopped by disengaging the mixture control lock and pulling the mixture control back to idle cut-off. The throttle should be left full aft to avoid engine vibration while stopping. Then the magneto and master switches must be turned OFF.

4.35 PARKING

If necessary, the airplane should be moved on the ground with the aid of the nose wheel tow bar provided with each airplane and secured behind the rear seats. The aileron and stabilator controls should be secured by looping the safety belt through the control wheel and pulling it snug. The flaps are locked when in the UP position and should be left retracted.

Tie downs can be secured to rings provided under each wing and to the tail skid. The rudder is held in position by its connections to the nose wheel steering and normally does not have to be secured.

4.37 STALLS

The stall characteristics of the Archer II are conventional. An approaching stall is indicated by a stall warning horn which is activated between five and ten knots above stall speed. Mild airframe buffeting and gentle pitching may also precede the stall.

The gross weight stalling speed of the Archer II with power off and full flaps is 49 KIAS. With the flaps up this speed is increased 6 KTS. Loss of altitude during stalls varies from 100 to 350 feet, depending on configuration and power.

NOTE

The stall warning system is inoperative with the master switch OFF.

During preflight, the stall warning system should be checked by turning the master switch ON, lifting the detector and checking to determine if the horn is actuated. The master switch should be returned to the OFF position after the check is complete.

4.39 TURBULENT AIR OPERATION

In keeping with good operating practice used in all aircraft, it is recommended that when turbulent air is encountered or expected, the airspeed be reduced to maneuvering speed to reduce the structural loads caused by gusts and to allow for inadvertent speed build-ups which may occur as a result of the turbulence or of distractions caused by the conditions. (See Subsection 2.3)

4.41 WEIGHT AND BALANCE

It is the responsibility of the owner and pilot to determine that the airplane remains within the allowable weight vs. center of gravity envelope while in flight.

For weight and balance data, refer to Section 6 (Weight and Balance).

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SECTION 5

PERFORMANCE

SECTION 5

PERFORMANCE

5.1 GENERAL

All of the required (FAA regulations) and complementary performance information applicable to the Archer II is provided by this section.

Performance information associated with those optional systems and equipment which require handbook supplements is provided by Section 9 (Supplements).

5.3 INTRODUCTION TO PERFORMANCE AND FLIGHT PLANNING

The performance information presented in this section is based on measured Flight Test Data corrected to I.C.A.O. standard day conditions and analytically expanded for the various parameters of weight, altitude, temperature, etc.

The performance charts are unfactored and do not make any allowance for varying degrees of pilot proficiency or mechanical deterioration of the aircraft. This performance, however, can be duplicated by following the stated procedures in a properly maintained airplane.

Effects of conditions not considered on the charts must be evaluated by the pilot, such as the effect of soft or grass runway surface on takeoff and landing performance, or the effect of winds aloft on cruise and range performance. Endurance can be grossly affected by improper leaning procedures, and inflight fuel flow and quantity checks are recommended.

REMEMBER! To get chart performance, follow the chart procedures.

The information provided by paragraph 5.5 (Flight Planning Example) outlines a detailed flight plan using the performance charts in this section. Each chart includes its own example to show how it is used.

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5.5 FLIGHT PLANNING EXAMPLE

(a) Aircraft Loading

The first step in planning our flight is to calculate the airplane weight and center of gravity by utilizing the information provided by Section 6 (Weight and Balance) of this handbook.

The basic empty weight for the airplane as delivered from the factory has been entered in Figure 6-5. If any alterations to the airplane have been made effecting weight and balance, reference to the aircraft logbook and Weight and Balance Record (Figure 6-7) should be made to determine the current basic empty weight of the airplane.

Make use of the Weight and Balance Loading Form (Figure 6-11) and the C.G. Range and Weight graph (Figure 6-15) to determine the total weight of the airplane and the center of gravity position.

After proper utilization of the information provided we have found the following weights for consideration in our flight planning example.

The landing weight cannot be determined until the weight of the fuel to be used has been established [refer to item (g)(1)].

(1) Basic Empty Weight	1400 lbs.
(2) Occupants (2 x 170 lbs.)	340 lbs.
(3) Baggage and Cargo	360 lbs.
(4) Fuel (6 lb./gal. x 50)	300 lbs.
(5) Takeoff Weight	2400 lbs.
(6) Landing Weight	
(a)(5) minus (g)(1), (2400 lbs. minus 129 lbs.)	2271 lbs.

Our takeoff weight is below the maximum of 2550 lbs. and our weight and balance calculations have determined our C.G. position within the approved limits.

(b) Takeoff and Landing

Now that we have determined our aircraft loading, we must consider all aspects of our takeoff and landing.

All of the existing conditions at the departure and destination airport must be acquired, evaluated and maintained throughout the flight.

Apply the departure airport conditions and takeoff weight to the appropriate Takeoff Performance graph (Figure 5-7 or 5-9) to determine the length of runway necessary for the takeoff and/or the barrier distance.

The landing distance calculations are performed in the same manner using the existing conditions at the destination airport and, when established, the landing weight.

The conditions and calculations for our example flight are listed below. The takeoff and landing distances required for our example flight have fallen well below the available runway lengths.

	Departure Airport	Destination Airport
(1) Pressure Altitude	2000 ft.	2300 ft.
(2) Temperature	21°C	21°C
(3) Wind Component	10 KTS	5 KTS
(4) Runway Length Available	7000 ft.	4500 ft.
(5) Runway Required	950 ft.*	825 ft.**

NOTE

The remainder of the performance charts used in this flight plan example assume a no wind condition. The effect of winds aloft must be considered by the pilot when computing climb, cruise and descent performance.

*reference Figure 5-13
**reference Figure 5-37

(c) Climb

The next step in our flight plan is to determine the necessary climb segment components.

The desired cruise pressure altitude and corresponding cruise outside air temperature values are the first variables to be considered in determining the climb components from the Time, Distance and Fuel to Climb graph (Figure 5-17). After the time, distance and fuel for the cruise pressure altitude and outside air temperature values have been established, apply the existing conditions at the departure field to the graph (Figure 5-17). Now, subtract the values obtained from the graph for the field of departure conditions from those for the cruise pressure altitude.

The remaining values are the true fuel, distance and time components for the climb segment of the flight plan corrected for field pressure altitude and temperature.

The following values were determined from the above instructions in our flight planning example.

(1) Cruise Pressure Altitude	6000 ft.
(2) Cruise OAT	13°C
(3) Time to Climb (11.5 min. minus 3 min.)	8.5 min.*
(4) Distance to Climb (16 minus 4.5 naut. miles)	11.5 naut. miles*
(5) Fuel to Climb (2 gal. minus 1 gal.)	1 gal.*

(d) Descent

The descent data will be determined prior to the cruise data to provide the descent distance for establishing the total cruise distance.

Utilizing the cruise pressure altitude and OAT we determine the basic time, distance and fuel for descent (Figure 5-31). These figures must be adjusted for the field pressure altitude and temperature at the destination airport. To find the necessary adjustment values, use the existing pressure altitude and temperature conditions at the destination airport as variables to find the time, distance and fuel

*reference Figure 5-17

values from the graph (Figure 5-31). Now, subtract the values obtained from the field conditions from the values obtained from the cruise conditions to find the true time, distance and fuel values needed for the flight plan.

The values obtained by proper utilization of the graphs for the descent segment of our example are shown below.

(1) Time to Descend	
(16 min. minus 7.5 min.)	8.5 min.*
(2) Distance to Descend	
(35 minus 14.5 naut. miles)	20.5 naut. miles*
(3) Fuel to Descend	
(2 gal. minus 1 gal.)	1 gal.*

(e) Cruise

Using the total distance to be traveled during the flight, subtract the previously calculated distance to climb and distance to descend to establish the total cruise distance. Refer to the appropriate Avco Lycoming Operator's Manual when selecting the cruise power setting. The established pressure altitude and temperature values and the selected cruise power should now be utilized to determine the true airspeed from the appropriate Speed Power graph (Figure 5-21 or 5-23.)

Calculate the cruise fuel flow for the cruise power setting from the information provided by the Avco Lycoming Operator's Manual.

The cruise time is found by dividing the cruise distance by the cruise speed and the cruise fuel is found by multiplying the cruise fuel flow by the cruise time.

The cruise calculations established for the cruise segment of our flight planning example are as follows:

(1) Total Distance	314 naut. miles
(2) Cruise Distance	
(e)(1) minus (c)(4) minus (d)(2),	
(314 minus 11.5 minus 20.5)	282 naut. miles

*reference Figure 5-31

(3) Cruise Power	65% rated power
(4) Cruise Speed	110 KTS TAS*
(5) Cruise Fuel Consumption	7.6 GPH
(6) Cruise Time	
(e)(2) divided by (e)(4), (282 naut. miles divided by 110 KTS)	2.56 hrs.
(7) Cruise Fuel	
(e)(5) multiplied by (e)(6), (7.6 GPH multiplied by 2.56 hrs.)	19.5 gal.

(f) Total Flight Time

The total flight time is determined by adding the time to climb, the time to descend and the cruise time. Remember! The time values taken from the climb and descent graphs are in minutes and must be converted to hours before adding them to the cruise time.

The following flight time is required for our flight planning example.

(1) Total Flight Time	
(c)(3) plus (d)(1) plus (e)(6), (.14 hrs. plus .14 hrs. plus 2.56 hrs.)	2.84 hrs.

(g) Total Fuel Required

Determine the total fuel required by adding the fuel to climb, the fuel to descend and the cruise fuel. When the total fuel (in gallons) is determined, multiply this value by 6 lb./gal. to determine the total fuel weight used for the flight.

The total fuel calculations for our example flight plan are shown below.

(1) Total Fuel Required	
(c)(5) plus (d)(3) plus (e)(7), (1 gal. plus 1 gal. plus 19.5 gal.)	21.5 gal.
(21.5 gal. multiplied by 6 lb./gal.)	129 lbs.

*reference Figure 5-23

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5.7 PERFORMANCE GRAPHS

LIST OF FIGURES

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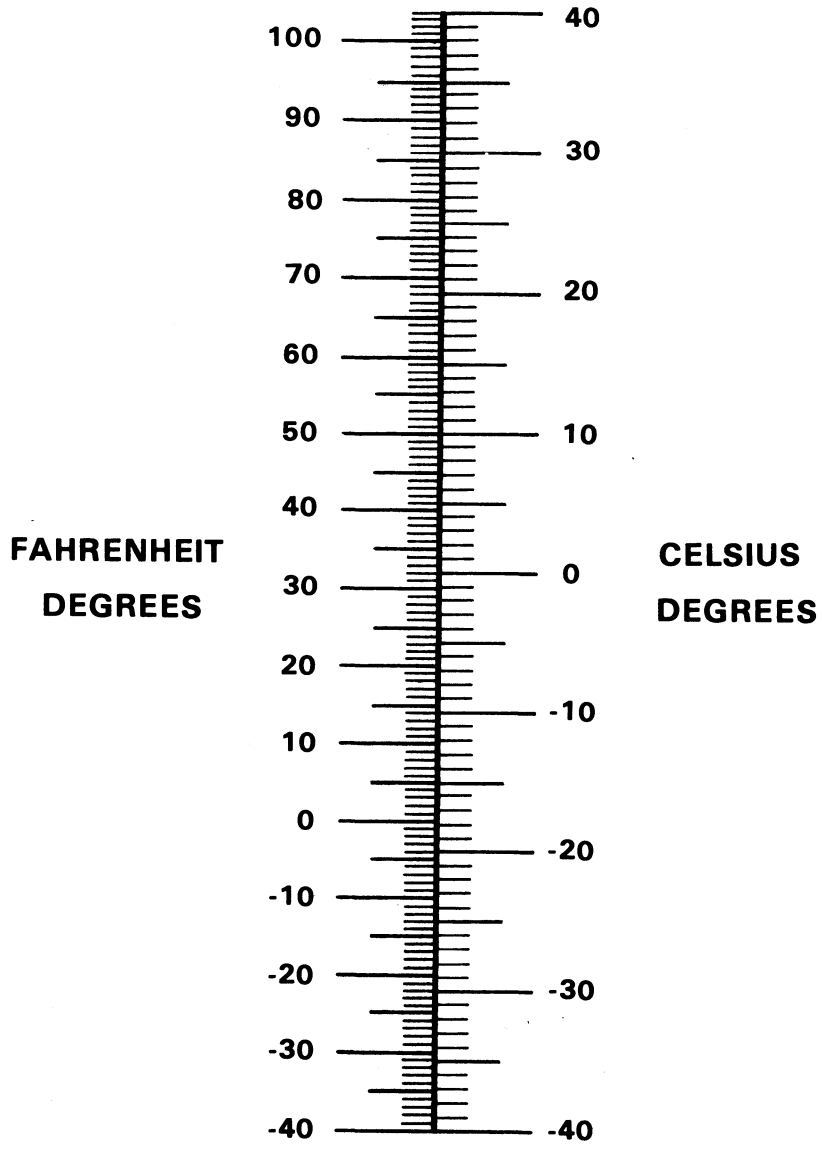
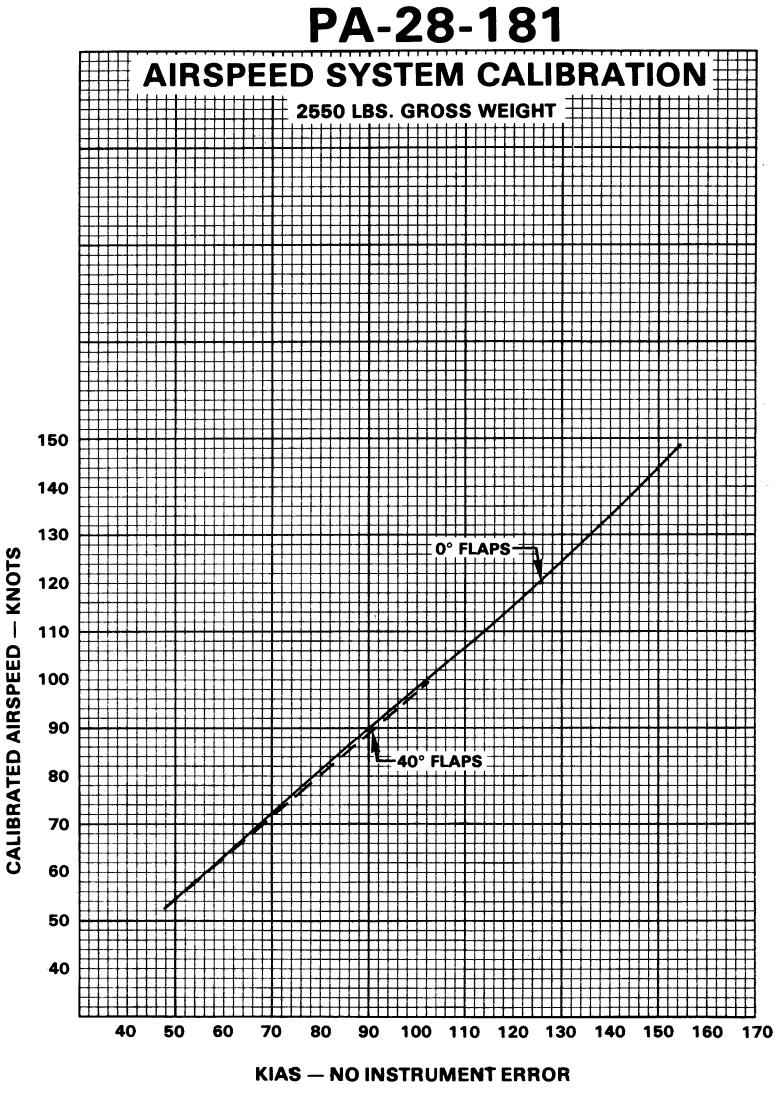
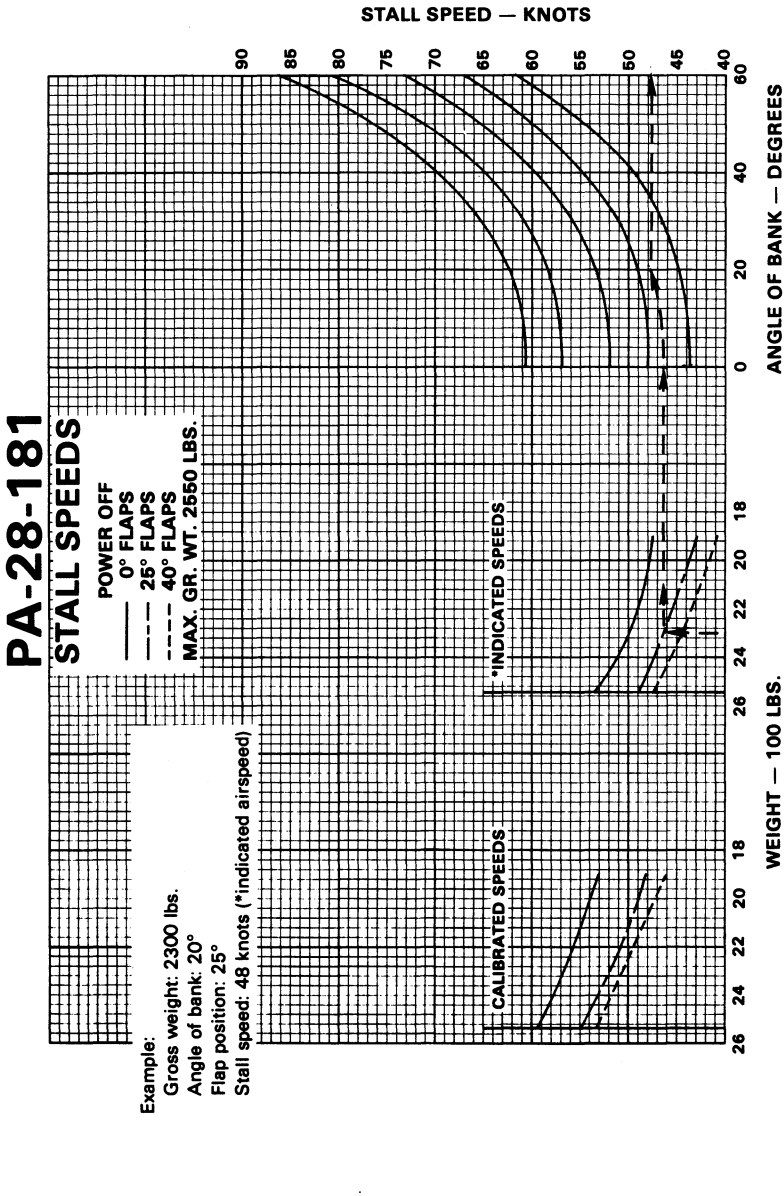


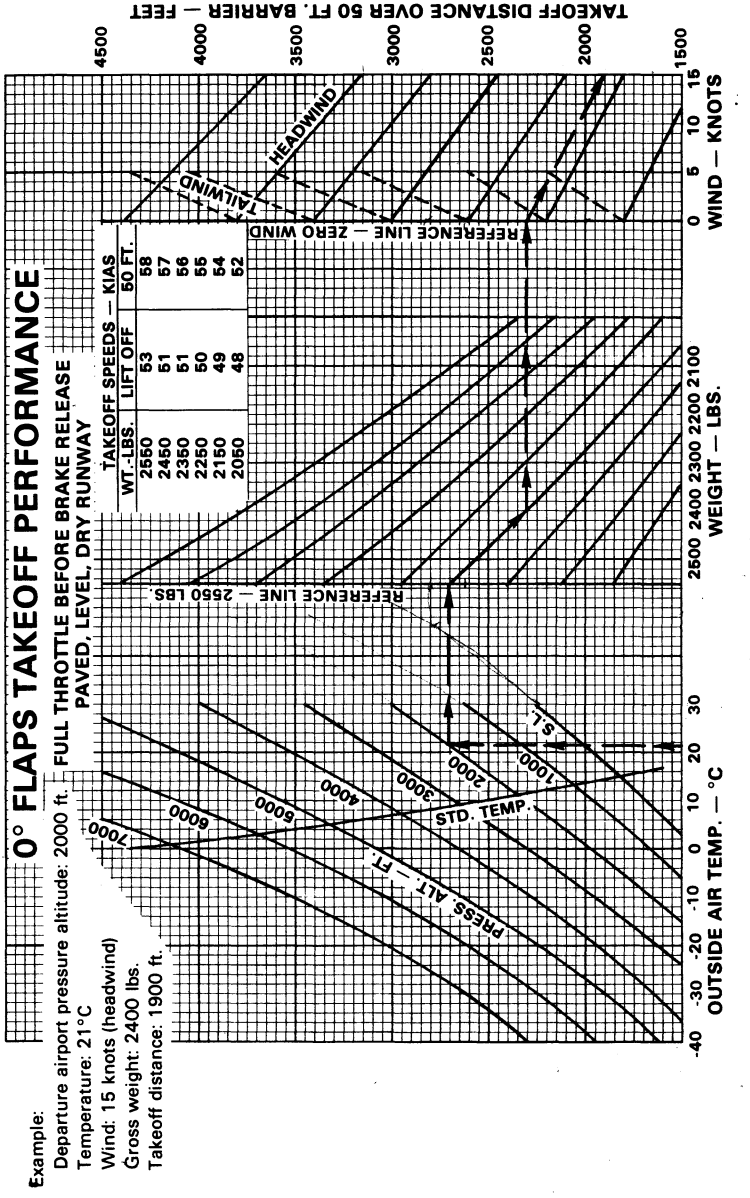
TEMPERATURE CONVERSION
Figure 5-1



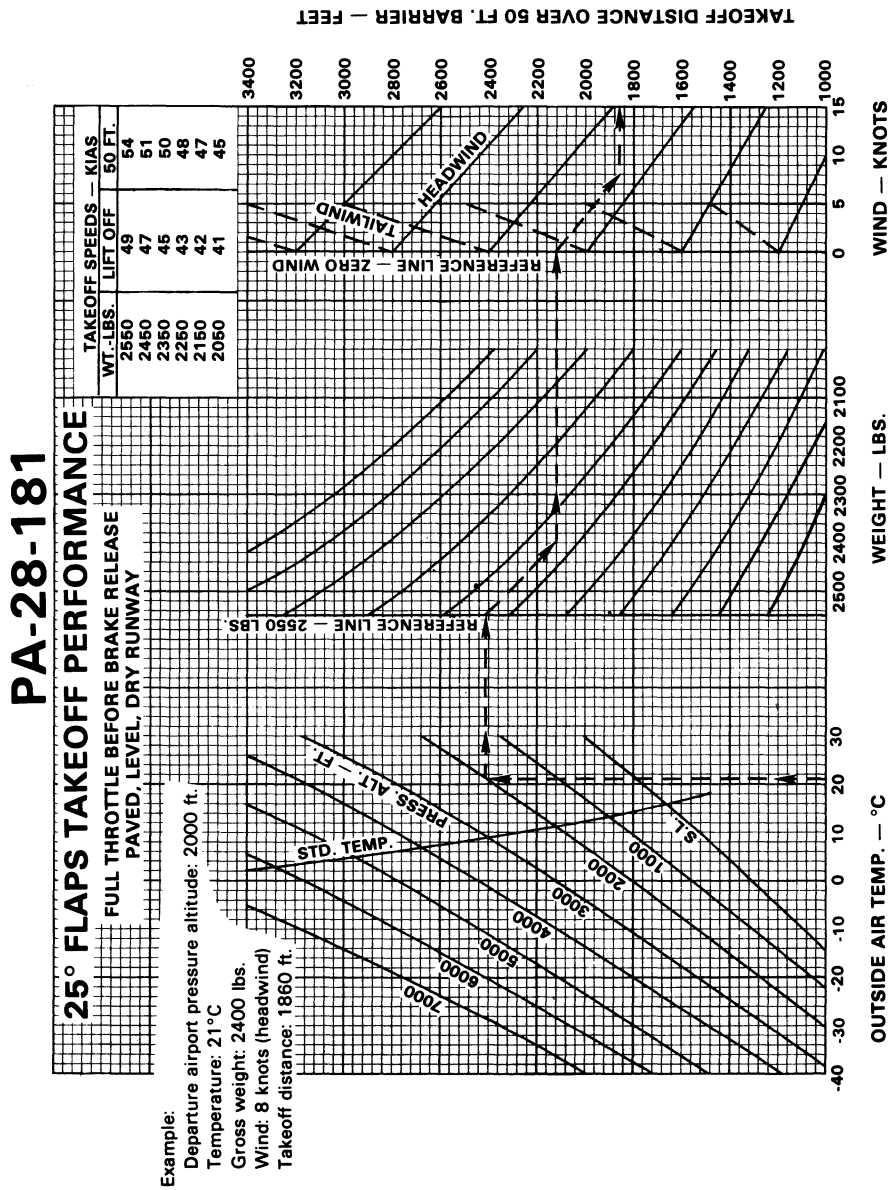
AIRSPEED SYSTEM CALIBRATION
Figure 5-3



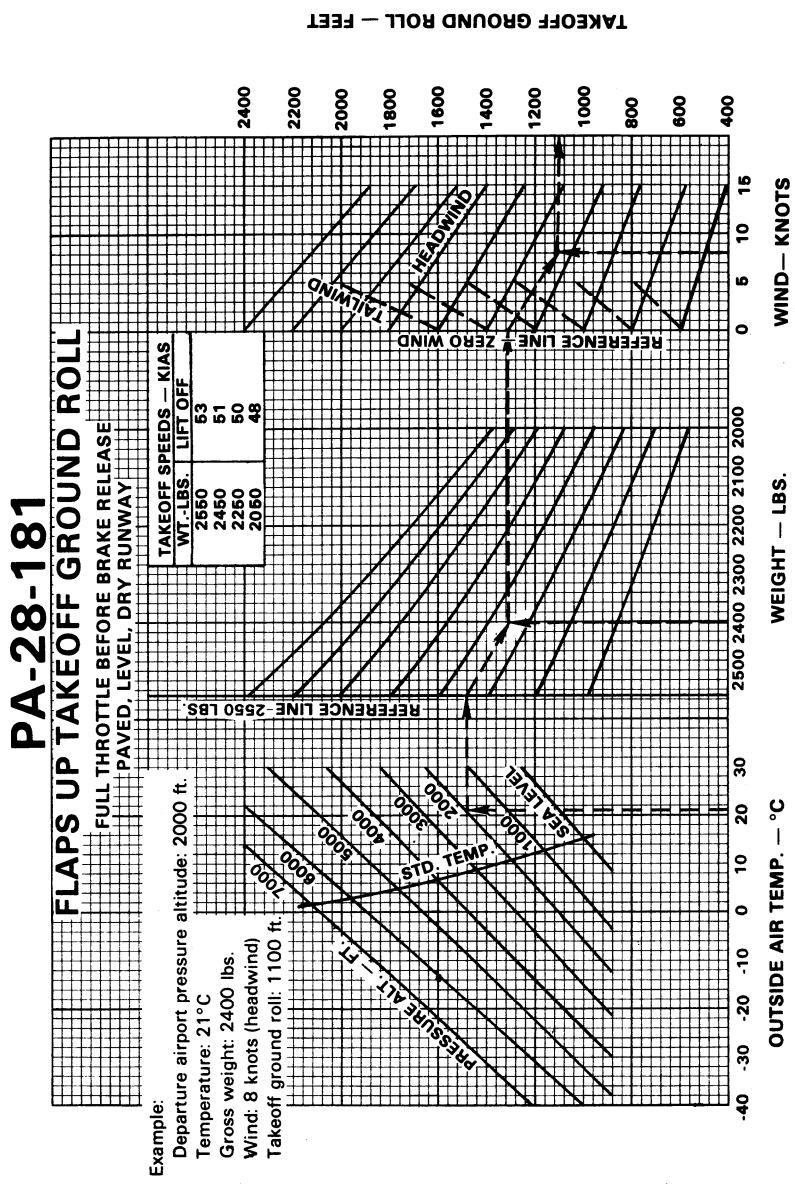
STALL SPEEDS
Figure 5-5



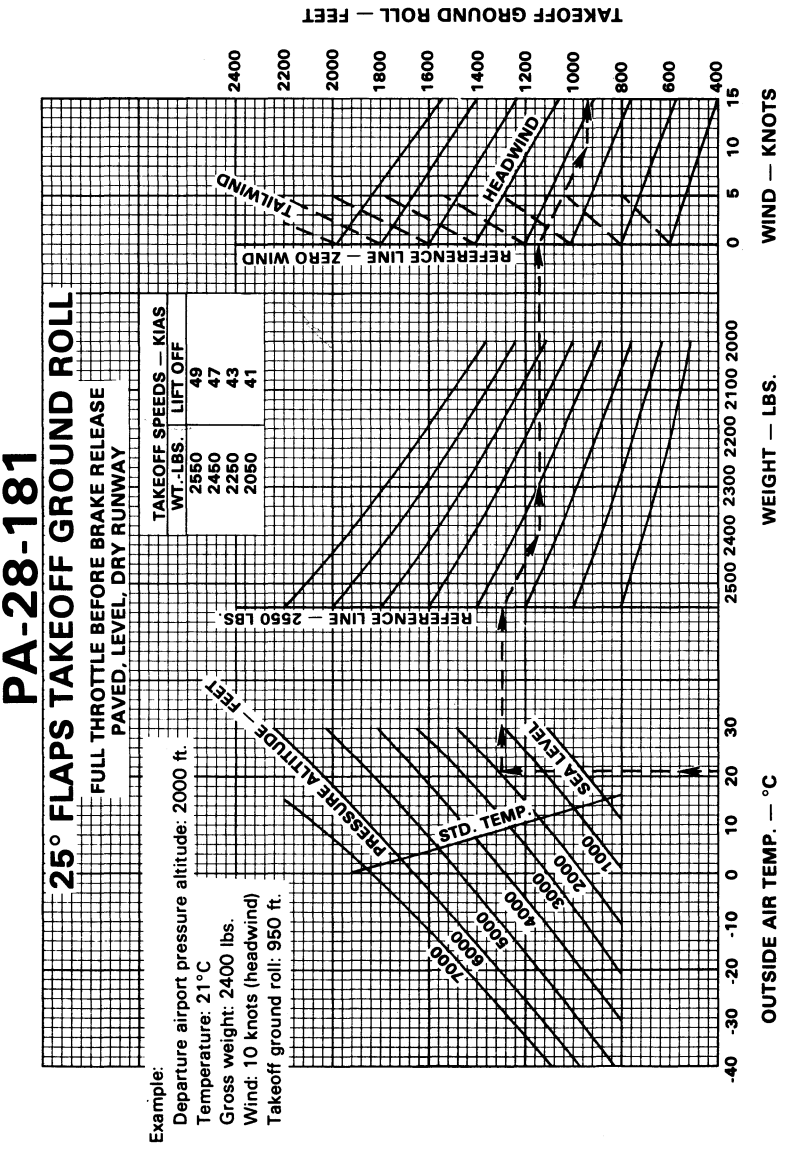
FLAPS UP TAKEOFF PERFORMANCE
Figure 5-7



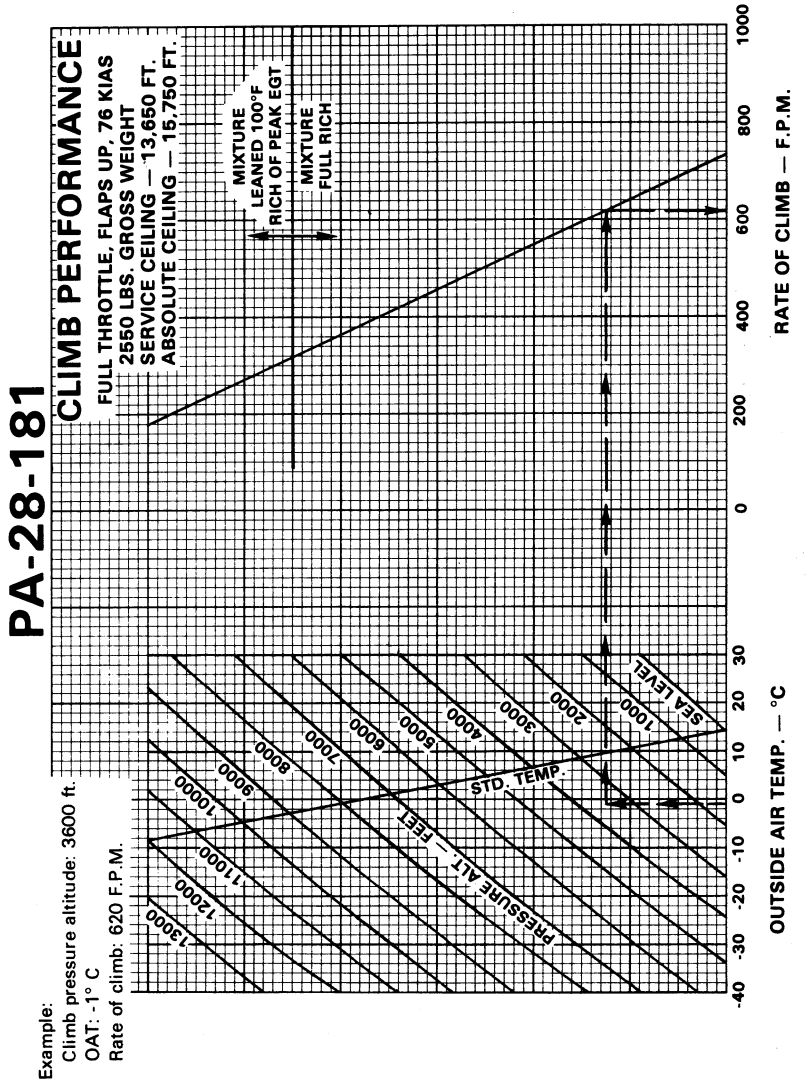
25° FLAPS TAKEOFF PERFORMANCE
Figure 5-9



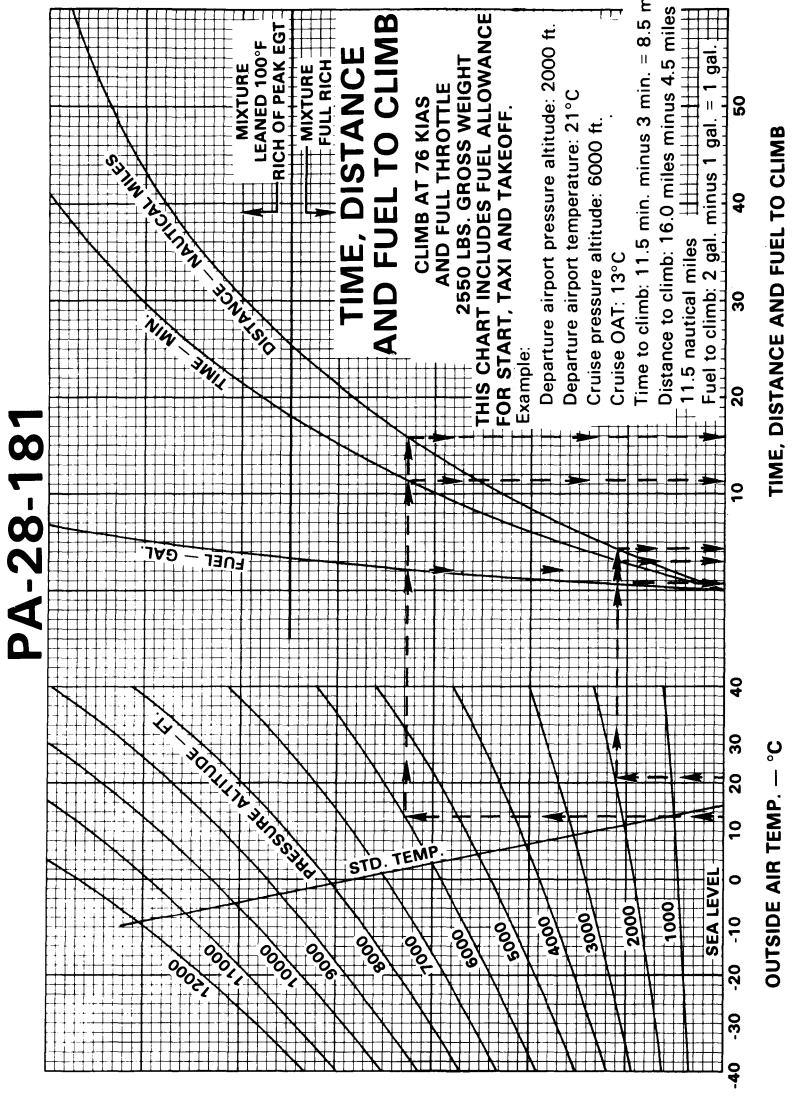
FLAPS UP TAKEOFF GROUND ROLL
Figure 5-11



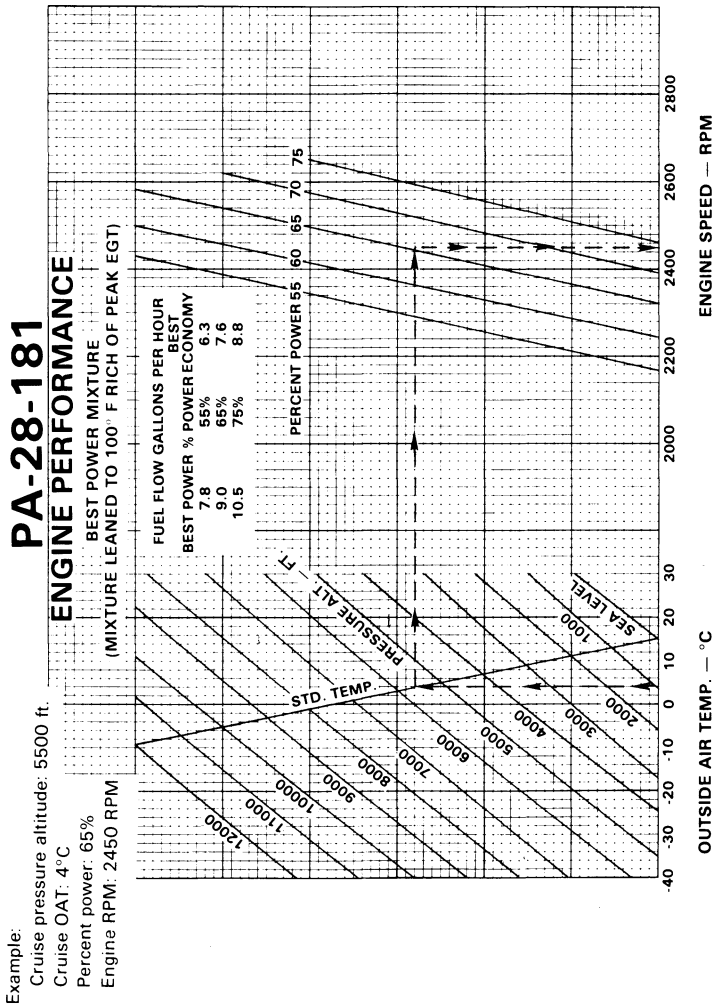
25° FLAPS TAKEOFF GROUND ROLL
Figure 5-13



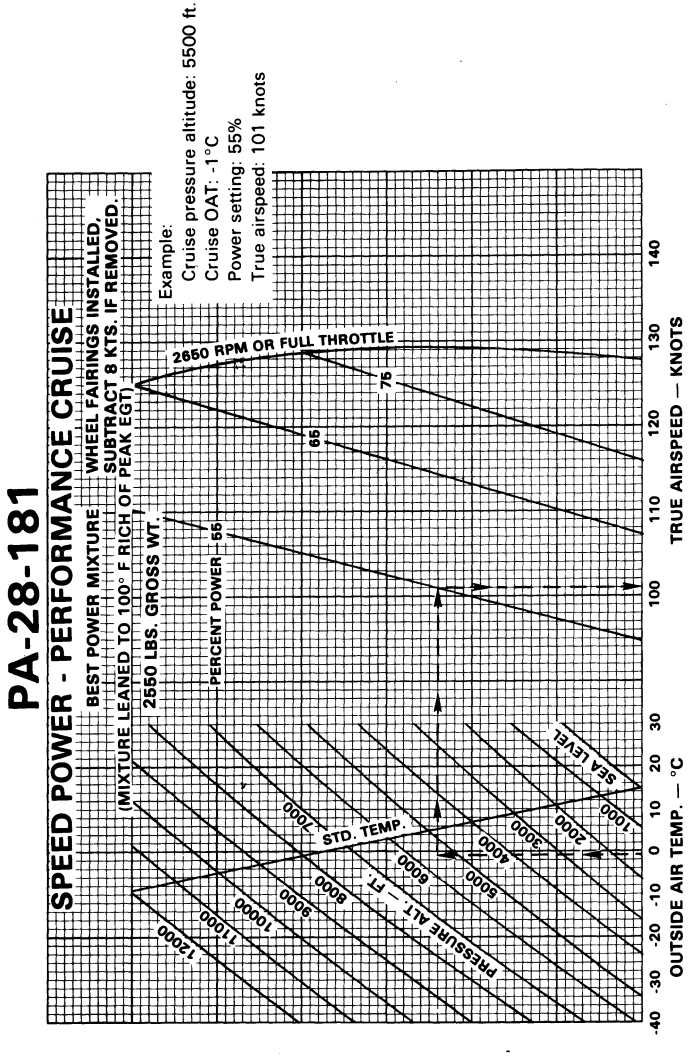
CLIMB PERFORMANCE
Figure 5-15



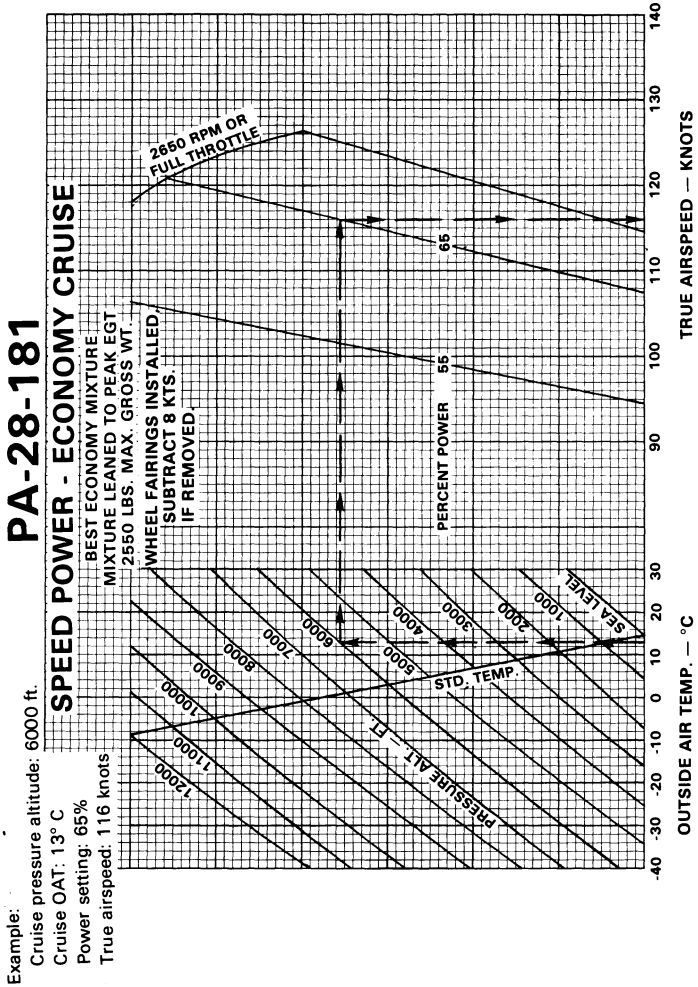
TIME, DISTANCE AND FUEL TO CLIMB
Figure 5-17



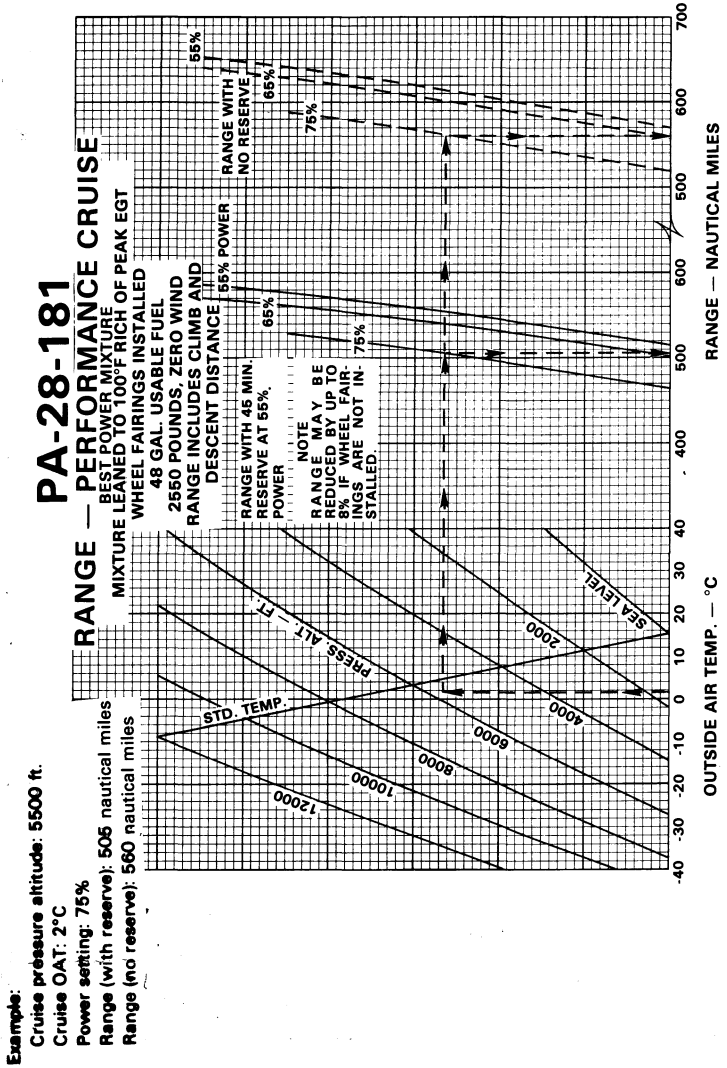
ENGINE PERFORMANCE
Figure 5-19



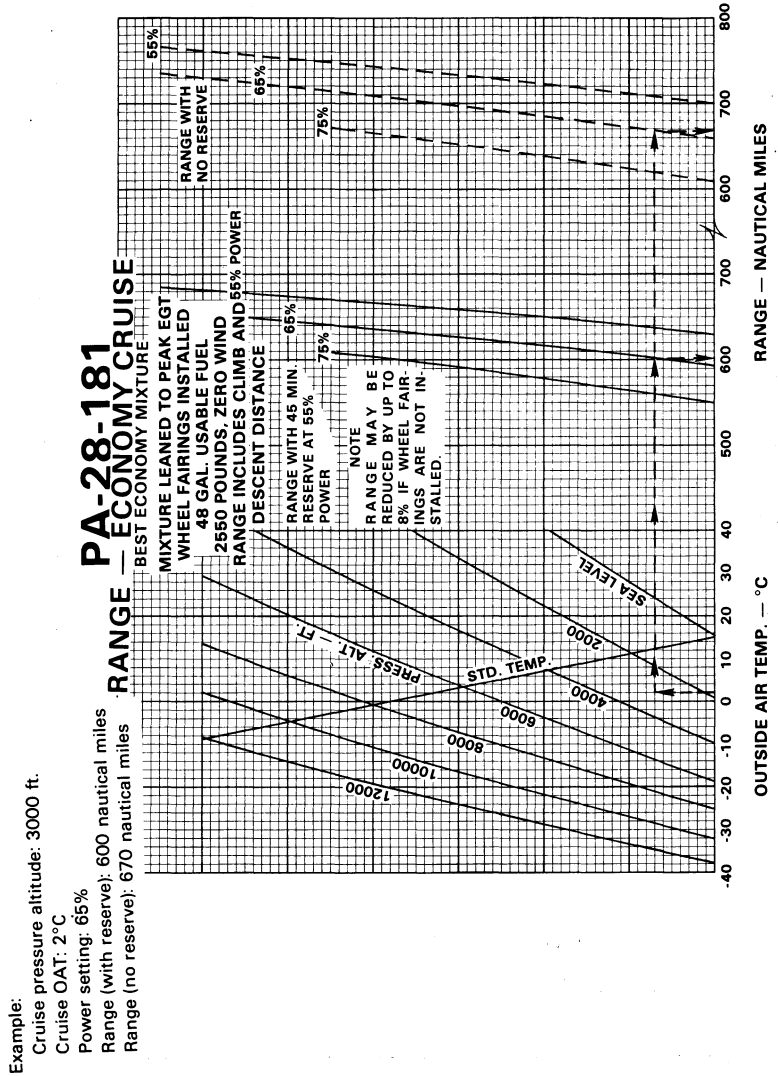
SPEED POWER - PERFORMANCE CRUISE
Figure 5-21



SPEED POWER - ECONOMY CRUISE
Figure 5-23

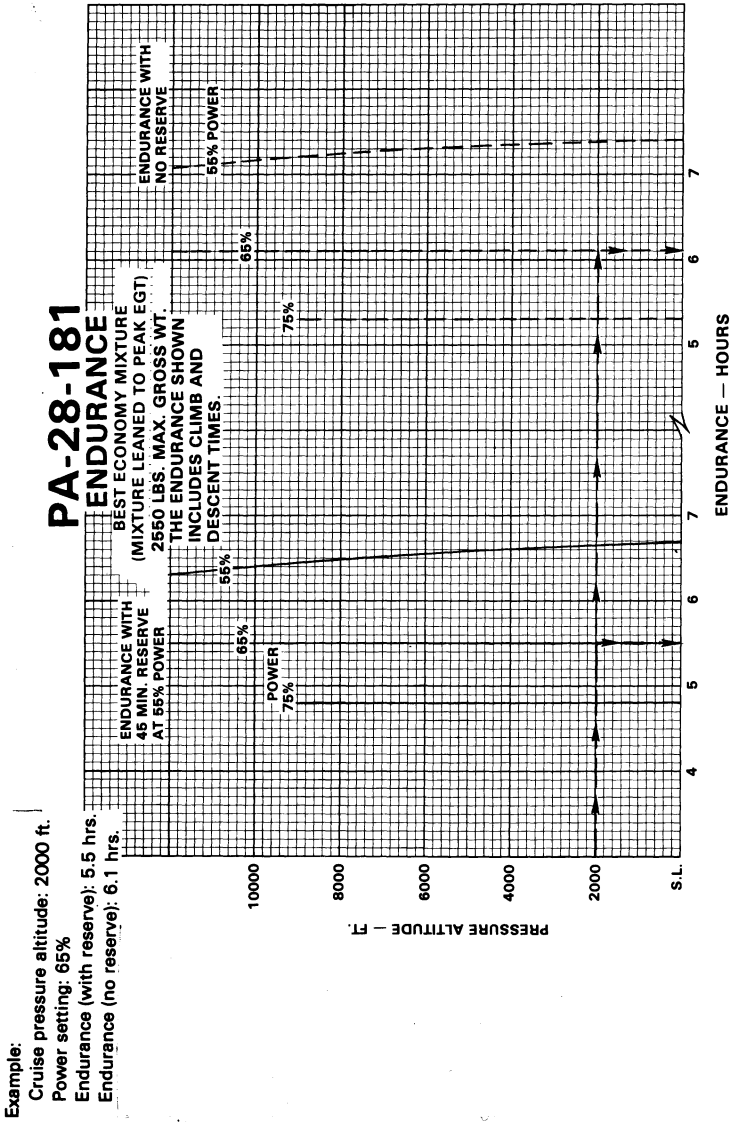


BEST POWER MIXTURE RANGE
Figure 5-25

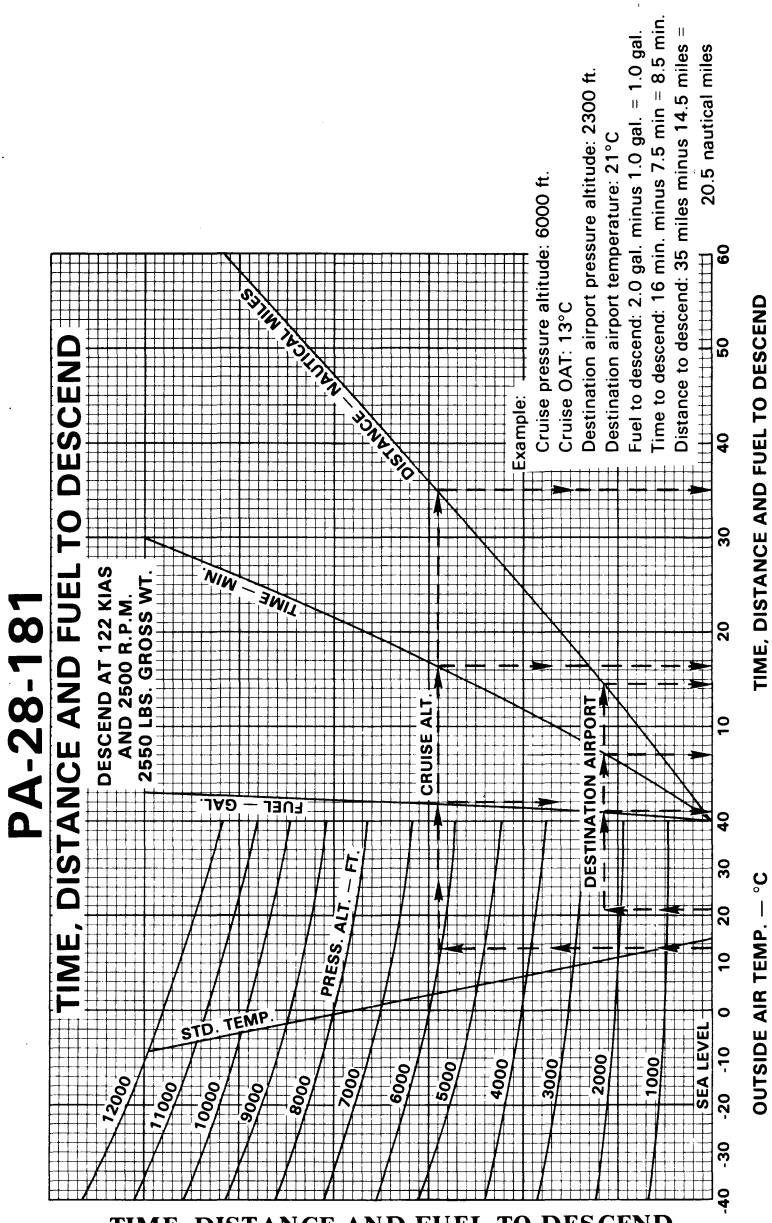


Example:
Cruise pressure altitude: 3000 ft.
Cruise OAT: 2°C
Power setting: 65%
Range (with reserve): 600 nautical miles
Range (no reserve): 670 nautical miles

BEST ECONOMY MIXTURE RANGE
Figure 5-27

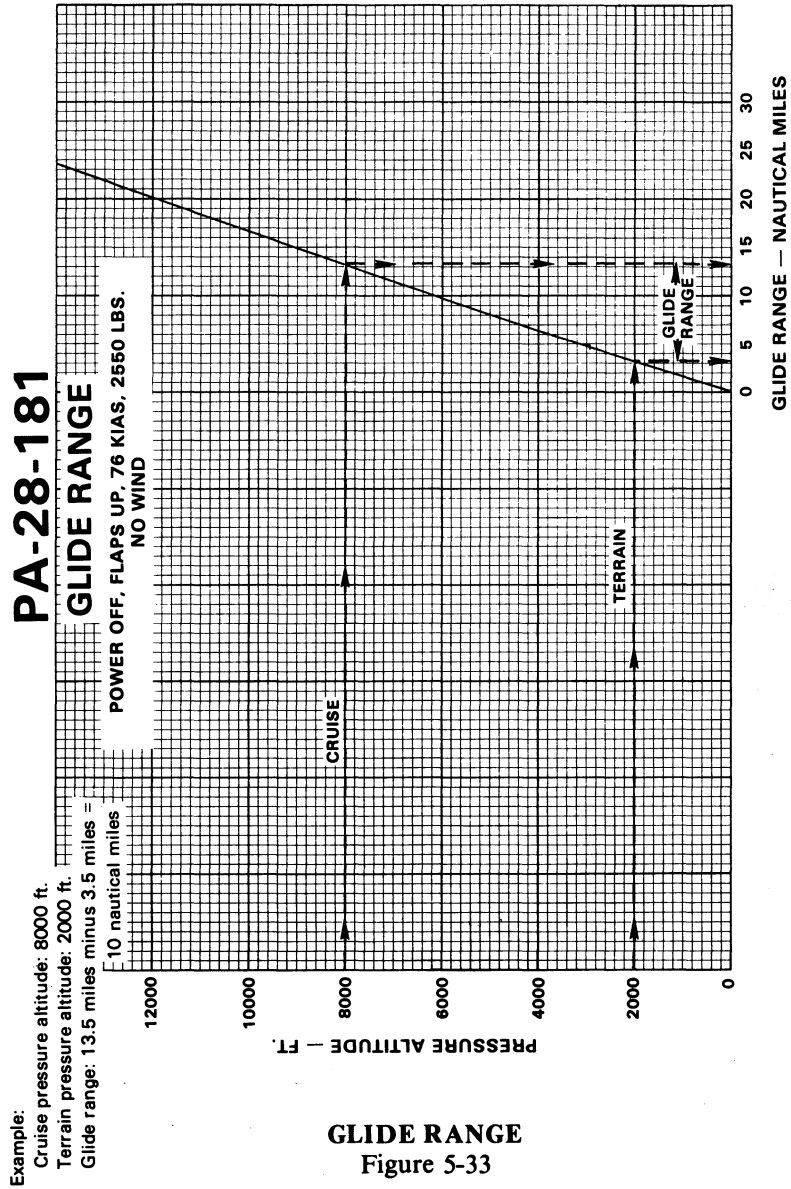


ENDURANCE
Figure 5-29

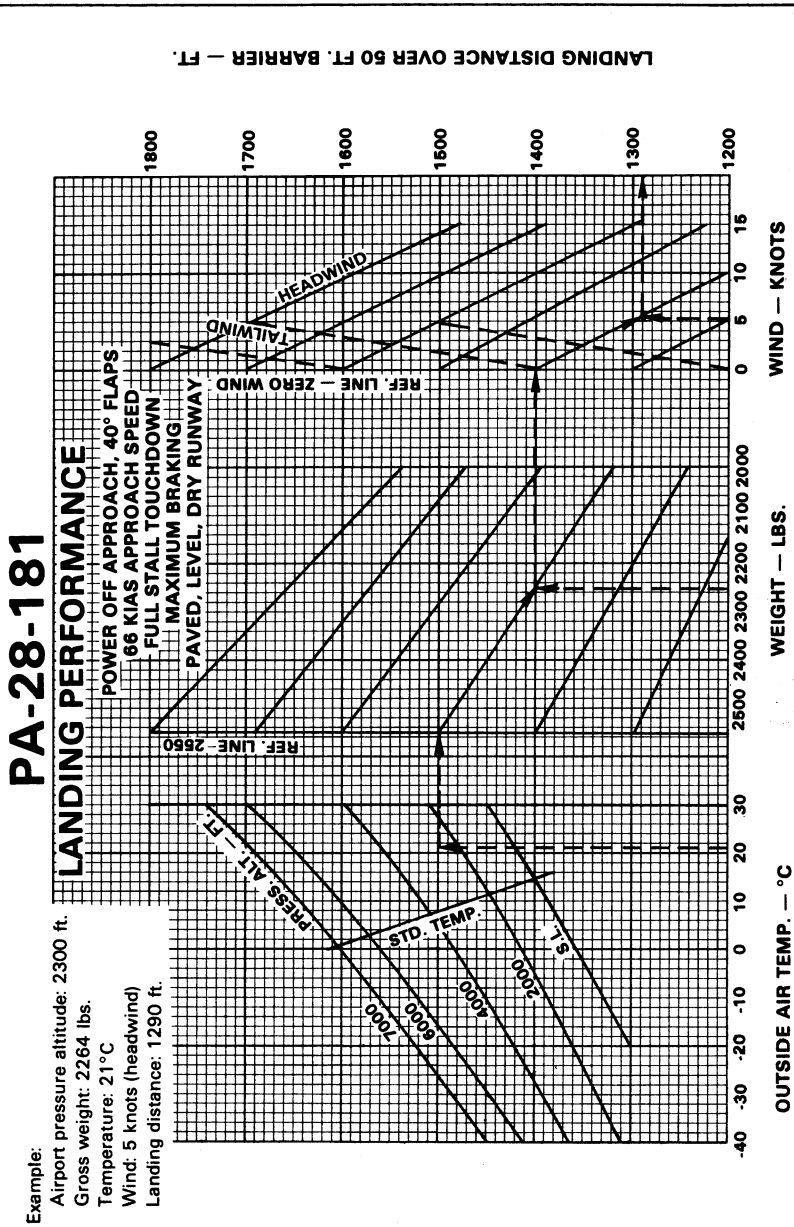


TIME, DISTANCE AND FUEL TO DESCEND

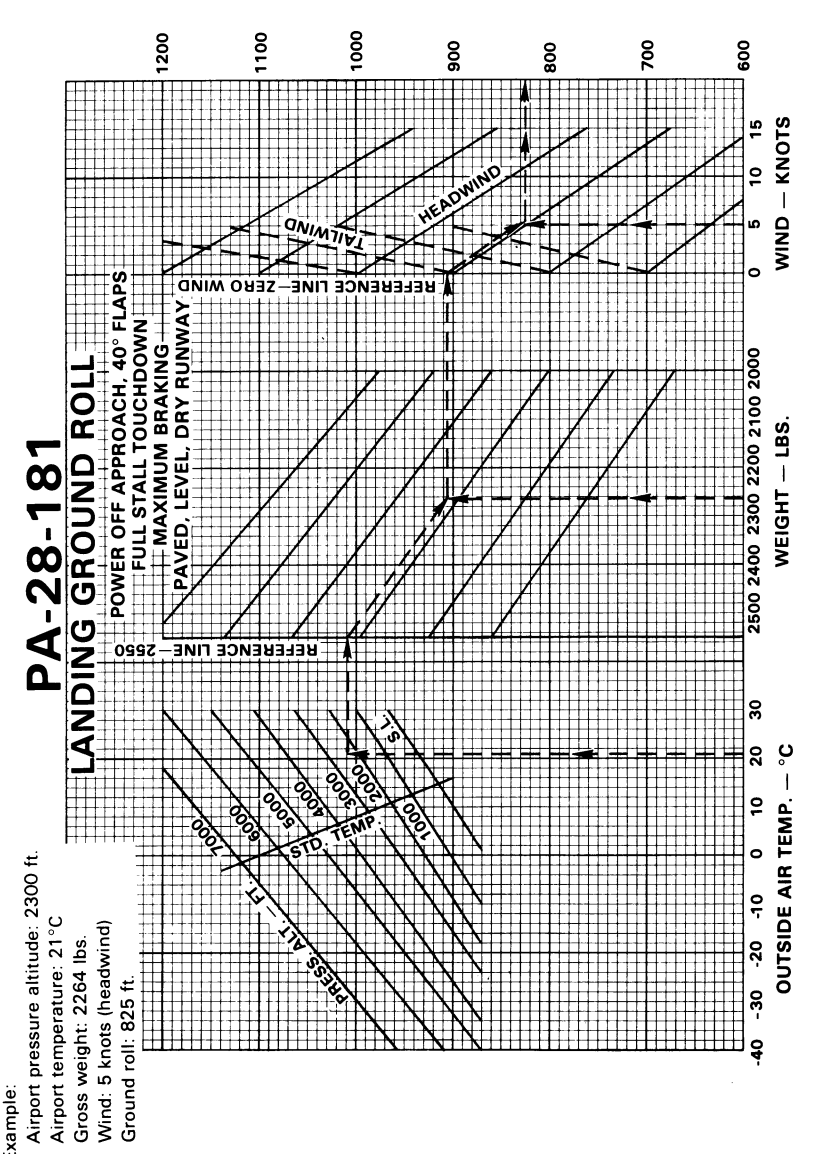
Figure 5-31



GLIDE RANGE
Figure 5-33



LANDING PERFORMANCE
Figure 5-35



LANDING GROUND ROLL
Figure 5-37

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SECTION 6

WEIGHT AND BALANCE

SECTION 6

WEIGHT AND BALANCE

6.1 GENERAL

In order to achieve the performance and flying characteristics which are designed into the airplane, it must be flown with the weight and center of gravity (C.G.) position within the approved operating range (envelope). Although the airplane offers flexibility of loading, it cannot be flown with the maximum number of adult passengers, full fuel tanks and maximum baggage. With the flexibility comes responsibility. The pilot must ensure that the airplane is loaded within the loading envelope before he makes a takeoff.

Misloading carries consequences for any aircraft. An overloaded airplane will not take off, climb or cruise as well as a properly loaded one. The heavier the airplane is loaded, the less climb performance it will have.

Center of gravity is a determining factor in flight characteristics. If the C.G. is too far forward in any airplane, it may be difficult to rotate for takeoff or landing. If the C.G. is too far aft, the airplane may rotate prematurely on takeoff or tend to pitch up during climb. Longitudinal stability will be reduced. This can lead to inadvertent stalls and even spins; and spin recovery becomes more difficult as the center of gravity moves aft of the approved limit.

A properly loaded airplane, however, will perform as intended. Before the airplane is licensed, a basic empty weight and C.G. location is computed (basic empty weight consists of the standard empty weight of the airplane plus the optional equipment). Using the basic empty weight and C.G. location, the pilot can easily determine the weight and C.G. position for the loaded airplane by computing the total weight and moment and then determining whether they are within the approved envelope.

The basic empty weight and C.G. location are recorded in the Weight and Balance Data Form (Figure 6-5) and the Weight and Balance Record (Figure 6-7). The current values should always be used. Whenever new equipment is added or any modification work is done, the mechanic responsible for the work is required to compute a new basic empty weight and C.G. position and to write these in the Aircraft Log Book and the Weight and Balance Record. The owner should make sure that it is done.

A weight and balance calculation is necessary in determining how much fuel or baggage can be boarded so as to keep within allowable limits. Check calculations prior to adding fuel to insure against improper loading.

The following pages are forms used in weighing an airplane in production and in computing basic empty weight, C.G. position, and useful load. Note that the useful load includes usable fuel, baggage, cargo and passengers. Following this is the method for computing takeoff weight and C.G.

6.3 AIRPLANE WEIGHING PROCEDURE

At the time of licensing, Piper Aircraft Corporation provides each airplane with the basic empty weight and center of gravity location. This data is supplied by Figure 6-5.

The removal or addition of equipment or airplane modifications can affect the basic empty weight and center of gravity. The following is a weighing procedure to determine this basic empty weight and center of gravity location:

(a) Preparation

(1) Be certain that all items checked in the airplane equipment list are installed in the proper location in the airplane.

(2) Remove excessive dirt, grease, moisture, foreign items such as rags and tools from the airplane before weighing.

(3) Defuel airplane. Then open all fuel drains until all remaining fuel is drained. Operate engine on each tank until all undrainable fuel is used and engine stops. Then add the unusable fuel (2.0 gallons total, 1.0 gallons each wing).

CAUTION

Whenever the fuel system is completely drained and fuel is replenished it will be necessary to run the engine for a minimum of 3 minutes at 1000 RPM on each tank to ensure no air exists in the fuel supply lines.

(4) Fill with oil to full capacity.

(5) Place pilot and copilot seats in fourth (4th) notch, aft of forward position. Put flaps in the fully retracted position and all control surfaces in the neutral position. Tow bar should be in the proper location and all entrance and baggage doors closed.

(6) Weigh the airplane inside a closed building to prevent errors in scale readings due to wind.

(b) Leveling

(1) With airplane on scales, block main gear oleo pistons in the fully extended position.

(2) Level airplane (refer to Figure 6-3) deflating nose wheel tire, to center bubble on level.

(c) Weighing - Airplane Basic Empty Weight

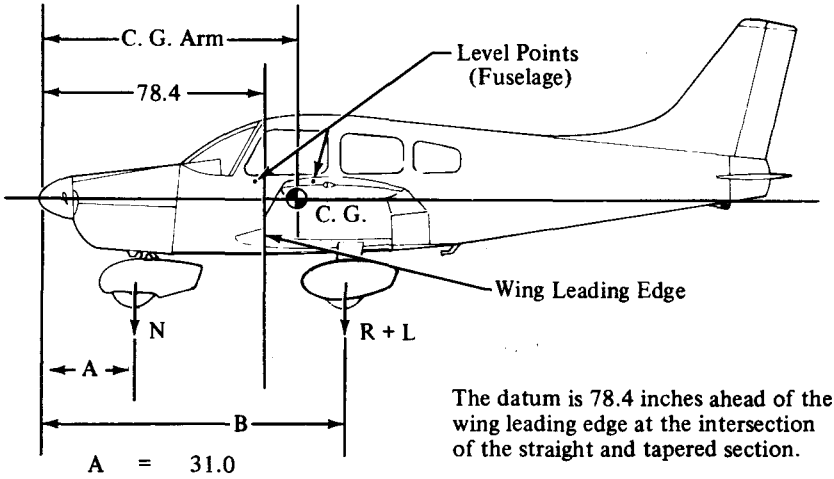
(1) With the airplane level and brakes released, record the weight shown on each scale. Deduct the tare, if any, from each reading.

Scale Position and Symbol	Scale Reading	Tare	Net Weight
Nose Wheel (N)			
Right Main Wheel (R)			
Left Main Wheel (L)			
Basic Empty Weight, as Weighed (T)	—	—	

WEIGHING FORM
Figure 6-1

(d) Basic Empty Weight Center of Gravity

(1) The following geometry applies to the PA-28-181 airplane when it is level. Refer to Leveling paragraph 6.3 (b).



LEVELING DIAGRAM
Figure 6-3

(2) The basic empty weight center of gravity (as weighed including optional equipment, full oil and unusable fuel) can be determined by the following formula:

$$\text{C.G. Arm} = \frac{N\,(A) + (R + L)\,(B)}{T} \quad \text{inches}$$

Where: $T = N + R + L$

6.5 WEIGHT AND BALANCE DATA AND RECORD

The Basic Empty Weight, Center of Gravity Location and Useful Load listed in Figure 6-5 are for the airplane as licensed at the factory. These figures apply only to the specific airplane serial number and registration number shown.

The basic empty weight of the airplane as licensed at the factory has been entered in the Weight and Balance Record (Figure 6-7). This form is provided to present the current status of the airplane basic empty weight and a complete history of previous modifications. Any change to the permanently installed equipment or modification which affects weight or moment must be entered in the Weight and Balance Record.

MODEL PA-28-181 ARCHER II

Airplane Serial Number _____

Registration Number _____

Date _____

AIRPLANE BASIC EMPTY WEIGHT

Item		Weight (Lbs)	x	C.G. Arm (Inches Aft of Datum)	=	Moment (In-Lbs)
Standard Empty Weight*	Actual / Computed					
Optional Equipment						
Basic Empty Weight						

*The standard empty weight includes full oil capacity and 2.0 gallons of unusable fuel.

AIRPLANE USEFUL LOAD

(Ramp Weight) - (Basic Empty Weight) = Useful Load

Normal Category (2558 lbs.) - (lbs.) = lbs.

Utility Category (2138 lbs.) - (lbs.) = lbs.

THIS BASIC EMPTY WEIGHT, C.G. AND USEFUL LOAD ARE FOR THE AIRPLANE AS LICENSED AT THE FACTORY. REFER TO APPROPRIATE AIRCRAFT RECORD WHEN ALTERATIONS HAVE BEEN MADE.

WEIGHT AND BALANCE DATA FORM
Figure 6-5

PA-28-181	Serial Number 28-8190237	Registration Number N8384H						Page Number	
Date	Item No.	Description of Article or Modification	Added (+) Removed (-)	Weight Change				Running Basic Empty Weight	
				Wt. (Lb.)	Arm (In.)	Moment /100		Wt. (Lb.)	Moment /100
4/3/81								1601.9	140464
8-9-83		LC-2 clock	-	.3	71.9	21.57			
8-9-83		CA-7290 clock	+	.4	62.4	24.96			
8-9-83		WX-10 antenna	+	2.0	183	366			
8-9-83		WX-10 processor	+	4.3	184	791.2			
8-9-83		WX-10 display	+	3.4	58.4	198.5			
8-9-83		WX-10 cables	+	2.0	101	202		1616.3	142238
4-17-84		SVS-19	+	1.5	45	67.5		1617.8	142305.5
7-25-85		Recal wt & Bal.						1621.8	142468.8
7-31-98		Wing Tips with Landing Lights	+	4.0	106	424		1622.2	142827.8

WEIGHT AND BALANCE RECORD
Figure 6-7

PA-28-181	Serial Number	Registration Number	Page Number

Date	Item No.	Description of Article or Modification	Added (+) / Removed (-)	Weight Change			Running Basic Empty Weight	
				Wt. (Lb.)	Arm (In.)	Moment /100	Wt. (Lb.)	Moment /100

WEIGHT AND BALANCE RECORD (cont)
Figure 6-7 (cont)

6.7 WEIGHT AND BALANCE DETERMINATION FOR FLIGHT

(a) Add the weight of all items to be loaded to the basic empty weight.
(b) Use the Loading Graph (Figure 6-13) to determine the moment of all items to be carried in the airplane.
(c) Add the moment of all items to be loaded to the basic empty weight moment.
(d) Divide the total moment by the total weight to determine the C.G. location.
(e) By using the figure of item (a) and item (d) (above), locate a point on the C.G. range and weight graph (Figure 6-15). If the point falls within the C.G. envelope, the loading meets the weight and balance requirements.

	Weight (Lbs)	Arm Aft Datum (Inches)	Moment (In-Lbs)
Basic Empty Weight	1601.9	87.7	140464
Pilot and Front Passenger	340.0	80.5	27370
Passengers (Rear Seats)*	340.0	118.1	40154
Fuel (48 Gallon Maximum)	268.1	95.0	25470
Baggage (200 Lbs. Maximum)*		142.8	
Total Loaded Airplane	2550	91.6	233458

The center of gravity (C.G.) of this sample loading problem is at 91.6 inches aft of the datum line. Locate this point (91.6) on the C.G. range and weight graph. Since this point falls within the weight - C.G. envelope, this loading meets the weight and balance requirements.

IT IS THE RESPONSIBILITY OF THE PILOT AND AIRCRAFT OWNER TO INSURE THAT THE AIRPLANE IS LOADED PROPERLY.

*Utility Category Operation - No baggage or rear passengers allowed.

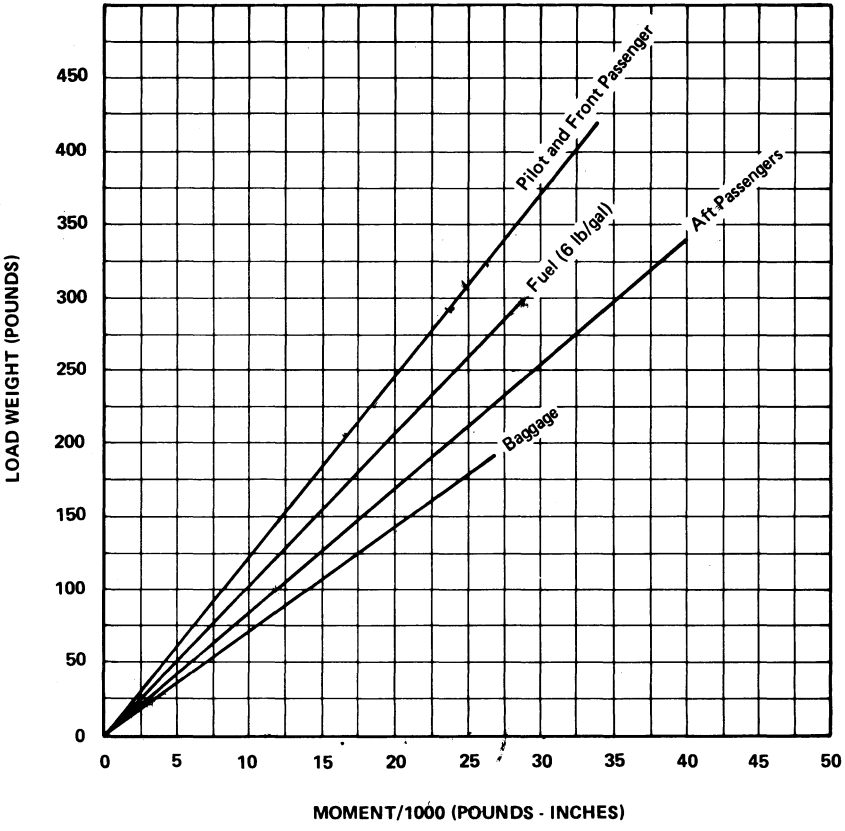
SAMPLE LOADING PROBLEM (NORMAL CATEGORY)
Figure 6-9

	Weight (Lbs)	Arm Aft Datum (Inches)	Moment (In-Lbs)
Basic Empty Weight	1621.8 1624.8	87.3 87.37	142008.8 142[illegible]
Pilot and Front Passenger		80.5	
Passengers (Rear Seats)*		118.1	
Fuel (48 Gallon Maximum)		95.0	
Baggage (200 Lbs. Maximum)*		142.8	
Total Loaded Airplane			

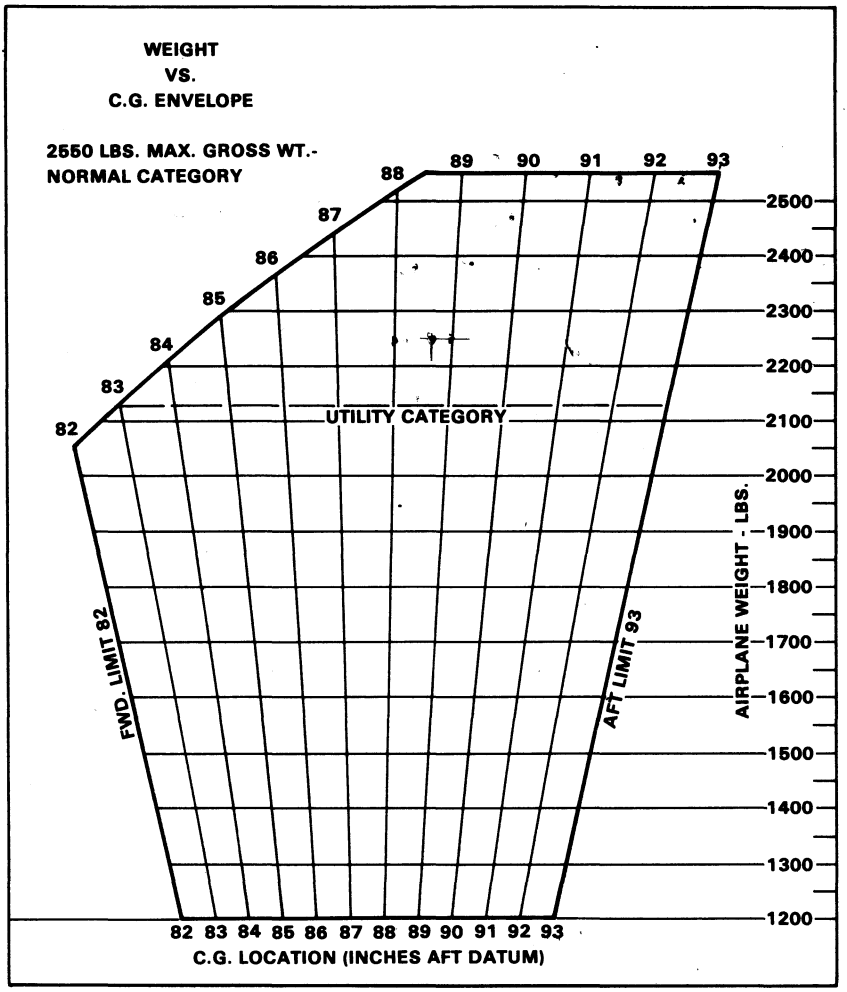
Totals must be within approved weight and C.G. limits. It is the responsibility of the airplane owner and the pilot to insure that the airplane is loaded properly. The Basic Empty Weight C.G. is noted on the Weight and Balance Data Form (Figure 6-5). If the airplane has been altered, refer to the Weight and Balance Record for this information.

*Utility Category Operation - No baggage or rear passengers allowed.

WEIGHT AND BALANCE LOADING FORM
Figure 6-11



LOADING GRAPH
Figure 6-13



C.G. RANGE AND WEIGHT
Figure 6-15

6.9 INSTRUCTIONS FOR USING THE WEIGHT AND BALANCE PLOTTER

This plotter is provided to enable the pilot quickly and conveniently to:

(a) Determine the total weight and C.G. position.

(b) Decide how to change his load if his first loading is not within the allowable envelope.

Heat can warp or ruin the plotter if it is left in the sunlight. Replacement plotters may be purchased from Piper dealers and distributors.

When the airplane is delivered, the basic weight and basic C.G. will be recorded on the computer. These should be changed any time the basic weight or C.G. location is changed.

The plotter enables the user to add weights and corresponding moments graphically. The effect of adding or disposing of useful load can easily be seen. The plotter does not cover the situation where cargo is loaded in locations other than on the seats or in the baggage compartments.

Brief instructions are given on the plotter itself. To use it, first plot a point on the grid to locate the basic weight and C.G. location. This can be put on more or less permanently because it will not change until the airplane is modified. Next, position the zero weight end of any one of the loading slots over this point. Using a pencil, draw a line along the slot to the weight which will be carried in that location. Then position the zero weight end of the next slot over the end of this line and draw another line representing the weight which will be located in this second position. When all the loads have been drawn in this manner, the final end of the segmented line locates the total load and the C.G. position of the airplane for takeoff. If this point is not within the allowable envelope it will be necessary to remove fuel, baggage, or passengers and/or to rearrange baggage and passengers to get the final point to fall within the envelope.

Fuel burn-off and gear movement do not significantly affect the center of gravity.

SAMPLE PROBLEM

A sample problem will demonstrate the use of the weight and balance plotter.

Assume a basic weight and C.G. location of 1300 pounds at 85.00 inches respectively. We wish to carry a pilot and 3 passengers. Two men weighing 180 and 200 pounds will occupy the front seats, and two children weighing 80 and 100 pounds will ride in the rear. Two suitcases weighing 25 pounds and 20 pounds respectively, will be carried in the rear compartment. We wish to carry 48 gallons of fuel. Will we be within the safe envelope?

(a) Place a dot on the plotter grid at 1300 pounds and 85.00 inches to represent the basic airplane. (See illustration.)

(b) Slide the slotted plastic into position so that the dot is under the slot for the forward seats, at zero weight.

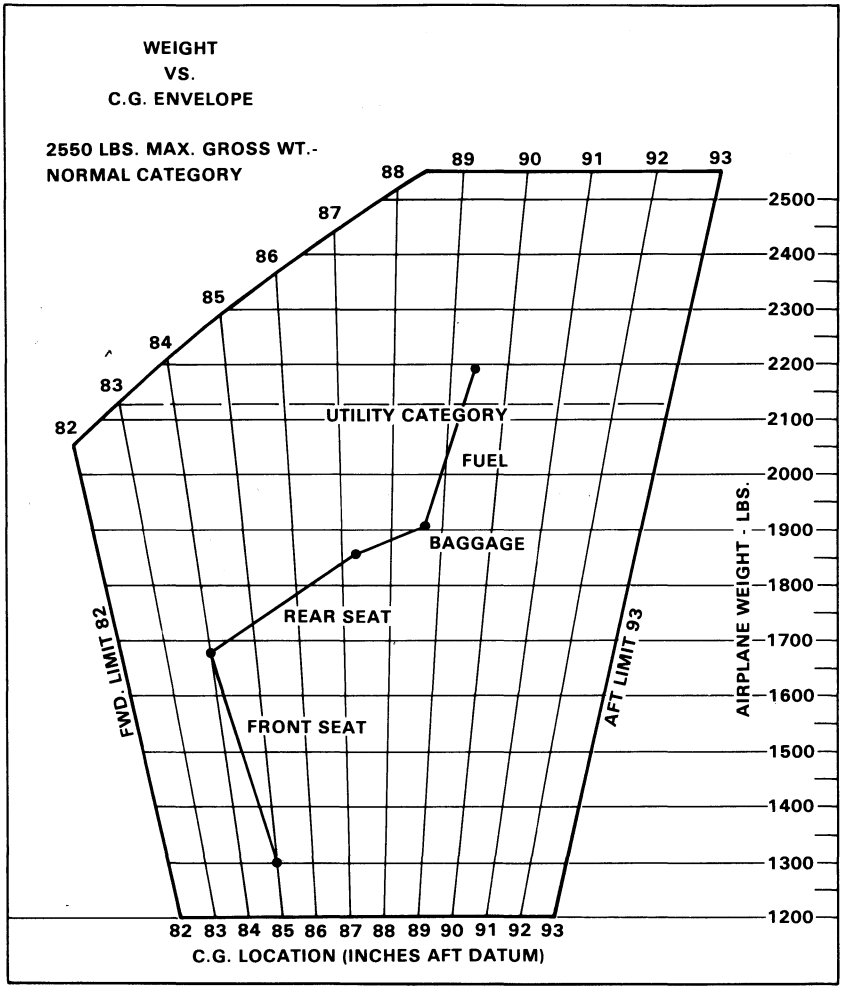
(c) Draw a line up the slot to the 380 pound position (180 + 200) and put a dot.

(d) Continue moving the plastic and plotting points to account for weight in the rear seats (80 + 100), baggage compartment (45), and fuel tanks (288).

(e) As can be seen from the illustration, the final dot shows the total weight to be 2193 pounds with the C.G. at 89.44. This is well within the envelope.

As fuel is burned off, the weight and C.G. will follow down the fuel line and stay within the envelope for landing.

SAMPLE PROBLEM



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6.11 EQUIPMENT LIST

The following is a list of equipment which may be installed in the PA-28-181. It consists of those items used for defining the configuration of an airplane when the basic empty weight is established at the time of delivery. Only those standard items which are alternate standard items and those required to be listed by the certificating authority (FAA) are presented. Items marked with an "X" are those items which were installed on the airplane described below as delivered by the manufacturer.

Where the letter "A," "B," or "C" precedes an item, "A" denotes an item which is required equipment that must be installed in the aircraft; "B" denotes an item which is required equipment that must be installed in the aircraft unless replaced by an optional equivalent item; "C" denotes an optional item which replaces a required item of standard equipment. Where no letter precedes an item, that item is not required equipment.

Unless otherwise indicated, the installation certification basis for the equipment included in this list is the aircraft's approved type design.

PIPER AIRCRAFT CORPORATION PA-28-181, ARCHER II

SERIAL NO. 28-8190237 REGISTRATION NO. N8384H DATE: 4-2-81

(a) Propeller and Propeller Accessories

Item No.		Item	Mark If Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
1	A	Propeller, Sensenich 76EM8S5-0-62, Piper Spec. PS50077-42 Cert. Basis - TC P4EA		34.5	3.8	131
3		Spinner Piper Dwg. 65805-0				
	A	a. Bulkhead		1.9	8.6	16
		b. Dome		2.6	-0.3	-1

NOTE

FOR 1983 MODELS AND UP, PAGES 6-15 AND 6-16 ARE NOT APPLICABLE.

(b) Engine and Engine Accessories

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
11	A	Engine - Lycoming Model a. O-360-A4A Piper Dwg. 62941-17 Cert. Basis - TC 286	_____	285.0	20.9	5957
		b. O-360-A4M Piper Dwg. 62941-16 Cert. Basis - TC E286	_____	281.0	20.9	5873
13	A	Oil Filter a. Lycoming No. 75528 (AC #OF5578770)	_____	3.3	35.5	117
		b. Lycoming No. LW-13743 (Champion CH-48110) Cert. Basis - TC E286	_____	2.8	35.5	99
15	B	Alternator - 60 Amp a. Chrysler 4111810	_____	12.4	14.0	174
		b. Prestolite ALY6408	_____	10.5	14.0	147
17	A	Engine Driven Fuel Pump Lycoming Dwg. 73297, 74082, 75148 or 75246 Cert. Basis - TC E286		1.7	36.3	62
19	A	Electric Fuel Pump Bendix Model 478360		1.8	36.8	66

(b) Engine and Engine Accessories

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
21	A	Fuel Valve Piper Dwg. 66945 System Components Corp. P/N SP-2378-B3 or Allen Aircraft Products Inc. P/N 6S122		0.4	61.9	25
23	A	Oil Cooler, Piper Dwg. 18622 (Harrison P/N C-8526250) or (Niagara P/N N.D.M. 20002A)		1.9	41.3	78
25	A	Air Filter Fram Model CA-161 PL or Purolator AFP-2		0.9	29.5	27
27	A	Starter Lycoming No. 76211 (Prestolite MZ4206) Cert. Basis - TC E286		*18.0	14.5	261

*Included in engine weight.

(c) Landing Gear and Brakes

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
35	A	Two Main Wheel Assemblies Piper Dwg. 63370-0 & -1 a. Cleveland Aircraft Products Wheel Assembly No. 40-86 Brake Assembly No. 30-55 Cert. Basis - TSO C26a b. Two Main 4-Ply Rating Tires 6.00-6 with Regular Tubes Cert. Basis - TSO C62		32.3	109.6	3540
37	A	One Nose Wheel a. Cleveland Aircraft Products Wheel Assembly No. 40-76B (Less Brake Drum) Cert. Basis - TSO C26a	———	4.3	31.0	133
		b. McCauley Industrial Corp. Wheel Assembly No. D-30625 Cert. Basis - TSO C26b	X ———	5.5	31.0	171
		c. One Nose Wheel 4-Ply Rating Tire 6.00-6 with Regular Tube Cert. Basis - TSO C62		8.5	31.0	264

(c) Landing Gear and Brakes (cont)

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
39	A	Handbrake Master Cylinder Piper Dwg. 65842 Cleveland Aircraft Products No. 10-22		0.6	60.9	37
41	A	Toe Brake Cylinders a. Cleveland Aircraft Product No. 10-27	____	0.7	53.0	37
		b. Gar-Kenyon Instruments No. 17000	X ____	0.4	53.0	21

(d) Electrical Equipment

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
51	A	Voltage Regulator Piper Dwg. 68804-3		0.9	51.9	47
53	B	Battery Piper Dwg. 76454 (Rebat S-25)	———	21.9	168.0	3679
55	A	Starter Relay Piper Dwg. 99130-2 (RBM Controls P/N 111-111)		1.0	45.8	46
57	A	Overvoltage Relay Piper Dwg. 76454 (Wico X16799)		0.5	55.4	28
59	A	Stall Warning Device Piper Dwg. 76454 (Safe Flight P/N C52207-4)		0.2	80.2	16
61	A	Stall Warning Horn Piper Dwg. 76454 (Safe Flight P/N 35214)		0.2	58.8	12

(e) Instruments

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
69	B	Airspeed Indicator Piper Spec. PS50049-30S Cert. Basis - TSO C2b	_____	0.6	61.8	37
71	B	Altimeter Piper Spec. PS50008-2 or -3 Cert. Basis - TSO C10b	_____	1.1	60.9	67
73	A	Compass Cert. Basis - TSO C7c		0.9	59.9	54
75	A	Tachometer Piper Dwg. 62177-14		0.7	61.2	43
77	A	Engine Cluster (Left) Piper Dwg. 95241-11		0.8	62.4	50
79	A	Engine Cluster (Right) Piper Dwg. 95241-14		0.8	62.4	50

(f) Miscellaneous

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
85 A	Forward Seat Belts (2) Piper Spec. PS50039-4-2A Cert. Basis - TSO C22f		1.8	84.0	151
87 A	Rear Seat Belts (2) Piper Spec. PS50039-4-3 Cert. Basis - TSO C22f		1.6	123.0	197
89 B	Left Front Seat Piper Dwg. 79337-21	_____	15.5	84.0	1302
91	Right Front Seat Piper Dwg. 79337-22	_____	15.5	84.0	1302
93	Right Rear Seat Piper Dwg. 96827-23		14.5	123.0	1784
95	Left Rear Seat Piper Dwg. 96827-22		14.5	123.0	1784

(f) Miscellaneous (cont)

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
97	A	a. Shoulder Harness (2) (Front Seats Only) Piper PS50039 Pacific Scientific P/N 1107447-05, Black		1.4	119.5	167
	B	b. Shoulder Harness - Fixed (Front) (2) Piper PS50039-4-23	____	1.1	119.5	131
99	A	Baggage Straps Piper Dwg. 66804-0 & 66805-0	X ____	1.3	142.8	186
101		Tow Bar Piper Dwg. 99458-0		1.3	156.0	203

(g) Engine and Engine Accessories (Optional Equipment)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
105	Carburetor Ice Detector Piper Dwg. 39684-2	_____	0.5	59.7	30

(h) Propeller and Propeller Accessories (Optional Equipment)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)

(i) Landing Gear and Brakes
(Optional Equipment)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
125	Nose Wheel Fairing Piper Dwg. 37896-3	X	3.8	36.3	138
127	Main Wheel Fairings Piper Dwg. 79893-2, -3	X	17.0	113.6	1931

(j) Electrical Equipment
(Optional Equipment)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
135	Instrument Panel Lights Piper Dwg. 76454	[redacted]	0.3	62.8	19
137	Instrument Light Grimes 15-0083-7	[redacted]	0.1	99.0	10
139	Cabin Light Piper Dwg. 95229	[redacted]	0.3	99.0	30
141	Landing Light, G.E. Model 4509	[redacted]	0.5	13.1	7
143	Navigation Lights (Wing) (2) Grimes Model A1285 (Red and Green)		0.4	106.6	43
145	Navigation Lights (Wing) (2) Red/White & Green/White With White Strobe Whelen Model A600		5.8	157.9	916

(j) Electrical Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
147	Navigation Lights (Wing) (2) Red/White & Green/White With Red Strobe Whelen Model A600	_____	5.8	157.9	916
149	Navigation Lights (Wing) (2) Red/White & Green/White Whelen Model A675	_____	0.5	106.6	53
151	Navigation Light (Rear) (1) Grimes Model 2064 (White)	X	0.2	281.0	56
153	Rotating Beacon Whelen Eng. Co. P/N WRML-12 Piper Dwg. 63892 or 63518	_____	1.5	263.4	395
155	Anti-Collision Lights (Wing Tip) (Whelen) Cert. Basis - STC SA800EA	X	5.7	157.9	900
157	Heated Pitot Head Piper Dwg. 69041-7	X	0.4	100.0	40

(j) Electrical Equipment
(Optional Equipment) (cont)

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
159		Piper Pitch Trim Piper Dwg. 69378-3	_____	4.7	145.6	684
161	C	Battery 12V 35 A.H. Rebat R35 Piper Dwg. 76454	_____	*6.5	168.0	1092
163		Auxiliary Power Receptacle Piper Dwg. 68815	_____	2.7	178.5	482
165		External Power Cable Piper Dwg. 62355	_____	4.6	142.8	657
167		Lighter, #200462, 12 Volt Universal	_____	0.2	62.9	13

*Weight and moment difference between standard and optional equipment.

(k) Instruments
(Optional Equipment)

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
181		Vacuum System Installation				
		a. With Airborne Model 211cc Pump	X	4.5	39.1	176
		b. With Edo-Aire Model 1U128A Pump		4.9	39.1	192
183		Attitude Gyro Piper Dwg. 99002-2, -3, -4 or -8 Cert. Basis - TSO C4c		2.2	59.4	131
185		Directional Gyro Piper Dwg. 99003-2, -3, -4 or -7 Cert. Basis - TSO C5c		2.6	59.7	155
187	C	Tru-Speed Indicator Piper Spec. PS50049-30T Cert. Basis - TSO C2b	X	(same as standard equipment)		
189	C	Encoding Altimeter Piper PS50008-6 or -7 Cert. Basis - TSO C10b, C88		*0.9	60.3	54

*Weight and moment difference between standard and optional equipment.

(k) Instruments
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
191	Altitude Digitizer (United Instruments P/N 5125-P3) Cert. Basis - TSO C88	_____	1.0	51.5	52
193	Vertical Speed Piper Dwg. 99010-2, -4 or -5 Cert. Basis - TSO C8b	_____	1.0	65.9	66
195	Alternate Static Source Piper Dwg. 35493	_____	0.4	61.0	24
197	Turn and Slip Indicator Piper PS50030-2 or -3 Cert. Basis - TSO C3b	_____	2.6	59.7	155
199	Exhaust Gas Temperature Piper Dwg. 99026	_____	0.7	55.4	39
201	Engine Hour Meter Piper Dwg. 79548-0	_____	0.3	61.2	18

(k) Instruments
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
203	Clock	_____	0.4	62.4	25
204	Control Wheel Digital Clock Piper Dwg. 87347-3	X _____	0.3	71.9	22
205	Air Temperature Gauge Piper Dwg. 99479-0 or -2	X _____	0.2	72.6	15

(l) Autopilots
(Optional Equipment)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
215	AutoFlite II Piper Dwg. 99447 Cert. Basis - STC SA3066SW-D	_____	5.6	91.8	514
217	AutoControl IIIB	_____	9.6	77.6	745
	a. Omni Coupler, #1C388 Piper Dwg. 79221 Cert. Basis - STC SA3065SW-D	_____	1.0	59.3	59

(l) Autopilots
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
219	Autopilot - Century 21 Piper Dwg. 39726 Cert. Basis - STC SA3352SW	✓ _____	12.0	69.0	828

(m) Radio Equipment
(Optional Equipment)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
227	Bendix - AS-2015A-7 or -9 Audio Panel	_____	1.0	66.4	66
229	Bendix - CN 2013-1 Com/Nav Cert. Basis - TSO C34c, C35d, C36c, C37b, C38b, C40a	_____	7.5	61.4	461

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
231	Bendix - CN 2013-2 Com/Nav w/G.S. Receiver Cert. Basis - TSO C34c, C35d, C36c, C37b, C38b, C40a	_____	8.2	61.4	504
233	Bendix - CN 2013-4 Com/Nav w/G.S. Receiver & M.B. Receiver	_____	8.5	61.4	522
235	Bendix - ADF 2070 Cert. Basis - TSO C41c, C2a	_____	6.0*	105.0	630
237	Bendix - TR2060 Transponder Cert. Basis - TSO C74c	_____	2.8*	63.6	178
239	Bendix - CN 2011 Dual Com/Nav Cert. Basis - TSO C34c, C35d, C37b, C40a	_____	16.8	66.8	1122
241	Bendix - IN 2014B Indicator				
	a. Single	_____	1.9	63.4	121
	b. Dual	_____	3.8	63.4	241
	Cert. Basis - TSO C36c, C40a, C66c				

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
243	Bendix DME 2030 Cert. Basis - TSO C66a	_____	10.3*	185.0	1906
245	Collins VHF-250 or VHF-251 Comm Transceiver				
	a. Single	_____	4.0	56.9	228
	b. Dual	_____	8.1	56.9	461
	Cert. Basis - TSO C37b, C38b				
247	Collins VIR-350 or VIR-351 Nav Receiver				
	a. Single	_____	3.9	57.4	224
	b. Dual	_____	7.9	57.4	453
	Cert. Basis - TSO C40a, C36c				
249	Collins IND-350 ( ) VOR/LOC Indicator				
	a. Single	_____	1.0	60.2	60
	b. Dual	_____	2.0	60.2	120
	Cert. Basis - TSO C40a, C36c				

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
251	Collins IND-351 ( ) VOR/LOC/GS Indicator Cert. Basis - TSO C40a, C36c	_____	1.3	60.2	78
253	Collins GLS-350 Glide Slope Receiver Cert. Basis - TSO C34c	_____	2.0	181.8	364
255	Collins DME-451 w/IND. 451/450 Cert. Basis - TSO C66a	_____	8.0	174.9	1399
257	Collins DCE 400 Distance Computing Equipment Cert. Basis - TSO C40a	_____	2.1	58.9	124
259	Collins RCR-650A ADF Receiver and Antenna and IND-650A Indicator Cert. Basis - TSO C41c	_____	6.6	104.8	692

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
261	Collins AMR-350 Audio/Marker Panel	X			
	Cert. Basis - TSO C35d, C50b	_____	*3.3	110.0	363
263	Collins TDR-950 Transponder	X			
	Cert. Basis - TSO C74c	_____	**2.8	62.9	176
265	King - KN 53 Nav/Receiver	_____	2.8	63.8	179
267	King - KN 53 Nav/Receiver w/G.S. Receiver				
	a. Single	_____	3.1	63.8	198
	b. Dual	_____	6.2	63.8	396
269	King KX 170( ) VHF Comm/Nav				
	a. Transceiver, Single	_____	7.5	56.6	425
	b. Transceiver, Dual	_____	15.0	56.6	849

*Weight includes antenna and cable.

**Weight includes antenna.

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
271	King KX 175( ) VHF				
	a. Transceiver	_____	9.4	56.6	532
	b. King KN 72 VOR/LOC Converter	_____	1.3	183.6	239
	c. King KN 75 Glide Slope Receiver	_____	1.6	184.3	295
	d. King KI-204 VOR/ILS Indicator	_____	1.7	60.5	103
	Cert. Basis - TSO C36c, C37b, C38b, C40a				
273	King KX 175( ) VHF				
	a. Transceiver (2nd)	_____	8.6	56.6	487
	b. King KN 72 VOR/LOC Converter	_____	1.3	183.6	239
	c. King KI-203 VOR/ILS Indicator	_____	1.6	60.5	97
	Cert. Basis - TSO C36c, C37b, C38b, C40a				

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
274	King KY 196E Transceiver with RB 125 Power Booster				
	a. Single	_____	5.7	77.0	439
	b. Dual	_____	11.4	77.0	878
	Cert. Basis - TSO C37b, C38b				
275	King KY-197 Transceiver				
	a. Single	_____	4.2	58.7	246
	b. Dual	_____	8.4	58.7	492
277	King KI 208 VOR/LOC Indicator				
	a. Single	_____	1.0	59.6	60
	b. Dual	_____	2.0	59.9	120
	Cert. Basis - TSO C34c, C36c, C40a				
279	King KI 209 VOR/LOC/GS Indicator				
	Cert. Basis - TSO C34c, C36c, C40a	_____	1.2	59.9	72
281	King KN 62A DME	X	3.3	58.3	193

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
283	King KR 85 Digital ADF	_____	8.6	85.2	733
	a. Audio Amplifier	_____	0.8	51.0	41
	Cert. Basis - TSO C41b				
285	King KR-85 ADF with KA-42B Loop and Sense Antenna	_____	9.5	85.2	809
	a. Audio Amplifier	_____	0.8	51.0	41
	Cert. Basis - TSO C41b				
287	King KR 86 ADF				
	a. First	_____	6.7	91.6	614
	b. Second	_____	9.7	107.0	1038
	c. Audio Amplifier	_____	0.8	51.0	41
289	King KR-86 ADF with KA-42B Loop and Sense Antenna				
	a. First	_____	7.6	91.6	696
	b. Second	_____	10.6	107.0	1134
	c. Audio Amplifier	_____	0.8	51.0	41

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
291	King KR-87 Digital ADF with KA-44 Loop and Sense Antenna	_____	6.3	100.8	635
	a. Audio Amplifier	_____	0.8	51.0	41
	Cert. Basis - TSO C41c				
293	King KMA 20( ) Audio Panel				
	Cert. Basis - TSO C35c, C50b	_____	*3.7	70.8	262
295	King KMA-24 Audio Control Panel				
	Cert. Basis - TSO C35d, C50b	_____	1.7	65.3	111
297	King KT 76( ) 78( ) Transponder				
	Cert. Basis - TSO C74b	_____	*3.1	58.1	180
299	King KRA-10 Radio Altimeter	_____	4.3	162.6	699

*Weight includes antenna and cable.

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
301	Narco Comm 120 VHF Transceiver				
	a. Single	_____	4.8	56.9	273
	b. Dual	_____	8.6	57.4	494
	Cert. Basis - TSO C37b, C38b				
303	Narco Nav 121 VHF Receiver				
	a. Single	_____	3.1	58.4	181
	b. Dual	_____	6.2	58.4	362
	Cert. Basis - TSO C36c, C40c, C66a				
305	Narco Nav 122 VHF Receiver				
	a. Single	_____	*5.1	99.4	507
	b. Dual	_____	*8.6	82.9	713
	Cert. Basis - TSO C35d, C36c, C40c, C66a				
307	Narco Nav 122A VHF Receiver				
	a. Single	_____	*5.2	98.5	512
	b. Dual	_____	*8.8	82.2	723
	Cert. Basis - TSO C34c, C35d, C36c, C40c, C66a				

*Weight includes marker antenna and cable.

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
309	Narco Nav 124A VHF Receiver				
	a. Single	_____	*6.2	92.3	572
	b. Dual	_____	*10.9	77.2	841
	Cert. Basis - TSO C35d, C36c, C40a, C66a				
311	Narco ID 124 VOR/LOC/GS Indicator				
	a. Single	_____	1.2	60.5	73
	b. Dual	_____	2.4	60.5	145
	Cert. Basis - TSO C34c, C35d, C36c, C40c				
313	Narco UGR-2A Glide Slope				
	a. Single	_____	4.2	154.0	647
	b. Dual	_____	8.4	220.0	1848
	Cert. Basis - TSO C34b				
315	Narco CP-135 Audio Selector Panel				
	Cert. Basis - TSO C50b	_____	2.2	55.0	121

*Weight includes marker antenna and cable.

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
317	Narco CP-135M Audio Selector Panel Cert. Basis - TSO C50b, C35d	_____	*3.7	114.3	423
319	Narco DME-190 TSO Cert. Basis - TSO C66a	_____	**5.9	60.9	359
321	Narco DME-195 Receiver and Indicator Cert. Basis - TSO C66a	_____	**13.2	154.5	2039
323	Narco ADF-141 a. Single	_____	6.0	91.2	547
	b. Dual Cert. Basis - TSO C41c	_____	*17.9	107.6	1926
325	Narco AT-150 Transponder Cert. Basis - TSO C74c	_____	**3.0	57.3	172
	a. Narco AR-500 Altitude Encoder Cert. Basis - TSO C88	X _____	1.0	51.5	52

*Weight includes dual antenna and cable.

**Weight includes antenna and cable.

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
327	Antenna and Cable				
	a. Nav Receiving VRP-37 or AV-12PPR	✓	1.4	195.7	274
	b. #1 VHF Comm PS50040-18	✓	1.4	144.3	202
	c. #2 VHF Comm PS50040-18	✓	1.5	170.7	256
	d. ADF Sense STD-99841		0.4	150.0	60
	e. ADF Sense All Weather 79160		0.5	147.5	74
328	Marker Beacon Antenna PIper PS50040-15 King KA-23 or Narco VMA-15 or Commant CI-102	Included as part of marker beacon installation.			
329	Emergency Locator Transmitter (Narco Model ELT-10)	✓	3.5	236.2	827
	a. Antenna and Coax	✓	0.3	224.4	67
	b. Shelf and Access Hole	✓	0.5	235.4	118
331	Microphone				
	a. Piper Dwg. 68856-10		0.3	64.9	19
	b. Piper Dwg. 68856-11		0.6	69.9	42
	c. Piper Dwg. 68856-12	✓	0.3	64.9	19

(m) Radio Equipment
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
333	Boom Microphone - Headset Piper Dwg. 37921-2	_____	0.3	80.5	24
335	Cabin Speaker Piper Dwg. 99220	X _____	1.1	99.0	109
337	Headset Piper Dwg. 68856-10	X _____	0.5	60.0	30

(n) Miscellaneous
(Optional Equipment)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
405	Zinc Chromate Finish Piper Dwg. 9700	_____	5.0	158.0	790
407	Stainless Steel Control Cables Piper Dwg. 79700	_____	—	—	—

(n) Miscellaneous
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
409	Air Conditioner Piper Dwg. 99575-3	_____	68.3	103.6	7076
411	Overhead Vent System Piper Dwg. 79853-2	_____	5.7	148.9	849
413	Overhead Vent System with Ground Ventilating Blower Piper Dwg. 79853-3	_____	14.2	168.5	2393
415	Assist Step Piper Dwg. 65384	_____	1.8	156.0	281
417	Super Cabin Sound Proofing Piper Dwg. 79601-3	_____	18.1	86.8	1571
419 C	Adjustable Front Seat (Left) Piper Dwg. 79591-0 79591-2	_____	*6.6	80.7	533
421	Adjustable Front Seat (Right) Piper Dwg. 79591-1 79591-3	_____	*6.8	80.0	544

*Weight and moment difference between standard and optional equipment.

(n) Miscellaneous
(Optional Equipment) (cont)

Item No.		Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
423		Headrests (2) Front Piper Dwg. 79337-18	X	2.2	94.5	208
425		Headrests (2) Rear Piper Dwg. 79337-18	X	2.2	132.1	291
427		Inertia Safety Belts (Rear) (2) 0.8 lbs. each Piper PS50039-4-14		1.6	140.3	224
429	C	Shoulder Harness - Inertia (Front) (2) Piper PS50039-4-20	X	1.3	119.5	155
431		Shoulder Harness - Fixed (Rear) (2) Piper PS50039-4-22		1.1	140.3	154
433		Shoulder Harness - Inertia (Rear) (2) Piper PS50039-4-19		1.3	140.3	182

(n) Miscellaneous
(Optional Equipment) (cont)

Item No.	Item	Mark if Instl.	Weight (Pounds)	Arm (In.) Aft Datum	Moment (Lb-In.)
435	Assist Strap Piper Dwg. 79455	_____	0.2	109.5	22
437	Curtain and Rod Installation Piper Dwg. 67955-2	_____	4.2	124.0	521
439	Luxurious Interior Piper Dwg. 67952-5	_____	*17.0	101.9	1732
441	Deluxe Carpeting Piper Dwg. 66801	_____	*2.8	101.9	285
443	Fire Extinguisher a. Piper Dwg. 76167-2, Scott 42211-00	_____	4.6	71.0	327
	b. Piper Dwg. 37872-2, Graviner HA1014-01	_____	5.6	57.9	324

*Weight and moment difference between standard and optional equipment.

TOTAL OPTIONAL EQUIPMENT	188.9	105.3	19899

EXTERIOR FINISH

Base Color Platinum Gray

Trim Color Bahama Blue

Accent Color Madrid Red

Registration No. Color Black

Type Finish Lacquer

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SECTION 7

DESCRIPTION AND OPERATION OF THE AIRPLANE AND ITS SYSTEMS

SECTION 7

DESCRIPTION AND OPERATION OF THE AIRPLANE AND ITS SYSTEMS

7.1 THE AIRPLANE

The PA-28-181 Archer II is a single-engine, low-wing monoplane of all metal construction. It has four-place seating, two hundred pound baggage capacity, and a 180 horsepower engine.

7.3 AIRFRAME

The basic airframe, except for a tubular steel engine mount, steel landing gear struts, and other miscellaneous steel parts, is of aluminum alloy construction. The extremities - the wing tips, the cowling, the tail surfaces - are of fiberglass or ABS thermoplastic. Aerobatics are prohibited in this airplane since the structure is not designed for aerobatic loads.

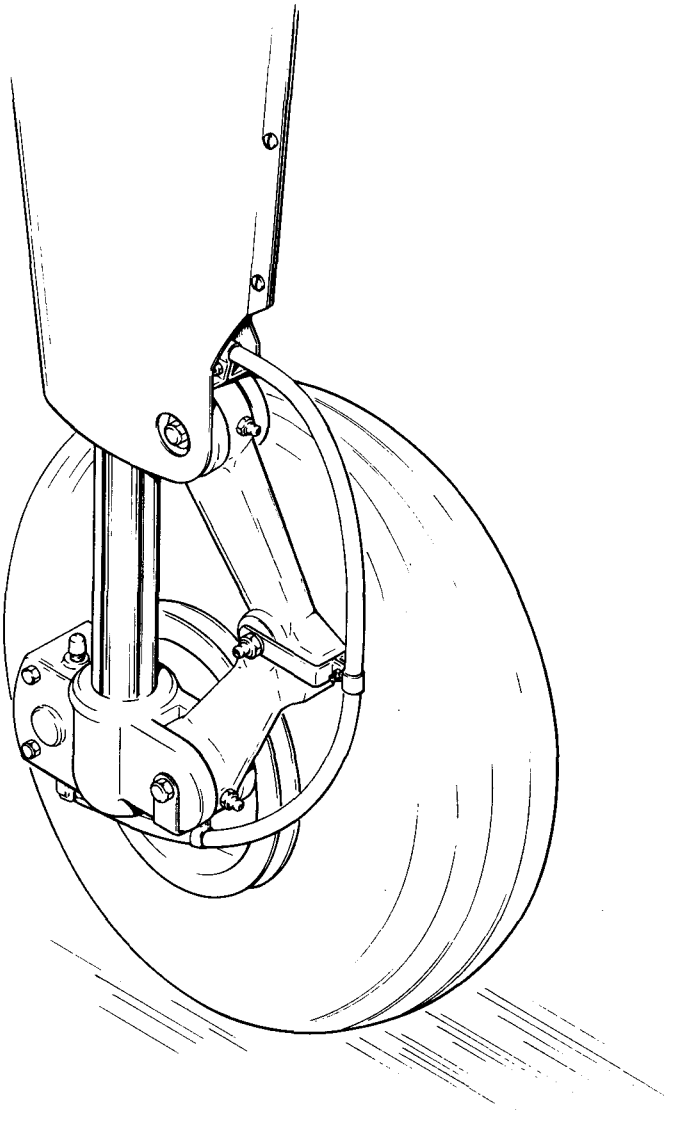
The semi-tapered wings have a laminar flow type NACA 652-415 airfoil. The wings are attached to each side of the fuselage by insertion of the butt ends of the respective main spars into a spar box carry-through which is an integral part of the fuselage structure, providing, in effect, a continuous main spar with splices at each side of the fuselage. There are also fore and aft attachments at the rear spar and at an auxiliary front spar.

7.5 ENGINE AND PROPELLER

The Archer II is powered by a four cylinder, direct drive, horizontally opposed engine rated at 180 horsepower at 2700 rpm. It is furnished with a starter, a 60 ampere, 14 volt alternator, a shielded ignition, vacuum pump drive, a fuel pump, and a dry, automotive type carburetor air filter.

The exhaust system is made entirely from stainless steel and is equipped with dual mufflers. A heater shroud around the mufflers is provided to supply heat for the cabin and windshield defrosting.

The fixed-pitch propeller is made from a one-piece alloy forging.



MAIN WHEEL ASSEMBLY
Figure 7-1

7.7 LANDING GEAR

The three landing gears use Cleveland 6.00 x 6 wheels, the main gear wheels (Figure 7-1) being provided with brake drums and Cleveland single disc hydraulic brake assemblies. All three wheels use 6.00 x 6, four-ply rating, Type III tires with tubes.

A spring device is incorporated in the rudder pedal torque tube assembly to provide rudder trim. A bungee in the nose gear steering mechanism reduces steering effort and dampens bumps and shocks during taxiing. By using the rudder pedals and brakes the nose gear is steerable through a 30 degree arc each side of center. Later aircraft have the bungee removed from the nose gear steering mechanism and are steerable through a 20 degree arc each side of center. A shimmy dampener is also included in the nose gear.

The three struts are of the air-oil type, with a normal extension of 3.25 inches for the nose gear and 4.50 inches for the main gear.

The standard brake system consists of dual toe brakes attached to the rudder pedals and a hand lever and master cylinder located below and behind the left center of the instrument sub-panel. The toe brakes and the hand brake have their own brake cylinders, but they share a common reservoir. The brake fluid reservoir is installed on the top left front face of the fire wall. The parking brake is incorporated in the master cylinder and is actuated by pulling back on the brake lever, depressing the knob attached to the left side of the handle, and releasing the brake lever. To release the parking brake, pull back on the brake lever to disengage the catch mechanism and allow the handle to swing forward (refer to Figure 7-5).

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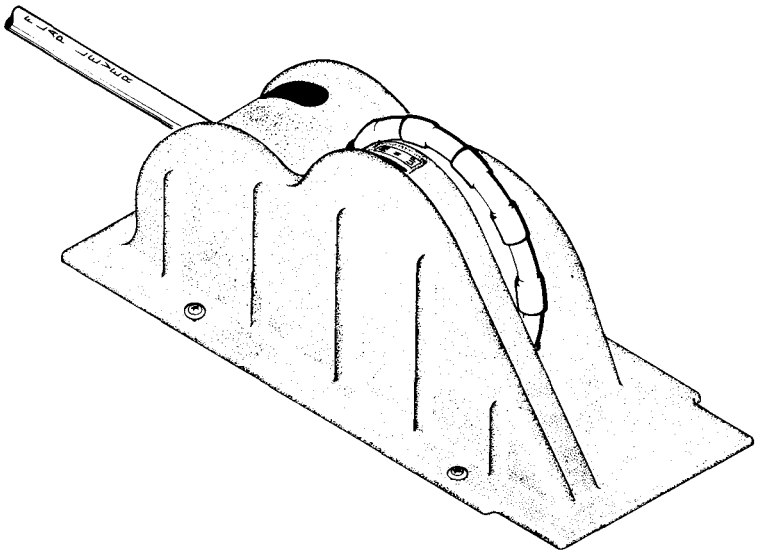


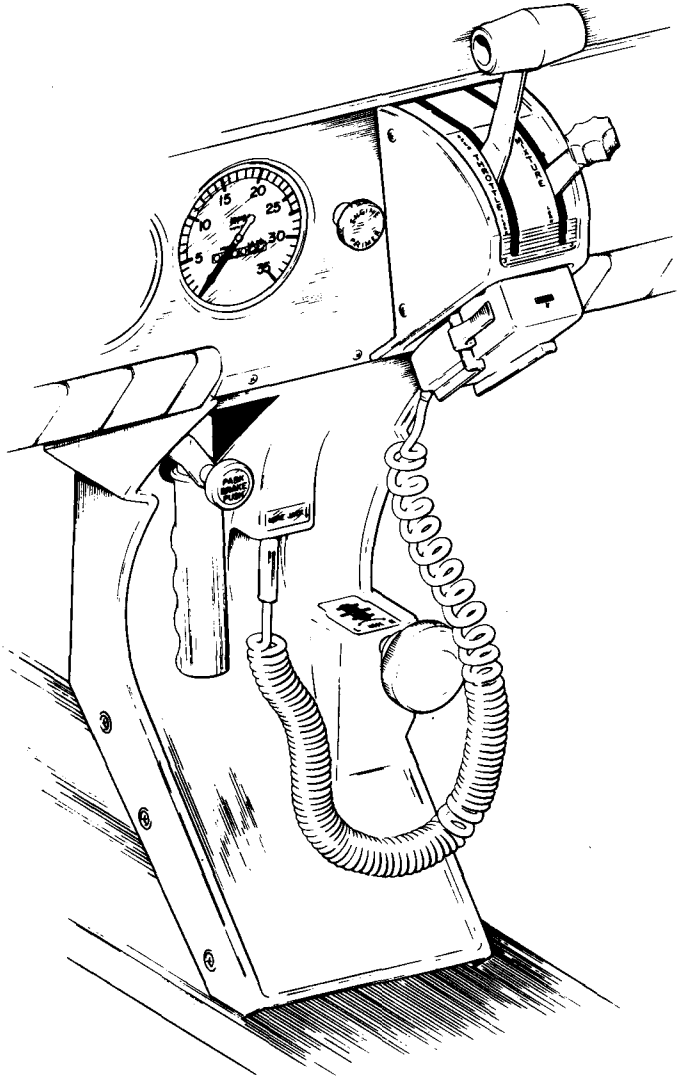
FLIGHT CONTROL CONSOLE
Figure 7-3

7.9 FLIGHT CONTROLS

Dual controls are provided as standard equipment, with a cable system used between the controls and the surfaces. The horizontal tail (stabilator) is of the all-movable slab type with a trim tab mounted on the trailing edge of the stabilator to reduce the control system forces. This tab is actuated by a control wheel on the floor between the front seats (Figure 7-3).

A rudder trim adjustment is mounted on the right side of the pedestal below the throttle quadrant and permits directional trim as needed in flight (refer to Figure 7-5).

The flaps are manually operated and spring-loaded to return to the up position. A past-center lock incorporated in the actuating linkage holds the flap when it is in the up position so that it may be used as a step on the right side. The flap will not support a step load except when in the full up position, so it must be completely retracted when used as a step. The flaps have three extended positions, 10, 25 and 40 degrees.



CONTROL QUADRANT AND CONSOLE
Figure 7-5

7.11 ENGINE CONTROLS

Engine controls consist of a throttle control and a mixture control lever. These controls are located on the control quadrant on the lower center of the instrument panel (Figure 7-5) where they are accessible to both the pilot and the copilot. The controls utilize teflon-lined control cables to reduce friction and binding.

The throttle lever is used to adjust engine RPM. The mixture control lever is used to adjust the air to fuel ratio. The engine is shut down by the placing of the mixture control lever in the full lean position. For information on the leaning procedure, see Section 4.27 of this Handbook.

The friction adjustment lever on the right side of the control quadrant may be adjusted to increase or decrease the friction holding the throttle and mixture controls or to lock the controls in a selected position.

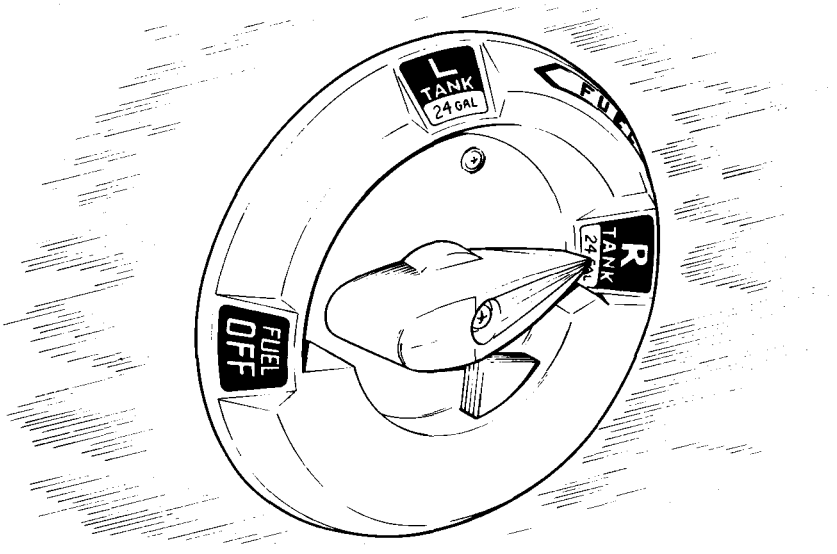
The carburetor heat control lever is located to the right of the control quadrant on the instrument panel. The control is placarded with two positions: "ON" (down), "OFF" (up).

7.13 FUEL SYSTEM

Fuel is stored in two twenty-five gallon (24 gallons usable) tanks which are secured to the leading edge structure of each wing by screws and nut plates. Each tank is equipped with a filler neck indicator tab to aid in determining fuel remaining when the tanks are not full. Usable capacity to the bottom of the indicator tab is 17 gallons.

The fuel selector control (Figure 7-7) is located on the left side-panel, forward of the pilot's seat. The button on the selector cover must be depressed and held while the handle is moved to the OFF position. The button releases automatically when the handle is moved back into the ON position.

An auxiliary electric fuel pump is provided in case of failure of the engine driven pump. The electric pump should be on for all takeoffs and landings, and when switching tanks. The pump switch is located in the switch panel above the throttle quadrant.



FUEL SELECTOR
Figure 7-7

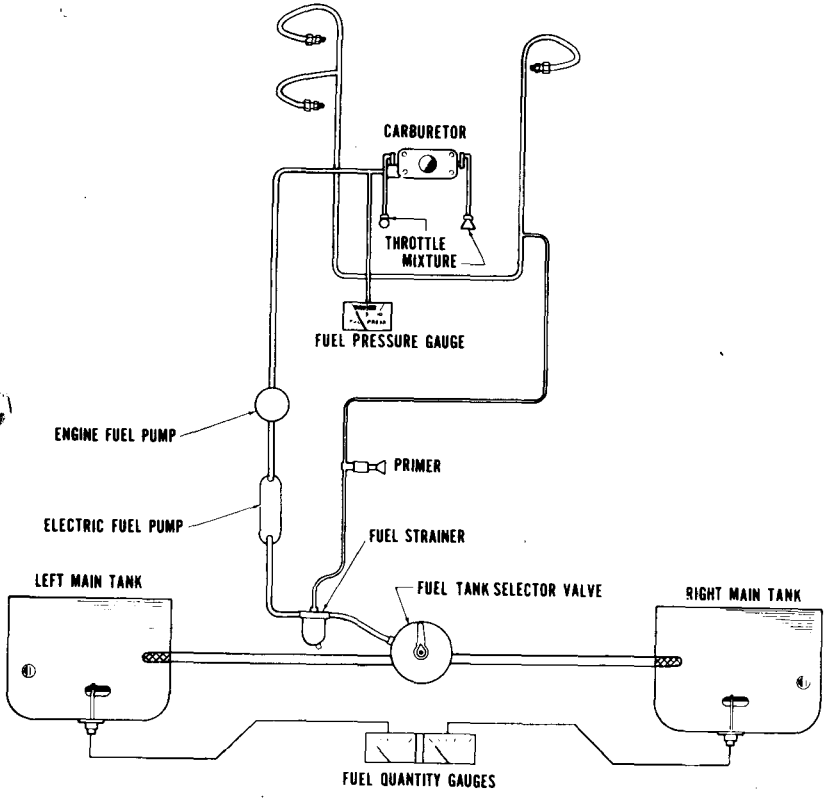
The fuel drains should be opened daily prior to first flight to check for water or sediment and proper fuel. Each tank has an individual drain at the bottom, inboard rear corner.

A fuel strainer, located on the lower left front of the fire wall, has a drain which is accessible from outside the nose section. The strainer should also be drained before the first flight of the day. Refer to paragraph 8.21 for the complete fuel draining procedure.

Fuel quantity and pressure are indicated on gauges located in a cluster on the left side of the instrument panel.

An engine priming system is provided to facilitate starting. The primer pump is located to the immediate left of the throttle quadrant (refer to Figure 7-5).

FUEL SYSTEM SCHEMATIC
Figure 7-9



7.15 ELECTRICAL SYSTEM

The electrical system includes a 14-volt, 60 amp alternator, a 12-volt battery, a voltage regulator, an overvoltage relay and a master switch relay (Figure 7-11). The battery is mounted in a plastic box immediately aft of the baggage compartment. The regulator and overvoltage relay are located on the forward left side of the fuselage behind the instrument panel.

Electrical switches are located on the right center instrument panel, and the circuit breakers are located on the lower right instrument panel. A rheostat switch on the left side of the switch panel controls the navigational lights and the radio lights. The similar switch on the right side controls and dims the panel lights.

Standard electrical accessories include a starter, electric fuel pump, stall warning indicator, cigar lighter, fuel gauge, ammeter, and annunciator panel.

The annunciator panel includes alternator and low oil pressure indicator lights. When the optional gyro system is installed, the annunciator panel also includes a low vacuum indicator light. The annunciator panel lights are provided only as a warning to the pilot that a system may not be operating properly, and that he should check and monitor the applicable system gauge to determine when or if any necessary action is required.

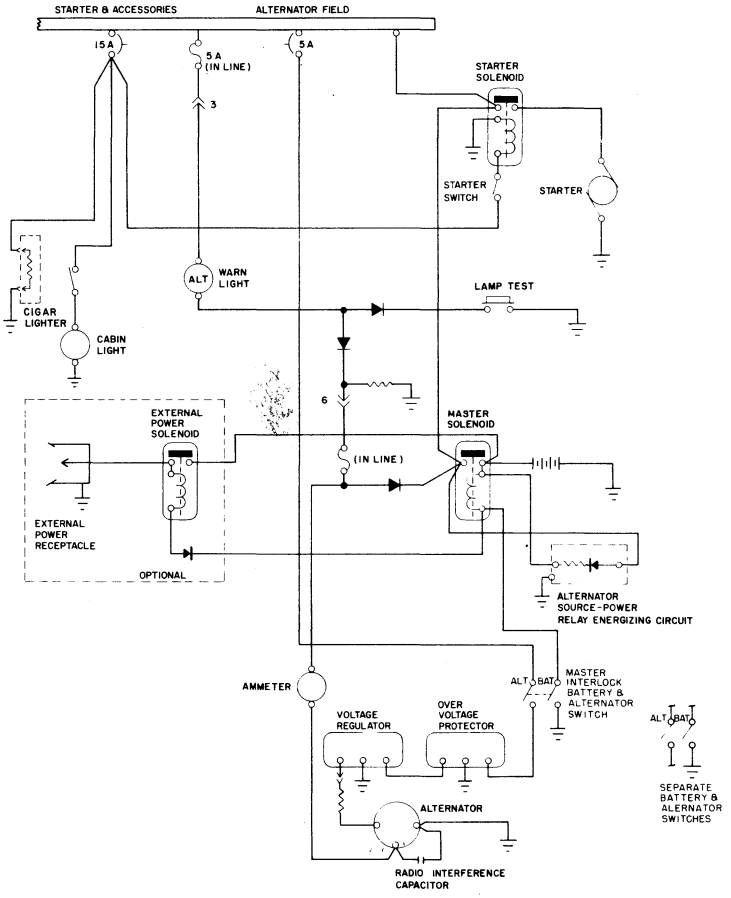
Optional electrical accessories include navigation lights, wing recognition light, anti-collision light, landing light, instrument lighting, and cabin dome light. Circuits will handle the addition of communications and navigational equipment.

An optional light, mounted in the overhead panel, provides instrument and cockpit lighting for night flying. The light is controlled by a rheostat switch located adjacent to the light. A map light window in the lens is actuated by an adjacent switch.

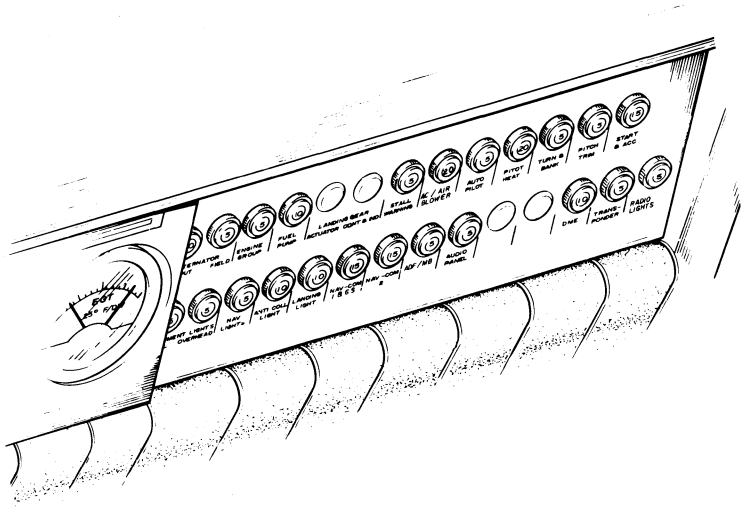
An optional wing tip/recognition light system consists of 2 lights (one in each wing tip) and is operated by a split landing light/recognition light rocker type switch mounted on the switch panel.

WARNING

Anti-collision lights should not be operating when flying through cloud, fog or haze, since the reflected light can produce spatial disorientation. Strobe lights should not be used in close proximity to the ground such as during taxiing, takeoff or landing.



ALTERNATOR AND STARTER SCHEMATIC
Figure 7-11



CIRCUIT BREAKER PANEL
Figure 7-13

NOTE

On airplanes with interlocked BAT and ALT switches, the ALT switch is mechanically interlocked with the BAT switch. When the ALT switch is turned ON, the BAT switch will also be turned ON. On airplanes with separate BAT and ALT switch operation, the switches may be positioned independently as desired.

amount of current shown on the ammeter will tell immediately if the alternator system is operating normally, as the amount of current shown should equal the total amperage drawn by the equipment which is operating.

CAUTION

Do not use cigar lighter receptacles as power sources for any devices other than the cigar lighters supplied with the airplane. Any other device plugged into these receptacles may be damaged.

For abnormal and/or emergency operation and procedure, see Section 3.

7.17 VACUUM SYSTEM

The vacuum system is designed to operate the air driven gyro instruments. This includes the directional and attitude gyros when installed. The system consists of an engine driven vacuum pump, a vacuum regulator, a filter and the necessary plumbing.

The vacuum pump is a dry type pump which eliminates the need for an air/oil separator and its plumbing. A shear drive protects the pump from damage. If the drive shears, the gyros will become inoperative.

The vacuum gauge, mounted on the right instrument panel to the right of the radios, provides valuable information to the pilot about the operation of the vacuum system. A decrease in pressure in a system that has remained constant over an extended period may indicate a dirty filter, dirty screens, possibly a sticking vacuum regulator or leak in system (a low vacuum indicator light is provided in the annunciator panel). Zero pressure would indicate a sheared pump drive, defective pump, possibly a defective gauge or collapsed line. In the event of any gauge variation from the norm, the pilot should have a mechanic check the system to prevent possible damage to the system components or eventual failure of the system.

A vacuum regulator is provided in the system to protect the gyros. The valve is set so the normal vacuum reads 5.0 ± .1 inches of mercury, a setting which provides sufficient vacuum to operate all the gyros at their rated RPM. Higher settings will damage the gyros and with a low setting the gyros will be unreliable. The regulator is located behind the instrument panel and is accessible from below the instrument panel.

7.19 INSTRUMENT PANEL

The instrument panel (Figure 7-15) is designed to accommodate instruments and avionics equipment for VFR and IFR flights.

The radios and the circuit breakers are located on the upper and lower right panel respectively, and have circuits provided for the addition of optional radio equipment. An optional radio master switch is located near the top of the instrument panel between the radio stacks. It controls the power to all radios through the aircraft master switch. An emergency bus switch is also provided to provide auxiliary power to the avionics bus in event of a radio master switch circuit failure. The emergency bus switch is located behind the lower right shin guard left of the circuit breaker panel. An engine cluster is located to the right of the pilot control wheel and includes a fuel pressure gauge, a right and left main fuel quantity gauge, an oil temperature gauge and an oil pressure gauge.

Standard instruments include a compass, an airspeed indicator, a tachometer, an altimeter, an ammeter, an engine cluster, and an annunciator panel. The compass is mounted on the windshield bow in clear view of the pilot. The annunciator panel is mounted in the upper instrument panel to warn the pilot of a possible malfunction in the alternator, oil pressure, or vacuum systems.

Instrument options available for the panel includes a suction gauge, vertical speed indicator, attitude gyro, directional gyro, clock, tru-speed indicator and turn and slip indicator or turn coordinator. The attitude gyro and directional gyro are vacuum operated through the use of a vacuum pump installed on the engine, while the turn and slip indicator is electrically operated. The vacuum suction gauge is on the far right of the instrument panel.

EMERGENCY OR STANDBY USE ONLY

PRECISE FLIGHT, INC.
STANDBY VACUUM SYSTEM (SVS)
OPERATING INSTRUCTIONS

I. LIMITATIONS

1. Vacuum powered and/or Vacuum gyro directed auto pilot operation may be unreliable when the SVS is sole source of vacuum. Vacuum powered or vacuum gyro directed auto pilot should be OFF when operating with a failed primary vacuum system - indicated by SVS warning light

2. The SVS is not designed to operate pneumatic de-ice systems. DO NOT operate this type de-ice system when operating with a failed primary vacuum system - indicated by SVS warning light

3. Above 10,000 feet pressure altitude, engine power settings may have to be significantly reduced to provide adequate vacuum power for proper gyro instrument operation

II. PROCEDURES

1. NORMAL
   a. Before starting engine turn standby vacuum valve OFF

   b. During run-up idle engine at low speed and momentarily turn standby vacuum valve handle to LEFT-RIGHT alignment (ON) and check vacuum gauge. Normally, the vacuum gauge reading will be slightly higher. After checking system turn the standby vacuum valve (OFF)

   c. Regularly check vacuum gauge for proper vacuum system operation
   d. After landing turn standby vacuum valve handle (OFF)

2. **EMERGENCY PROCEDURES**

   a. In the event of (warning light) primary vacuum system failure, turn the standby vacuum valve handle to LEFT-RIGHT alignment (ON) and reduce throttle setting as required to maintain adequate vacuum power. If necessary descend to a lower altitude to obtain a larger differential between atmospheric pressure and engine manifold pressure. Vacuum power must be closely monitored by checking vacuum gauge frequently

   b. CONTINUED IFR FLIGHT IS NOT RECOMMENDED AND IMMEDIATE ACTION SHOULD BE TAKEN TOWARD VFR CONDITIONS OR LANDING
   c. If descent is impracticable

      1. Periodically reduce power as required to "spool up" the gyros
      2. Reapply power as required while comparing vacuum driven gyros against the turn and bank, Turn coordinator, VSI, and other flight instruments, and

      3. When an obvious discrepancy is noted between the vacuum driven instrument and the other flight instrument REPEAT the above "spool up" procedure as needed

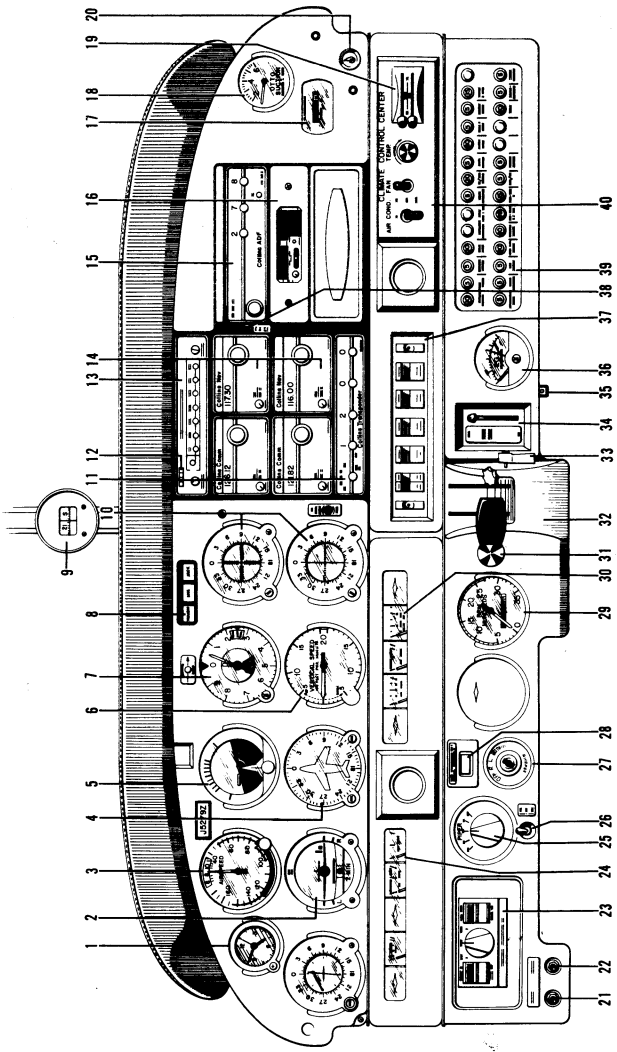
Patent Pending

Approx. Standby Vacuum Available - Altitude -Power Chart
For Aircraft With Fixed Pitch Prop

Press. Alt.	RPM	SVS Vacuum In. Hg. Min.
2000		
4000		
6000		
8000		
10000		

SVS-19

Revised 4/17/84



1. CLOCK
2. TURN INDICATOR
3. AIRSPEED INDICATOR
4. DIRECTIONAL GYRO
5. ATTITUDE GYRO
6. VERTICAL SPEED INDICATOR
7. ALTIMETER
8. ANNUNCIATOR PANEL
9. MAGNETIC COMPASS
10. OMNI & GLIDE SLOPE INDICATORS
11. TRANSPONDER
12. MARKER BEACON
13. AUDIO SELECTOR PANEL
14. VHF TRANSCEIVERS
15. ADF RECEIVER
16. DME RECEIVER
17. ENGINE HOUR METER
18. SUCTION GAUGE
19. HEAT & DEFROST CONTROL
20. CIGAR LIGHTER
21. MIKE JACK
22. PHONE JACK
23. AUTOPILOT
24. ENGINE INSTRUMENT CLUSTER
25. OMNI COUPLER
26. NAV SWITCH
27. MAGNETO & STARTER SWITCH
28. PITCH CONTROL
29. TACHOMETER
30. FUEL GAUGES
31. PRIMER
32. THROTTLE QUADRANT
33. FRICTION LOCK
34. CARBURETOR HEAT CONTROL
35. EMERGENCY BUS SWITCH
36. EGT INDICATOR
37. INSTRUMENT PANEL LIGHTS
38. RADIO MASTER SWITCH
39. CIRCUIT BREAKER PANEL
40. CLIMATE CONTROL

INSTRUMENT PANEL
Figure 7-15

7.21 PITOT-STATIC SYSTEM

The system supplies both pitot and static pressure for the airspeed indicator, altimeter, and the optional vertical speed indicator (Figure 7-17).

Pitot and static pressure are picked up by a pitot head installed on the bottom of the left wing and carried through pitot and static lines within the wing and fuselage to the gauges on the instrument panel.

An alternate static source is available as optional equipment. The control valve is located below the left side of the instrument panel. When the valve is set in the alternate position, the altimeter, vertical speed indicator and airspeed indicator will be using cabin air for static pressure. The storm window and cabin vents must be closed and the cabin heater and defroster must be on during alternate static source operation. The altimeter error is less than 50 feet unless otherwise placarded.

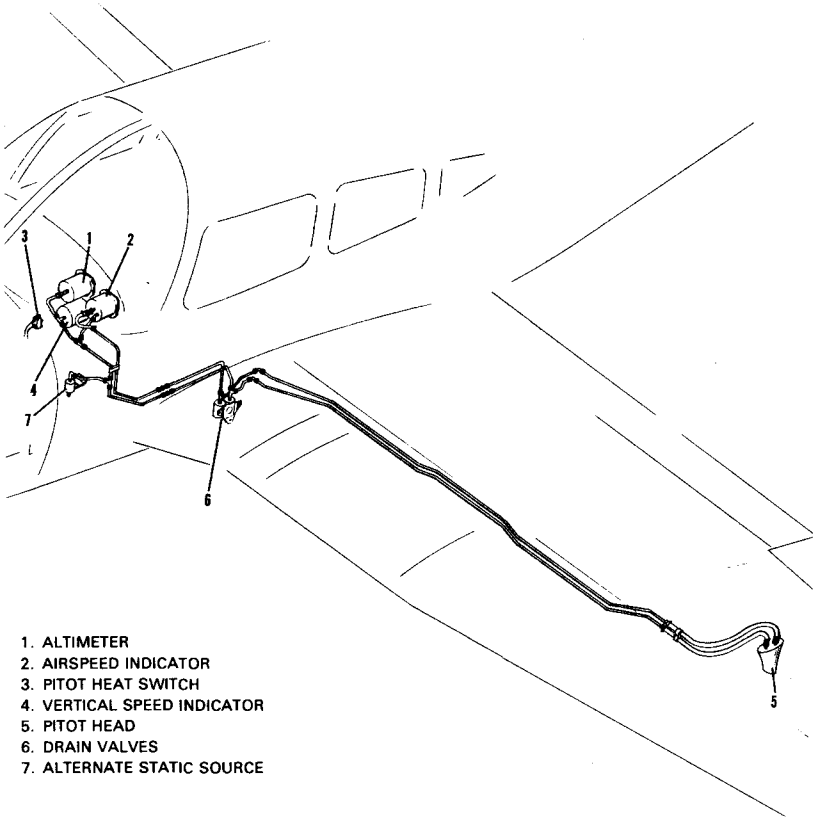
Both the pitot and static lines can be drained through separate drain valves located on the left lower side of the fuselage interior.

A heated pitot head, which alleviates problems with icing and heavy rain, is available as optional equipment. The switch for the heated pitot head is located on the electrical switch panel to the left of the right control wheel.

To prevent bugs and water from entering the pitot and static pressure holes, a cover should be placed over the pitot head. A partially or completely blocked pitot head will give erratic or zero readings on the instruments.

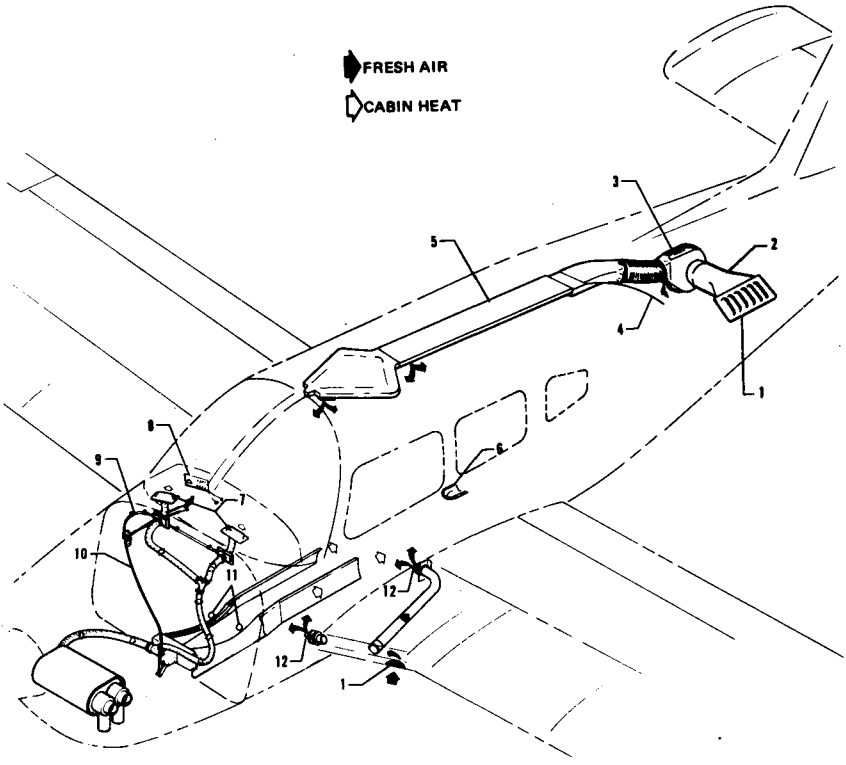
NOTE

During the preflight, check to make sure the pitot cover is removed.



1. ALTIMETER
2. AIRSPEED INDICATOR
3. PITOT HEAT SWITCH
4. VERTICAL SPEED INDICATOR
5. PITOT HEAD
6. DRAIN VALVES
7. ALTERNATE STATIC SOURCE

PITOT-STATIC SYSTEM
Figure 7-17



1. FRESH AIR INLET
2. INLET DUCT
3. FRESH AIR BLOWER
4. BULKHEAD ASSEMBLY
5. FRESH AIR DUCT
6. CABIN EXHAUST OUTLET
7. DEFROSTER OUTLET
8. BLOWER SWITCH PANEL
9. DEFROSTER CONTROL
10. HEATER CONTROL
11. CABIN HEAT DIVERSION CONTROL
12. FRESH AIR CONTROL

HEATING AND VENTILATING SYSTEM
Figure 7-19

7.23 HEATING AND VENTILATING SYSTEM

Heat for the cabin interior and the defroster system is provided by a heater muff attached to the exhaust system (Figure 7-19). The amount of heat desired can be regulated with the controls located on the far right side of the instrument panel.

The air flow can be regulated between the front and rear seats by levers located on top of the heat ducts next to the console.

Fresh air inlets are located in the leading edge of the wing near the fuselage. An adjustable outlet is located on the side of the cabin near the floor at each seat location; overhead air outlets are offered as optional equipment. Air is exhausted through an outlet under the rear seat. A cabin air blower, incorporated in the ventilating system, is also available as optional equipment. An optional overhead ventilating system with a cabin air blower is available on models without air conditioning. This blower is operated by a FAN switch with 3 positions - "OFF," "LOW," "HIGH."

CAUTION

When cabin heat is operated, heat duct surface becomes hot. This could result in burns if arms or legs are placed too close to heat duct outlets or surface.

7.25 CABIN FEATURES

For ease of entry and exit and pilot-passenger comfort, the front seats are adjustable fore and aft. The rear seats may be removed to provide room for bulky items. Rear seat installations incorporate leg retainers with latching mechanisms which must be released before the rear seats can be removed. Releasing the retainers is accomplished on earlier models by turning the latching mechanisms 90° with a coin or screwdriver. Releasing the retainers is accomplished on later models by depressing the plunger behind each rear leg. Armrests are also provided for the front seats. All seats are available with optional headrests and optional vertical adjustment may be added to the front seats.

A cabin interior includes a pilot storm window, two sun visors, ash trays, two map pockets, and pockets on the backs of each front seat.

Shoulder harnesses with inertia reels are provided for each front seat occupant and, depending on the model, are provided as standard or optional equipment for the occupants of the rear seats. A check of the inertia reel mechanism can be made by pulling sharply on the strap and checking that the reel will lock in place under sudden stress. This locking feature prevents the strap from extending, and holds the occupant in place. Under normal movement the strap will extend and retract as required. On earlier aircraft provided with a single strap adjustable shoulder harness located above the side window for each front seat, the shoulder strap is routed over the shoulder adjacent to the window and attached to the lap belt in the general area of the occupant's hip. Adjust this fixed strap so that all controls are accessible while maintaining adequate restraint for the occupant. Optional shoulder straps are available for the rear occupants. Shoulder harnesses should be routinely worn during takeoff, landing, and whenever an inflight emergency situation occurs.

7.27 BAGGAGE AREA

A 24 cubic foot baggage area, located behind the rear seats, is accessible either from the cabin or through an outside baggage door on the right side of the aircraft. Maximum capacity is 200 pounds. Tie-down straps are provided and should be used at all times.

NOTE

It is the pilot's responsibility to be sure when the baggage is loaded that the aircraft C.G. falls within the allowable C.G. Range (refer to Section 6 - Weight and Balance).

7.29 STALL WARNING

An approaching stall is indicated by a stall warning horn which is activated between five and ten knots above stall speed. Mild airframe buffeting and gentle pitching may also precede the stall. Stall speeds are shown on graphs in the Performance Section. The stall warning horn emits a continuous sound and is activated by a lift detector installed on the leading edge of the left wing. During preflight, the stall warning system should be checked by turning the master switch ON, lifting the detector and checking to determine if the horn is actuated.

7.31 FINISH

All exterior surfaces are primed with etching primer and finished with acrylic lacquer.

An optional polyurethane finish is available.

7.33 AIR CONDITIONING*

The air conditioning system is a recirculating air system. The major items include: evaporator, condenser, compressor, blower, switches and temperature controls.

The evaporator is located behind the left rear side of the baggage compartment. This cools the air that is used for air conditioning.

The condenser is mounted on a retractable scoop located on the bottom of the fuselage and to the rear of the baggage compartment area. The scoop extends when the air conditioner is ON and retracts to a flush position when the system is OFF.

The compressor is mounted on the forward right underside of the engine. It has an electric clutch which automatically engages or disengages the compressor to the belt drive system of the compressor.

An electrical blower is mounted on the aft side of the rear cabin panel. Air from the baggage area is drawn through the evaporator by the blower and distributed through an overhead duct to individual outlets located adjacent to each occupant.

The switches and temperature control are located on the lower right side of the instrument panel in the climate control center panel. The temperature control regulates the desired temperature of the cabin. Turn the control clockwise for increased cooling, counterclockwise for decreased cooling.

*Optional equipment

Located inboard of the temperature control is the fan speed switch and the air conditioning ON-OFF switch. The fan can be operated independently of the air conditioning. However, it must be on for air conditioner operation. Turning either switch off will disengage the compressor clutch and retract the condenser door. Cooling air should be felt within one minute after the air conditioner is turned on.

NOTE

If the system is not operating in 5 minutes, turn the system OFF until the fault is corrected.

The FAN switch allows operation of the fan with the air conditioner turned OFF to aid cabin air circulation if desired. A LOW or HIGH flow of air can be selected to the air conditioner outlets located in the overhead duct. The outlets can be adjusted or turned off by each occupant to regulate individual cooling effect.

The "DOOR OPEN" indicator light is located to the left of the radio stack in front of the pilot. The light illuminates whenever the condenser door is open and remains on until the door is closed.

A circuit breaker located on the circuit breaker panel protects the air conditioning electrical system.

Whenever the throttle is in the full throttle position, it actuates a micro switch which disengages the compressor and retracts the scoop. This is done to obtain maximum power and maximum rate of climb. The fan continues to operate and the air will remain cool for approximately one minute. When the throttle is retarded approximately 1/4 inch, the clutch will engage and the scoop will extend, again supplying cool, dry air.

7.35 PIPER EXTERNAL POWER*

An optional starting installation known as Piper External Power (PEP) is accessible through a receptacle located on the right side of the fuselage aft of the wing. An external battery can be connected to the socket, thus allowing the operator to crank the engine without having to gain access to the airplane's battery.

*Optional equipment

7.37 EMERGENCY LOCATOR TRANSMITTER*

The Emergency Locator Transmitter (ELT) when installed, is located in the aft portion of the fuselage just below the stabilator leading edge and is accessible through a plate on the right side of the fuselage. This plate is attached with slotted-head nylon screws for ease of removal; these screws may be readily removed with a variety of common items such as a dime, a key, a knife blade, etc. If there are no tools available in an emergency the screw heads may be broken off by any means. The ELT is an emergency locator transmitter which meets the requirements of FAR 91.52.

A battery replacement date is marked on the transmitter to comply with FAA regulations, the battery must be replaced on or before this date. The battery must also be replaced if the transmitter has been used in an emergency situation or if the accumulated test time exceeds one hour, or if the unit has been inadvertently activated for an undetermined time period.

NOTE

If for any reason a test transmission is necessary, the test transmission should be conducted only in the first five minutes of any hour and limited to three audio sweeps. If the tests must be made at any other time, the tests should be coordinated with the nearest FAA tower or flight service station.

NARCO ELT 10 OPERATION

On the ELT unit itself is a three position switch placarded "ON," "OFF" and "ARM." The ARM position sets the ELT so that it will transmit after impact and will continue to transmit until its battery is drained. The ARM position is selected when the ELT is installed in the airplane and it should remain in that position.

*Optional equipment

To use the ELT as a portable unit in an emergency, remove the cover and unlatch the unit from its mounting base. The antenna cable is disconnected by a left quarter-turn of the knurled nut and a pull. A sharp tug on the two small wires will break them loose. Deploy the self-contained antenna by pulling the plastic tab marked "PULL FULLY TO EXTEND ANTENNA." Move the switch to ON to activate the transmitter.

In the event the transmitter is activated by an impact, it can only be turned off by moving the switch on the ELT unit to OFF. Normal operation can then be restored by pressing the small clear plastic reset button located on the top of the front face of the ELT and then moving the switch to ARM.

A pilot's remote switch located on the left side panel is provided to allow the transmitter to be turned on from inside the cabin. The pilot's remote switch is placarded "ON" and "ARMED." The switch is normally in the ARMED position. Moving the switch to ON will activate the transmitter. Moving the switch back to the ARMED position will turn off the transmitter only if the impact switch has not been activated.

The ELT should be checked to make certain the unit has not been activated during the ground check. Check by selecting 121.50 MHz on an operating receiver. If there is an oscillating chirping sound, the ELT may have been activated and should be turned off immediately. This requires removal of the access cover and moving the switch to OFF, then press the reset button and return the switch to ARM. Recheck with the receiver to ascertain the transmitter is silent.

7.39 CARBURETOR ICE DETECTION SYSTEM

A carburetor ice detection system is available as an option on this airplane. The system consists of a control box mounted on the instrument panel, a probe sensor mounted in the carburetor and a red warning light to indicate the presence of ice in the carburetor. If ice is present apply full carburetor heat. Refer to Paragraph 3.29, Carburetor Icing, in the emergency procedures. To adjust the system for critical ice detection first turn on the airplanes master switch and then turn on the ice detection unit. Turn the sensitivity knob fully counterclockwise causing the carb ice light to come on. Now rotate the sensitivity knob back (clockwise) until the ice light just goes out. This establishes the critical setting.

NARCO ELT 910 OPERATION

On the ELT unit itself is a three position switch placarded ON, OFF and ARM. The ARM position sets the ELT so that it will transmit after impact and will continue to transmit until its battery is drained. The ARM position is selected when the ELT is installed in the airplane and it should remain in that position.

A pilot's remote switch, placarded ON and ARM, is located on the left side panel to allow the transmitter to be armed or turned on from inside the cabin. The switch is normally in the ARM position. Moving the switch to ON will activate the transmitter. A warning light, located above the remote switch, will blink continuously whenever the ELT is activated.

NOTE

The warning light will not blink if the ELT is activated by an incident that also results in severance of the airplane's power supply lines.

Should the ELT be activated inadvertently it can be reset by either positioning the remote switch to the ON position for two seconds, and then relocating it to the ARM position, or by setting the switch on the ELT to OFF and then back to ARM.

In the event the transmitter is activated by an impact, it can be turned off by moving the ELT switch OFF. Normal operation can then be restored by resetting the switch to ARM. It may also be turned off and reset by positioning the remote switch to the ON position for two seconds, and then to the ARM position.

The transmitter can be activated manually at any time by placing either the remote switch or the ELT switch to the ON position.

Ground Check

The ELT should be checked during postflight to make certain the unit has not been activated. Check by selecting 121.50 MHz on an operating receiver. If a downward sweeping audio tone is heard, the ELT may have been activated. Set the remote switch to ON. If there is no change in the volume of the signal, your airplane is probably transmitting. Setting the remote switch to ARM will automatically reset the ELT and should silence the signal being received on 121.50 MHz.

7.37 EMERGENCY LOCATOR TRANSMITTER (Continued)

ARTEX 110-4 ELT OPERATION

On the ELT unit itself is a two position switch placarded ON and OFF. The OFF position is selected when the transmitter is installed at the factory and the switch should remain in that position whenever the unit is installed in the airplane.

A pilots remote switch, placarded ON and ARM is located on the pilots lower left instrument panel to allow the transmitter to be armed or turned on from inside the cabin. The switch is normally in ARM position. Moving the switch to ON will activate the transmitter. A warning light located above the remote switch will alert you when ever the ELT is activated.

Should the ELT be activated inadvertently it can be reset by either positioning the remote switch to the ON then immediately relocating it to the ARM position, or by setting the switch on the ELT to ON and then back to OFF.

In the event the transmitter is activated by an impact, it can be turned off by moving the ELT switch OFF. Normal operation can then be restored by resetting the switch to ARM. It may also be turned off and reset by positioning the remote switch to the ON and then immediately to the ARM position.

The transmitter can be activated manually at any time by placing either the remote switch or the ELT switch to the ON position.

NOTE:

Three sweeps of the emergency tone and an illuminated warning light indicates a normally functioning unit. The warning light must illuminate during the first 3 second test period. If it does not illuminate, a problem is indicated such as a "G" switch failure.

The ELT should be checked during postflight to make certain the unit has not been activated. Check by selecting 121.50 MHz on an operating receiver. If a downward sweeping audio tone is heard the ELT may have been activated. Set the remote switch to ON. If there is no change in the volume of the signal, your airplane's ELT is probably transmitting. Setting the remote switch back to OFF will automatically reset the ELT and should stop the signal being received on 121.50 MHz.

7.39 CARBURETOR ICE DETECTION SYSTEM *

A carburetor ice detection system is available as an option on this airplane. The system consists of a control box mounted on the instrument panel, a probe sensor mounted in the carburetor and a red warning light to indicate the presence of ice in the carburetor. If ice is present apply full carburetor heat. Refer to Paragraph 3.29, Carburetor Icing, in the emergency procedures. To adjust the system for critical ice detection first turn on the airplanes master switch and then turn on the ice detection unit. Turn the sensitivity knob fully counterclockwise causing the carb ice light to come on. Now rotate the sensitivity knob back (clockwise) until the ice light just goes out. This establishes the critical setting.

WARNING

This instrument is approved as optional equipment only and Flight Operations should not be predicated on its use.

*Optional equipment

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SECTION 8

AIRPLANE HANDLING, SERVICING AND MAINTENANCE

SECTION 8

AIRPLANE HANDLING, SERVICING AND MAINTENANCE

8.1 GENERAL

This section provides general guidelines relating to the handling, servicing and maintenance of the Archer II.

Every owner should stay in close contact with his Piper dealer or distributor and Authorized Piper Service Center to obtain the latest information pertaining to his aircraft and to avail himself of the Piper Aircraft Service Back-up.

Piper Aircraft Corporation takes a continuing interest in having the owner get the most efficient use from his aircraft and keeping it in the best mechanical condition. Consequently, Piper Aircraft from time to time issues Service Bulletins, Service Letters and Service Spares Letters relating to the aircraft.

Service Bulletins are of special importance and should be complied with promptly. These are sent to the latest registered owners, distributors and dealers. Depending on the nature of the bulletin, material and labor allowances may apply, and will be addressed in the body of the Bulletin.

Service Letters deal with product improvements and service hints pertaining to the aircraft. They are sent to dealers, distributors and occasionally (at the factory's discretion) to latest registered owners, so they can properly service the aircraft and keep it up to date with the latest changes. Owners should give careful attention to the Service Letter information.

Service Spares Letters offer improved parts, kits and optional equipment which were not available originally and which may be of interest to the owner.

If an owner is not having his aircraft serviced by an Authorized Piper Service Center, he should periodically check with a Piper dealer or distributor to find out the latest information to keep his aircraft up to date.

Piper Aircraft Corporation has a Subscription Service for the Service Bulletins, Service Letters and Service Spares Letters. This service is offered to interested persons such as owners, pilots and mechanics at a nominal fee, and may be obtained through Piper dealers and distributors.

A service manual, parts catalog, and revisions to both, are available from your Piper dealer or distributor. Any correspondence regarding the airplane should include the airplane model and serial number to insure proper response.

8.3 AIRPLANE INSPECTION PERIODS

The Federal Aviation Administration (FAA) occasionally publishes Airworthiness Directives (ADs) that apply to specific groups of aircraft. They are mandatory changes and are to be complied with within a time limit set by the FAA. When an AD is issued, it is sent to the latest registered owner of the affected aircraft and also to subscribers of the service. The owner should periodically check with his Piper dealer or A & P mechanic to see whether he has the latest issued AD against his aircraft.

Piper Aircraft Corporation provides for the initial and first 50-hour inspection, at no charge to the owner. The Owner Service Agreement which the owner receives upon delivery of the aircraft should be kept in the aircraft at all times. This identifies him to authorized Piper dealers and entitles the owner to receive service in accordance with the regular service agreement terms. This agreement also entitles the transient owner full warranty by any Piper dealer in the world.

One hundred hour inspections are required by law if the aircraft is used commercially. Otherwise this inspection is left to the discretion of the owner. This inspection is a complete check of the aircraft and its systems, and should be accomplished by a Piper Authorized Service Center or by a qualified aircraft and power plant mechanic who owns or works for a reputable repair shop. The inspection is listed, in detail, in the inspection report of the appropriate Service Manual.

An annual inspection is required once a year to keep the Airworthiness Certificate in effect. It is the same as a 100-hour inspection except that it must be signed by an Inspection Authorized (IA) mechanic or a General Aviation District Office (GADO) representative. This inspection is required whether the aircraft is operated commercially or for pleasure.

A Progressive Maintenance program is approved by the FAA and is available to the owner. It involves routine and detailed inspections at 50-hour intervals. The purpose of the program is to allow maximum utilization of the aircraft, to reduce maintenance inspection cost and to maintain a maximum standard of continuous airworthiness. Complete details are available from Piper dealers.

A spectographic analysis of the oil is available from several sources. This system, if used intelligently, provides a good check of the internal condition of the engine. For this system to be accurate, oil samples must be sent in at regular intervals, and induction air filters must be cleaned or changed regularly.

8.5 PREVENTIVE MAINTENANCE

The holder of a Pilot Certificate issued under FAR Part 61 may perform certain preventive maintenance described in FAR Part 43. This maintenance may be performed only on an aircraft which the pilot owns or operates and which is not used in air carrier service. The following is a list of the maintenance which the pilot may perform:

(a) Repair or change tires and tubes.
(b) Service landing gear wheel bearings, such as cleaning, greasing or replacing.
(c) Service landing gear shock struts by adding air, oil or both.
(d) Replace defective safety wire and cotter keys.
(e) Lubrication not requiring disassembly other than removal of non-structural items such as cover plates, cowling or fairings.
(f) Replenish hydraulic fluid in the hydraulic reservoirs.
(g) Refinish the exterior or interior of the aircraft (excluding balanced control surfaces) when removal or disassembly of any primary structure or operating system is not required.
(h) Replace side windows and safety belts.

(i) Replace seats or seat parts with replacement parts approved for the aircraft.
(j) Replace bulbs, reflectors and lenses of position and landing lights.
(k) Replace cowling not requiring removal of the propeller.
(l) Replace, clean or set spark plug clearance.
(m) Replace any hose connection, except hydraulic connections, with replacement hoses.
(n) Replace prefabricated fuel lines.
(o) Replace the battery and check fluid level and specific gravity.

Although the above work is allowed by law, each individual should make a self analysis as to whether he has the ability to perform the work.

If the above work is accomplished, an entry must be made in the appropriate logbook. The entry should contain:
(a) The date the work was accomplished.
(b) Description of the work.
(c) Number of hours on the aircraft.
(d) The certificate number of pilot performing the work.
(e) Signature of the individual doing the work.

8.7 AIRPLANE ALTERATIONS

If the owner desires to have his aircraft modified, he must obtain FAA approval for the alteration. Major alterations accomplished in accordance with Advisory Circular 43.13-2, when performed by an A & P mechanic, may be approved by the local FAA office. Major alterations to the basic airframe or systems not covered by AC 43.13-2 require a Supplemental Type Certificate.

The owner or pilot is required to ascertain that the following Aircraft Papers are in order and in the aircraft.
(a) To be displayed in the aircraft at all times:
    (1) Aircraft Airworthiness Certificate Form FAA-8100-2.
    (2) Aircraft Registration Certificate Form FAA-8050-3.
    (3) Aircraft Radio Station License if transmitters are installed.

(b) To be carried in the aircraft at all times:
(1) Pilot's Operating Handbook.
(2) Weight and Balance data plus a copy of the latest Repair and Alteration Form FAA-337, if applicable.
(3) Aircraft equipment list.

Although the aircraft and engine logbooks are not required to be in the aircraft, they should be made available upon request. Logbooks should be complete and up to date. Good records will reduce maintenance cost by giving the mechanic information about what has or has not been accomplished.

8.9 GROUND HANDLING

(a) Towing

The airplane may be moved on the ground by the use of the nose wheel steering bar that is stowed below the forward ledge of the baggage compartment or by power equipment that will not damage or excessively strain the nose gear steering assembly. Towing lugs are incorporated as part of the nose gear fork.

CAUTION

When towing with power equipment, do not turn the nose gear beyond its steering radius in either direction, as this will result in damage to the nose gear and steering mechanism.

CAUTION

Do not tow the airplane when the controls are secured.

In the event towing lines are necessary, ropes should be attached to both main gear struts as high up on the tubes as possible. Lines should be long enough to clear the nose and/or tail by not less than fifteen feet, and a qualified person should ride in the pilot's seat to maintain control by use of the brakes.

(b) Taxiing

Before attempting to taxi the airplane, ground personnel should be instructed and approved by a qualified person authorized by the owner. Engine starting and shut-down procedures as well as taxi techniques should be covered. When it is ascertained that the propeller back blast and taxi areas are clear, power should be applied to start the taxi roll, and the following checks should be performed:

(1) Taxi a few feet forward and apply the brakes to determine their effectiveness.
(2) While taxiing, make slight turns to ascertain the effectiveness of the steering.
(3) Observe wing clearance when taxiing near buildings or other stationary objects. If possible, station an observer outside the airplane.
(4) When taxiing over uneven ground, avoid holes and ruts.
(5) Do not operate the engine at high RPM when running up or taxiing over ground containing loose stones, gravel, or any loose material that may cause damage to the propeller blades.

(c) Parking

When parking the airplane, be sure that it is sufficiently protected from adverse weather conditions and that it presents no danger to other aircraft. When parking the airplane for any length of time or overnight, it is suggested that it be moored securely.

(1) To park the airplane, head it into the wind if possible.
(2) Set the parking brake by pulling back on the brake lever and depressing the knob on the handle. To release the parking brake, pull back on the handle until the catch disengages; then allow the handle to swing forward.

CAUTION

Care should be taken when setting brakes that are overheated or during cold weather when accumulated moisture may freeze a brake.

(3) Aileron and stabilator controls should be secured with the front seat belt and chocks used to properly block the wheels.

(d) Mooring

The airplane should be moored for immovability, security and protection. The following procedures should be used for the proper mooring of the airplane:

(1) Head the airplane into the wind if possible.
(2) Retract the flaps.
(3) Immobilize the ailerons and stabilator by looping the seat belt through the control wheel and pulling it snug.
(4) Block the wheels.
(5) Secure tie-down ropes to the wing tie-down rings and to the tail skid at approximately 45 degree angles to the ground. When using rope of non-synthetic material, leave sufficient slack to avoid damage to the airplane should the ropes contract.

CAUTION

Use bowline knots, square knots or locked slip knots. Do not use plain slip knots.

NOTE

Additional preparations for high winds include using tie-down ropes from the landing gear forks and securing the rudder.

(6) Install a pitot head cover if available. Be sure to remove the pitot head cover before flight.
(7) Cabin and baggage doors should be locked when the airplane is unattended.

8.11 ENGINE AIR FILTER

(a) Removing Engine Air Filter

(1) Remove the lower cowl.
(2) Remove the wing nuts securing the filter. Remove the filter.

(b) Cleaning Engine Air Filter

The induction air filter must be cleaned at least once every 50 hours, and more often, even daily, when operating in dusty conditions. Extra filters are inexpensive, and a spare should be kept on hand for use as a rapid replacement.

To clean the filter:
(1) Tap the filter gently to remove dirt particles, being careful not to damage the filter. DO NOT wash the filter in any liquid. DO NOT attempt to blow out dirt with compressed air.
(2) If the filter is excessively dirty or shows any damage, replace it immediately.
(3) Wipe the filter housing with a clean cloth and install the filter. The usable life of the filter should be restricted to one year or 500 hours, whichever comes first.

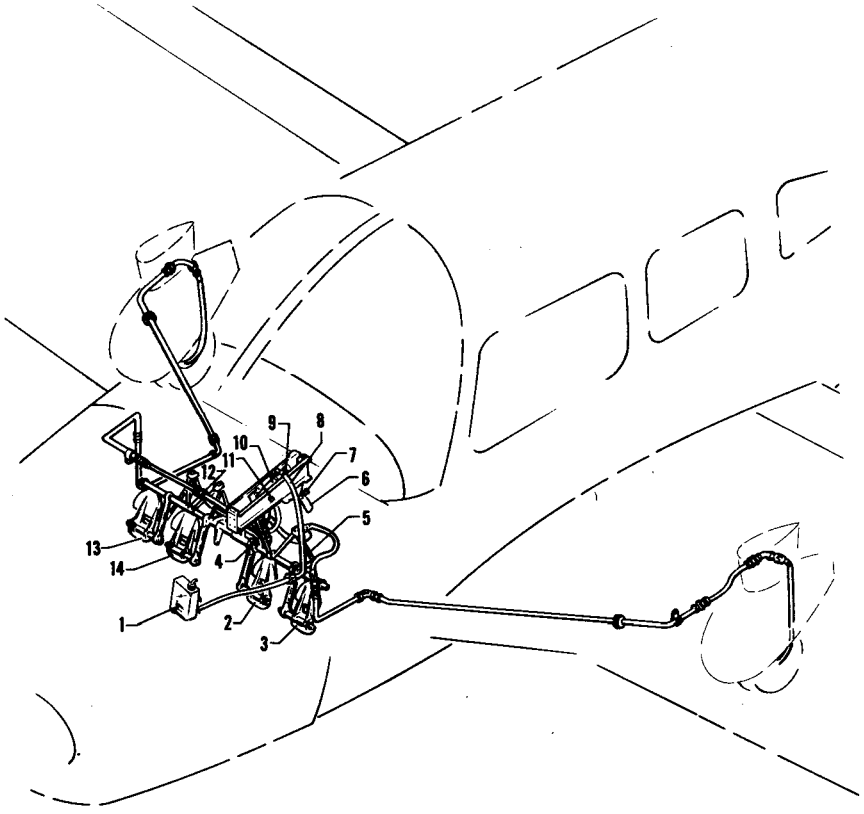
(c) Installation Of Engine Air Filter

After cleaning or when replacing the filter, install the filter in the reverse order of removal.

8.13 BRAKE SERVICE

The brake system is filled with MIL-H-5606 (petroleum base) hydraulic brake fluid. The fluid level should be checked periodically or at every 50-hour inspection and replenished when necessary. The brake reservoir is located on the fire wall in the engine compartment. If the entire system must be refilled, fill with fluid under pressure from the brake end of the system. This will eliminate air from the system.

No adjustment of the brake clearances is necessary. If after extended service brake blocks become excessively worn, they should be replaced with new segments.



1. BRAKE RESERVOIR
2. RIGHT BRAKE AND RUDDER PEDAL
3. LEFT BRAKE AND RUDDER PEDAL
4. RIGHT BRAKE CYLINDER
5. LEFT BRAKE CYLINDER
6. BRAKE HANDLE
7. HANDLE LOCK BUTTON
8. LINE, INLET
9. CLEVIS PIN
10. MASTER CYLINDER ASSEMBLY
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12. TORQUE TUBE
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14. COPILOT'S LEFT BRAKE AND RUDDER PEDAL

BRAKE SYSTEM
Figure 8-1

8.15 LANDING GEAR SERVICE

The three landing gears use Cleveland Aircraft Products 6.00 x 6, four-ply rating, type III tires and tubes. (Refer to paragraph 8.23.)

Wheels are removed by taking off the hub cap, cotter pin, axle nut, and the two bolts holding the brake segment in place. Mark tire and wheel for reinstallation; then dismount by deflating the tire, removing the three through-bolts from the wheel and separating the wheel halves.

Landing gear oleos on the Archer II should be serviced according to the instructions on the units. The main oleos should be extended under normal static load until 4.50 ± .25 inches of oleo piston tube is exposed, and the nose gear should show 3.25 ± .25 inches. Should the strut exposure be below that required, it should be determined whether air or oil is required by first raising the airplane on jacks. Depress the valve core to allow air to escape from the strut housing chamber. Remove the filler plug and slowly raise the strut to full compression. If the strut has sufficient fluid, it will be visible up to the bottom of the filler plug hole and will then require only proper inflation.

Should fluid be below the bottom of the filler plug hole, oil should be added. Replace the plug with valve core removed; attach a clear plastic hose to the valve stem of the filler plug and submerge the other end in a container of hydraulic fluid. Fully compress and extend the strut several times, thus drawing fluid from the container and expelling air from the strut chamber. To allow fluid to enter the bottom chamber of the main gear strut housing, the torque link assembly must be disconnected to let the strut be extended a minimum of 10 inches (the nose gear torque links need not be disconnected). Do not allow the strut to extend more than 12 inches. When air bubbles cease to flow through the hose, compress the strut fully and again check fluid level. Reinstall the valve core and filler plug, and the main gear torque links, if disconnected.

With fluid in the strut housing at the correct level, attach a strut pump to the air valve and with the airplane on the ground, inflate the oleo strut to the correct height.

In jacking the aircraft for landing gear or other service, two hydraulic jacks and a tail stand should be used. At least 250 pounds of ballast should be placed on the base of the tail stand before the airplane is jacked up. The hydraulic jacks should be placed under the jack points on the bottom of the wing and the airplane jacked up until the tail skid is at the right height to attach the tail stand. After the tail stand is attached and the ballast added, jacking may be continued until the airplane is at the height desired.

The steering arms from the rudder pedals to the nose wheel are adjusted at the nose wheel by turning the threaded rod end bearings in or out. Adjustment is normally accomplished at the forward end of the rods and should be done in such a way that the nose wheel is in line with the fore and aft axis of the plane when the rudder pedals and rudder are centered. Alignment of the nose wheel can be checked by pushing the airplane back and forth with the rudder centered to determine that the plane follows a perfectly straight line. The turning arc of the nose wheel is 30.0° ± 2° in either direction and is limited by stops on the bottom of the forging.

The rudder pedal arm stops should be carefully adjusted so that the pedal arms contact the stops just after the rudder hits its stops. This guarantees that the rudder will be allowed to move through its full travel.

8.17 PROPELLER SERVICE

The spinner and backing plate should be frequently cleaned and inspected for cracks. Before each flight the propeller should be inspected for nicks, scratches, and corrosion. If found, they should be repaired as soon as possible by a rated mechanic, since a nick or scratch causes an area of increased stress which can lead to serious cracks or the loss of a propeller tip. The back face of the blades should be painted when necessary with flat black paint to retard glare. To prevent corrosion, the surface should be cleaned and waxed periodically.

8.19 OIL REQUIREMENTS

The oil capacity of the engine is 8 quarts and the minimum safe quantity is 2 quarts. It is recommended that the oil filter element be changed every 50 hours or sooner under unfavorable conditions. Engine oil is normally changed with the filter. However, if the full flow (cartridge type) oil filter is used and changed every 50 hours of operation, the intervals between oil changes may be increased as much as 100 percent. The following grades are recommended for the specified temperatures:

Average Ambient Air Temperature For Starting	Single Viscosity Weight	Multi-Viscosity Grades
Above 60°F	SAE 50	SAE 40 or SAE 50
30° to 90°F	SAE 40	SAE 40
0° to 70°F	SAE 30	SAE 40 or 20W-30
Below 10°F	SAE 20	SAE 20W-30

8.21 FUEL SYSTEM

(a) Servicing Fuel System

At every 50 hour inspection, the fuel screens in the strainer, in the electric fuel pumps, and at the carburetor inlet must be cleaned.

(b) Fuel Requirements (AVGAS ONLY)

The minimum aviation grade fuel for the PA-28-181 is 100. Since the use of lower grades can cause serious engine damage in a short period of time, the engine warranty is invalidated by the use of lower octanes.

Whenever 100 or 100LL grade fuel is not available, commercial grade 100/130 should be used. (See Fuel Grade Comparison Chart.) Refer to the latest issue of Lycoming Service Instruction No. 1070 for additional information.

A summary of the current grades as well as the previous fuel designations is shown in the following chart:

FUEL GRADE COMPARISON CHART

Previous Commercial Fuel Grades (ASTM-D910)			Current Commercial Fuel Grades (ASTM-D910-75)			Current Military Fuel Grades (MIL-G-5572E) Amendment No. 3		
Grade	Color	Max. TEL ml/U.S. gal.	Grade	Color	Max. TEL ml/U.S. gal.	Grade	Color	Max. TEL ml/U.S. gal.
80/87	red	0.5	80	red	0.5	80/87	red	0.5
91/98	blue	2.0	*100LL	blue	2.0	none	none	none
100/130	green	3.0	100	green	**3.0	100/130	green	**3.0
115/145	purple	4.6	none	none	none	115/145	purple	4.6

* - Grade 100LL fuel in some overseas countries is currently colored green and designated as "100L."
**- Commercial fuel grade 100 and grade 100/130 (both of which are colored green) having TEL content of up to 4 ml/U.S. gallon are approved for use in all engines certificated for use with grade 100/130 fuel.

The operation of the aircraft is approved with an anti-icing additive in the fuel. When an anti-icing additive is used it must meet the specification MIL-1-27686, must be uniformly blended with the fuel while refueling, must not exceed .15% by volume of the refueled quantity, and to ensure its effectiveness should be blended at not less than .10% by volume. One and one half liquid ozs. per ten gallon of fuel would fall within this range. A blender supplied by the additive manufacturer should be used. Except for the information contained in this section, the manufacturer's mixing or blending instructions should be carefully followed.

CAUTION

Assure that the additive is directed into the flowing fuel stream. The additive flow should start after and stop before the fuel flow. Do not permit the concentrated additive to come in contact with the aircraft painted surfaces or the interior surfaces of the fuel tanks.

CAUTIONS

Some fuels have anti-icing additives pre-blended in the fuel at the refinery, so no further blending should be performed.

Fuel additive can not be used as a substitute for preflight draining of the the fuel system drains.

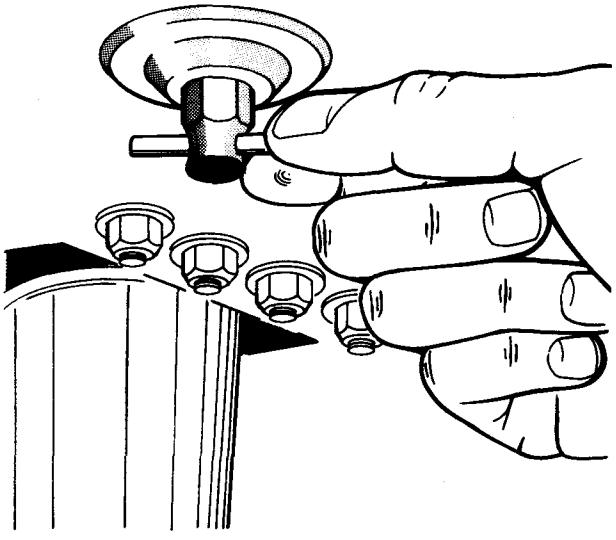
(c) Filling Fuel Tanks

Observe all required precautions for handling gasoline. Fuel is stored in two twenty-five gallon (24 gal. usable) tanks.

There is approximately 17 gallons in the fuel tank when fuel level is even with bottom of filler neck indicator.

(d) Draining Fuel Strainer, Sumps and Lines

The fuel system sumps and strainer should be drained daily prior to the first flight and after refueling to avoid the accumulation of contaminants such as water or sediment. Each fuel tank is equipped with an individual quick drain located at the lower inboard rear corner of the tank. The fuel strainer is equipped with a quick drain located on the front lower corner of the fire wall. Each of the fuel tank sumps should be drained first. Then the fuel strainer should be drained twice, once with the fuel selector valve on each tank. Each time fuel is drained, sufficient fuel should be allowed to flow to ensure removal of contaminants. This fuel should be collected in a suitable container, examined for contaminants, and then discarded.



FUEL DRAIN
Figure 8-3

CAUTION

When draining any amount of fuel, care should be taken to ensure that no fire hazard exists before starting the the engine

Each quick drain should be checked after closing it to make sure it has closed completely and is not leaking.

(e) Draining Fuel System

The bulk of the fuel may be drained from the system by opening the valve at the inboard end of each fuel tank. Push up on the arms of the drain valve and turn counterclockwise to hold the drain open. The remaining fuel in the system may be drained through the filter bowl. Any individual tank may be drained by closing the selector valve and then draining the desired tank.

8.23 TIRE INFLATION

For maximum service from the tires, keep them inflated to the proper pressures - 18 psi for the nose gear and 24 psi for the main gear. All wheels and tires are balanced before original installation, and the relationship of tire, tube and wheel should be maintained upon reinstallation. Unbalanced wheels can cause extreme vibration in the landing gear; therefore, in the installation of new components, it may be necessary to rebalance the wheels with the tires mounted. When checking tire pressure, examine the tires for wear, cuts, bruises, and slippage.

8.25 BATTERY SERVICE

Access to the 12-volt battery is through an access panel at the right rear side of the baggage compartment. The battery box has a plastic tube which is normally closed off with a cap and which should be opened occasionally to drain off any accumulation of liquid. The battery should be checked for proper fluid level. DO NOT fill the battery above the baffle plates. DO NOT fill the battery with acid - use water only. A hydrometer check will determine the percent of charge in the battery.

If the battery is not up to charge, recharge starting at a 4 amp rate and finishing with a 2 amp rate. Quick charges are not recommended.

8.27 CLEANING

(a) Cleaning Engine Compartment

Before cleaning the engine compartment, place a strip of tape on the magneto vents to prevent any solvent from entering these units.

(1) Place a large pan under the engine to catch waste.

(2) With the engine cowling removed, spray or brush the engine with solvent or a mixture of solvent and degreaser. In order to remove especially heavy dirt and grease deposits, it may be necessary to brush areas that were sprayed.

CAUTION

Do not spray solvent into the alternator, vacuum pump, starter, or air intakes.

(3) Allow the solvent to remain on the engine from five to ten minutes. Then rinse the engine clean with additional solvent and allow it to dry.

CAUTION

Do not operate the engine until excess solvent has evaporated or otherwise been removed.

(4) Remove the protective tape from the magnetos.

(5) Lubricate the controls, bearing surfaces, etc., in accordance with the Lubrication Chart.

(b) Cleaning Landing Gear

Before cleaning the landing gear, place a plastic cover or similar material over the wheel and brake assembly.

(1) Place a pan under the gear to catch waste.
(2) Spray or brush the gear area with solvent or a mixture of solvent and degreaser, as desired. Where heavy grease and dirt deposits have collected, it may be necessary to brush areas that were sprayed, in order to clean them.
(3) Allow the solvent to remain on the gear from five to ten minutes. Then rinse the gear with additional solvent and allow to dry.
(4) Remove the cover from the wheel and remove the catch pan.
(5) Lubricate the gear in accordance with the Lubrication Chart.

(c) Cleaning Exterior Surfaces

The airplane should be washed with a mild soap and water. Harsh abrasives or alkaline soaps or detergents could make scratches on painted or plastic surfaces or could cause corrosion of metal. Cover areas where cleaning solution could cause damage. To wash the airplane, use the following procedure:

(1) Flush away loose dirt with water.
(2) Apply cleaning solution with a soft cloth, a sponge or soft bristle brush.
(3) To remove exhaust stains, allow the solution to remain on the surface longer.
(4) To remove stubborn oil and grease, use a cloth dampened with naphtha.
(5) Rinse all surfaces thoroughly.
(6) Any good automotive wax may be used to preserve painted surfaces. Soft cleaning cloths or a chamois should be used to prevent scratches when cleaning or polishing. A heavier coating of wax on the leading surfaces will reduce the abrasion problems in these areas.

(d) Cleaning Windshield and Windows

(1) Remove dirt, mud and other loose particles from exterior surfaces with clean water.
(2) Wash with mild soap and warm water or with aircraft plastic cleaner. Use a soft cloth or sponge in a straight back and forth motion. Do not rub harshly.
(3) Remove oil and grease with a cloth moistened with kerosene.

CAUTION

Do not use gasoline, alcohol, benzene, carbon tetrachloride, thinner, acetone, or window cleaning sprays.

(4) After cleaning plastic surfaces, apply a thin coat of hard polishing wax. Rub lightly with a soft cloth. Do not use a circular motion.
(5) A severe scratch or mar in plastic can be removed by rubbing out the scratch with jeweler's rouge. Smooth both sides and apply wax.

(e) Cleaning Headliner, Side Panels and Seats

(1) Clean headliner, side panels, and seats with a stiff bristle brush, and vacuum where necessary.
(2) Soiled upholstery, except leather, may be cleaned with a good upholstery cleaner suitable for the material. Carefully follow the manufacturer's instructions. Avoid soaking or harsh rubbing.

CAUTION

Solvent cleaners require adequate ventilation.

(3) Leather should be cleaned with saddle soap or a mild hand soap and water.

(f) Cleaning Carpets

To clean carpets, first remove loose dirt with a whisk broom or vacuum. For soiled spots and stubborn stains use a noninflammable dry cleaning fluid. Floor carpets may be removed and cleaned like any household carpet.

8.29 COLD WEATHER OPERATION

For cold weather operation a winterization plate is installed on the inlet opening of the oil cooler duct on the right rear engine baffle. This plate should be installed whenever the ambient temperature reaches 50° F or less. The plate should be removed and stored in the cockpit when the ambient temperature exceeds 50° F.

It is recommended that an optional Engine Breather Tube Winterization Kit be installed for cold weather operation. This kit is available through your Piper Dealer/Distributor.

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SECTION 9

SUPPLEMENTS

9.1 GENERAL

This section provides information in the form of Supplements which are necessary for efficient operation of the airplane when equipped with one or more of the various optional systems and equipment not provided with the standard airplane.

All of the Supplements provided by this section are "FAA Approved" and consecutively numbered as a permanent part of this Handbook. The information contained in each Supplement applies only when the related equipment is installed in the airplane.

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SUPPLEMENT 1

AIR CONDITIONING INSTALLATION

SECTION 1 - GENERAL

This supplement supplies information necessary for the efficient operation of the airplane when the optional air conditioning system is installed. The information contained within this supplement is to be used "as described" in conjunction with the complete handbook.

This supplement has been "FAA Approved" as a permanent part of this handbook and must remain in this handbook at all times when the optional air conditioning system is installed.

SECTION 2 - LIMITATIONS

(a) To insure maximum climb performance the air conditioner must be turned OFF manually prior to takeoff to disengage the compressor and retract the condenser door. Also the air conditioner must be turned OFF manually before the landing approach in preparation for a possible go-around.

(b) Placards
In full view of the pilot, in the area of the air conditioner controls when the air conditioner is installed:

"WARNING - AIR CONDITIONER MUST
BE OFF TO INSURE NORMAL TAKEOFF
CLIMB PERFORMANCE."

In full view of the pilot, to the right of the engine gauges (condenser door light):

"AIR COND DOOR
OPEN"

SECTION 3 - EMERGENCY PROCEDURES

No changes to the basic Emergency Procedures provided by Section 3 of this Pilot's Operating Handbook are necessary for this supplement.

SECTION 4 - NORMAL PROCEDURES

Prior to takeoff, the air conditioner should be checked for proper operation as follows:

(a) Check aircraft master switch ON.

(b) Turn the air conditioner control switch to ON and the fan switch to one of the operating positions - the "AIR COND DOOR OPEN" warning light will turn on, thereby indicating proper air conditioner condenser door actuation.

(c) Turn the air conditioner control switch to OFF - the "AIR COND DOOR OPEN" warning light will go out, thereby indicating the air conditioner condenser door is in the up position.

(d) If the "AIR COND DOOR OPEN" light does not respond as specified above, an air conditioner system or indicator bulb malfunction is indicated and further investigation should be conducted prior to flight.

The above operational check may be performed during flight if an in flight failure is suspected.

The condenser door light is located to the right of the engine instrument cluster in front of the pilot. The door light illuminates when the door is open and is off when the door is closed.

SECTION 5 - PERFORMANCE

Operation of the air conditioner will cause slight decreases in cruise speed and range. Power from the engine is required to run the compressor, and the condenser door, when extended, causes a slight increase in drag. When the air conditioner is turned off there is normally no measurable difference in climb, cruise or range performance of the airplane.

NOTE

To insure maximum climb performance the air conditioner must be turned off manually before takeoff to disengage the compressor and retract the condenser door. Also the air conditioner must be turned off manually before the landing approach in preparation for a possible go-around.

Although the cruise speed and range are only slightly affected by the air conditioner operation, these changes should be considered in preflight planning. To be conservative, the following figures assume that the compressor is operating continuously while the airplane is airborne. This will be the case only in extremely hot weather.

(a) The decrease in true airspeed is approximately 4 KTS at all power settings.
(b) The decrease in range may be as much as 32 nautical miles for the 48 gallon capacity.

The climb performance is not compromised measurably with the air conditioner operating since the compressor is declutched and the condenser door is retracted, both automatically, when a full throttle position is selected. When the full throttle position is not used or in the event of a malfunction which would cause the compressor to operate and the condenser door to be extended, a decrease in rate of climb of as much as 100 fpm can be expected. Should a malfunction occur which prevents condenser door retraction when the compressor is turned off, a decrease in rate of climb of as much as 50 fpm can be expected.

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SUPPLEMENT 2

AUTOFLITE II AUTOPILOT INSTALLATION

SECTION 1 - GENERAL

This supplement supplies information necessary for the operation of the airplane when the optional AutoFlite II Autopilot is installed. The information contained within this supplement is to be used "as described" in conjunction with the complete handbook.

This supplement has been "FAA Approved" as a permanent part of this handbook and must remain in this handbook at all times when the optional AutoFlite II Autopilot is installed.

SECTION 2 - LIMITATIONS

(a) Autopilot use prohibited above 149 KIAS.
(b) Autopilot OFF during takeoff and landing.

SECTION 3 - EMERGENCY PROCEDURES

(a) In case of malfunction DEPRESS and hold Disconnect switch on pilot's control wheel.
(b) Rocker switch on instrument panel OFF.
(c) Unit may be overpowered manually.
(d) In climb, cruise or descent configuration a malfunction with a 3 second delay in recovery initiation may result in 45° bank and 180′ altitude loss. Maximum altitude loss measured at 149 KIAS in a descent.
(e) In approach configuration a malfunction with a 1 second delay in recovery initiation results in 18° bank and 10′ altitude loss.

SECTION 4 - NORMAL PROCEDURES

(a) Engagement
  (1) Rocker Switch on instrument panel - ON.
  (2) Disconnect Switch on left hand side of pilot's control wheel - RELEASED.

(b) Disengagement
  (1) Depress Disconnect Switch on pilot's control wheel (or)
  (2) Rocker Switch on instrument panel - OFF.

(c) Heading Changes
  (1) Depress Disconnect Switch, make Heading Change, release Disconnect Switch.
  (2) Move Trim Knob on instrument for Drift Correction from a constant heading.
  (3) Move Turn Command Knob on instrument for right or left banked turns.

(d) OMNI Tracker
  (1) Center Turn Command Knob and push IN to engage Tracker.
  (2) Trim Knob - push IN for high sensitivity.

SECTION 5 - PERFORMANCE

No changes to the basic performance provided by Section 5 of this Pilot's Operating Handbook are necessary for this supplement.

SUPPLEMENT 3

AUTOCONTROL IIIB AUTOPILOT INSTALLATION

SECTION 1 - GENERAL

This supplement supplies information necessary for the operation of the airplane when the optional Piper AutoControl IIIB Autopilot is installed. The information contained within this supplement is to be used "as described" in conjunction with the complete handbook.

This supplement has been "FAA Approved" as a permanent part of this handbook and must remain in this handbook at all times when the optional Piper AutoControl IIIB Autopilot is installed.

SECTION 2 - LIMITATIONS

(a) Autopilot use prohibited above 149 KIAS.
(b) Autopilot OFF during takeoff and landing.

SECTION 3 - EMERGENCY OPERATION

(a) In an emergency the AutoControl IIIB can be disconnected by:
  (1) Pushing the roll ON-OFF Rocker Switch OFF.
  (2) Pulling the Autopilot Circuit Breaker.
(b) The autopilot can be overpowered at either control wheel.
(c) An autopilot runaway, with a 3 second delay in the initiation of recovery while operating in a climb, cruise or descending flight, could result in a 45° bank and 180′ altitude loss. Maximum altitude loss measured at 149 KTS in a descent.
(d) An autopilot runaway, with a 1 second delay in the initiation of recovery, during an approach operation, coupled or uncoupled, could result in a 18° bank and 10′ altitude loss.

SECTION 4 - NORMAL PROCEDURES

PREFLIGHT

(a) AUTOPILOT
  (1) Place Radio Coupler in "HDG" Mode (if installed) and place the AP ON-OFF switch to the ON position to engage roll section. Rotate roll command knob left and right and observe that control wheel describes a corresponding left and right turn, then center knob.
  (2) Set correct compass heading on D.G. and turn HDG bug to aircraft heading. Engage "HDG" mode rocker switch and rotate HDG bug right and left. Aircraft control wheel should turn same direction as bug. Grasp control wheel and manually override servo, both directions.

(b) RADIO COUPLER (OPTIONAL)
  (1) Tune and identify VOR or VOT station. Position Radio Coupler to OMNI Mode. Engage Autopilot ROLL and HDG switches. Set HDG bug to aircraft heading and rotate O.B.S. to cause OMNI indicator Needle to swing left and right slowly. Observe that control wheel rotates in direction of needle movement.
  (2) Disengage AP ON-OFF switch. Reset Radio Coupler control to HDG.

IN-FLIGHT

(a) Trim airplane (ball centered).
(b) Check air pressure vacuum to ascertain that the directional gyro and attitude gyro are receiving sufficient air.
(c) Roll Section.
  (1) To engage, center ROLL knob, push AP ON-OFF switch to ON position. To turn, rotate console ROLL knob in desired direction. (Maximum angle of bank should not exceed 30°.)
  (2) For heading mode, set directional gyro with magnetic compass. Push directional gyro HDG knob in, rotate bug to aircraft heading. Push console heading rocker (HDG) switch to ON position. To select a new aircraft heading, push D.G. heading knob IN and rotate, in desired direction of turn, to the desired heading.

(d) Radio Coupling — VOR/ILS with Standard directional gyro. (Optional)

(1) For VOR Intercepts and Tracking:

Select the desired VOR course and set the HDG bug to the same heading. Select OMNI mode on the coupler and HDG Mode on the autopilot console.

(2) For ILS Front Course Intercepts and Tracking:

Tune the localizer frequency and place the HDG bug on the inbound, front course heading. Select LOC-NORM mode on the coupler and HDG mode on the autopilot console.

(3) For LOC Back Course Intercepts and Tracking:

Tune the localizer frequency and place the HDG bug on the inbound course heading to the airport. Select LOC-REV mode with coupler and HDG mode on the autopilot console.

SECTION 5 - PERFORMANCE

No changes to the basic performance provided by Section 5 of this Pilot's Operating Handbook are necessary for this supplement.

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SUPPLEMENT 4

PIPER ELECTRIC PITCH TRIM

SECTION 1 - GENERAL

This supplement supplies information necessary for the operation of the airplane when the optional Piper Electric Pitch Trim is installed. The information contained within this supplement is to be used "as described" in conjunction with the complete handbook.

This supplement has been "FAA Approved" as a permanent part of this handbook and must remain in this handbook at all times when the optional Piper Electric Pitch Trim is installed.

SECTION 2 - LIMITATIONS

No changes of the basic limitations provided by Section 2 of this Pilot's Operating Handbook are necessary for this supplement.

SECTIN 3 - EMERGENCY PROCEDURES

(a) In case of malfunction, PRESS disconnect switch located above the ignition switch.
(b) In case of malfunction, overpower the electric trim at either control wheel.
(c) Maximum altitude change with a 4 second delay in recovery initiation is 800 feet and occurs in the descent configuration. Maximum altitude change in the approach configuration with a 4 second recovery delay is 100 feet.

SECTION 4 - NORMAL PROCEDURES

The electric trim system may be turned ON or OFF by a switch located above the ignition switch. The pitch trim may be changed when the electric trim system is turned on either by moving the manual pitch trim control wheel or by operating the trim control switch on the pilot's control yoke. To prevent excessive speed increase in the event of an electric trim runaway malfunction, the system incorporates an automatic disconnect feature which renders the system inoperative above approximately 143 KIAS. The disconnected condition does not affect the manual trim system.

SECTION 5 - PERFORMANCE

No changes to the basic performance provided by Section 5 of this Pilot's Operating Handbook are necessary for this supplement.

SUPPLEMENT 5

CENTURY 21 AUTOPILOT INSTALLATION

SECTION 1 - GENERAL

This supplement supplies information necessary for the operation of the airplane when the optional Century 21 Autopilot is installed in accordance with STC SA3352SW. The information contained within this supplement is to be used in conjunction with the complete handbook.

This supplement has been 'FAA Approved" as a permanent part of this handbook and must remain in this handbook at all times when the optional Century 21 Autopilot is installed.

SECTION 2 - LIMITATIONS

(a) Autopilot operation prohibited above 147 KIAS.
(b) Autopilot OFF during takeoff and landing.

SECTION 3 - EMERGENCY PROCEDURES

(a) AUTOPILOT
In the event of an autopilot malfunction, or anytime the autopilot is not performing as commanded, do not attempt to identify the problem. Regain control of the aircraft by overpowering and immediately disconnecting the autopilot by depressing the AP ON-OFF switch on the programmer OFF.

Do not operate until the system failure has been identified and corrected.

(1) Altitude Loss During Malfunction:

a. An autopilot malfunction during climb, cruise or descent with a 3 second delay in recovery initiation could result in as much as a 45° of bank and 180' altitude loss. Maximum altitude loss was recorded at 147' KIAS during descent.

b. An autopilot malfunction during an approach with a 1 second delay in recovery initiation could result in as much as 18° bank and 10' altitude loss. Maximum altitude loss measured in approach configuration, and operating either coupled or uncoupled.

(b) COMPASS SYSTEM

(1) Emergency Operation With Optional NSD 360A (HSI) Slaved and/or Non-Slaved:

NSD 360A

a. Appearance of HDG Flag:
   1. Check air supply gauge (vac or pressure) for adequate air supply (4 in. Hg. min.)
   2. Check compass circuit breaker.
   3. Observe display for proper operation.

b. To disable heading card - pull circuit breaker and use magnetic compass for directional data.

NOTE

If heading card is not operational, autopilot should not be used.

c. With card disabled VOR/Localizer and Glide Slope displays are still functional; use card set to rotate card to aircraft heading for correct picture.

d. Slaving Failure - (i.e. failure to self correct for gyro drift):
   1. Check gyro slaving switch is set to No. 1 position (if equipped with Slave No. 1 - No. 2 switch) or "Slaved" position when equipped with Slaved and Free Gyro Mode Switch.
   2. Check for HDG Flag.
   3. Check compass circuit breaker.
   4. Reset heading card while observing slaving meter.

NOTE

Dead slaving meter needle or a needle displaced fully one direction indicates a slaving system failure.

5. Select slaving amplifier No. 2 if equipped.
6. Reset heading card while checking slaving meter. If proper slaving indication is not obtained, switch to free gyro mode and periodically set card as an unslaved gyro.

NOTE

In the localizer mode, the "TO-FROM" arrows may remain out of view, depending upon the design of the NAV converter used in the installation.

SECTION 4 - NORMAL PROCEDURES

Refer to Edo-Aire Mitchell Century 21 Autopilot Operator's Manual, P/N 68S805, dated 1-79 for Autopilot Description and Normal Operating Procedures.

(a) PREFLIGHT PROCEDURES

NOTE

During system functional check the system must be provided adequate D.C. voltage (12.0 VDC min.) and instrument air (4.2 in. Hg. min.). It is recommended that the engine be operated to provide the necessary power and that the aircraft be positioned in a level attitude, during the functional check.

(b) AUTOPILOT WITH STANDARD D.G.

(1) Engage autopilot.
(2) Control wheel movement should correspond to HDG command input.
(3) Grasp control wheel and override roll servo actuator to assure override capability.
(4) With HDG bug centered select NAV or APPR mode and note control wheel movement toward VOR needle offset.
(5) Select REV mode and note control wheel movement opposite VOR needle offset.
(6) Disengage autopilot.
(7) Check aileron controls through full travel to assure complete autopilot disengagement.

(c) AUTOPILOT WITH COMPASS SYSTEM (NSD 360A)
(For other compass systems, refer to appropriate manufacturer's instructions)

(1) Check slaving switch in slave or slave 1 or 2 position, as appropriate. (Slaving systems with R.M.I. output provide only slave and free gyro positions.)
(2) Rotate card to center slaving meter - check HDG displayed with magnetic compass HDG.
(3) Perform standard VOR receiver check.
(4) Perform Steps (1) - (7) in Section 4 item (b) except in Steps (4) and (5) substitute course arrow for HDG bus when checking control wheel movement in relation to I.R. needle. HDG bug is inoperative with NAV, APPR. or REV mode selected.

(d) IN-FLIGHT PROCEDURE

(1) Trim aircraft for existing flight condition (all axes).
(2) Rotate heading bug to desired heading. Engage autopilot.
(3) During maneuvering flight - control aircraft through use of the HDG bug. (HDG mode)
(4) For navigation operations select modes as required by the operation being conducted and in accordance with the mode description provided in the Century 21 Operator's Manual.

SECTION 5 - PERFORMANCE

No changes to the basic performance provided by Section 5 of this Pilot's Operating Handbook are necessary for this supplement.

SUPPLEMENT 6

PIPER CONTROL WHEEL CLOCK INSTALLATION

SECTION 1 - GENERAL

This supplement supplies information necessary for the operation of the airplane when the optional Piper Control Wheel Clock is installed. The information contained within this supplement is to be used in conjunction with the complete handbook.

This supplement has been "FAA Approved" as a permanent part of this handbook and must remain in this handbook at all times when the optional Piper Control Wheel Clock is installed.

SECTION 2 - LIMITATIONS

No changes to the basic limitations provided by Section 2 of this Pilot's Operating Handbook are necessary for this supplement.

SECTION 3 - EMERGENCY PROCEDURES

No changes to the basic Emergency Procedures provided by Section 3 of this Pilot's Operating Handbook are necessary for this supplement.

SECTION 4 - NORMAL PROCEDURES

(a) SETTING
While the CLOCK mode, the time and the date can be set by the operation of the RST button.

(b) DATE SETTING
Pressing the RST button once will cause the date to appear with the month flashing. Pressing the ST-SP button will advance the month at one per second, or at one per push, until the right month appears.

Pressing the RST button once again will cause the date to flash, and it can be set in a similiar manner.

(c) TIME SETTING
The RST button must now be pressed two times to cause the hours digits to flash. The correct hour can be set in as described above.

Pressing the RST button once again will now cause the minutes digits to flash. The minutes should be set to the next minute to come up at the zero seconds time mark. The RST button is pressed once more to hold the time displayed. At the time mark, the ST-SP button is pressed momentarily to begin the time counting at the exact second.

If the minutes are not advanced when they are flashing in the set mode, pressing the RST button will return the clock to the normal timekeeping mode without altering the minutes timing. This feature is useful when changing time zones, when only the hours are to be changed.

(d) AUTOMATIC DATE ADVANCE
The calendar function will automatically advance the date correctly according to the four year perpetual calendar. One day must be added manually on Feb. 29 on leap year. The date advances correctly at midnight each day.

(e) DISPLAY TEST
Pressing both the RST and ST-SP buttons at the same time will result in a display test function.

SECTION 5 - PERFORMANCE

No changes to the basic performance provided by Section 5 of this Pilot's Operating Handbook are necessary for this supplement.

PILOT'S OPERATING HANDBOOK AND FAA APPROVED AIRPLANE FLIGHT MANUAL

SUPPLEMENT NO. 11 FOR BENDIX/KING KLN 90 GPS NAVIGATION SYSTEM WITH KAP 150 AUTOPILOT SYSTEM

This supplement must be attached to the Pilot's Operating Handbook and FAA Approved Airplane Flight Manual when the optional Bendix/King KLN 90 GPS Navigation System is installed per Equipment List. The information contained herein supplements or supersedes the information in the basic Pilot's Operating Handbook and FAA Approved Airplane Flight Manual only in those areas listed herein. For limitations, procedures and performance information not contained in this supplement, consult the basic Pilot's Operating Handbook and FAA Approved Airplane Flight Manual.

FAA APPROVED Wm. R. Moreu

W. R. MOREU
D.O.A. NO. SO.-1
PIPER AIRCRAFT CORPORATION
VERO BEACH, FLORIDA

DATE OF APPROVAL JANUARY 07, 1993

SECTION 1 - GENERAL

This supplement supplies information necessary for the operation of the airplane when the optional Bendix/King KLN 90 GPS Navigation System is installed. The Navigation System must be operated within the limitations herein specified. The information contained within this supplement is to be used in conjunction with the complete handbook.

This supplement has been FAA Approved as a permanent part of this handbook and must remain in this handbook at all times when the optional Bendix/King KLN 90 GPS Navigation System is installed.

SECTION 2 - LIMITATIONS

(a) GPS limited to VFR use only.

(b) The following placard is located on the pilots instrument panel adjacent to the HSI.

GPS LIMITED TO VFR USE ONLY

CAUTION:

The presently deployed GPS satellite constellation does not meet the coverage, availability, and integrity requirements for civil aircraft navigation equipment. Users are cautioned that satellite availability and accuracy are subject to change.

SECTION 3 - EMERGENCY PROCEDURES

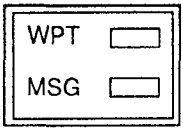
No changes to the Basic Emergency Procedures provided by section 3 of this Pilot's Operating Handbook are necessary for this supplement.

SECTION 4 - NORMAL PROCEDURES

(a) OPERATION

Normal operating procedures are outlined in the Bendix/King KLN 90 GPS Navigation System, Pilots Guide (p/n 006-08484-000 dated August, 1992 or latest revision).

(b) EXTERNAL ANNUNCIATORS: (OPTIONAL)



1. Waypoint (WPT)

Approximately 36 seconds prior to reaching a direct to waypoint or 20 seconds prior to the beginning of turn anticipation (turn anticipation function enabled) the waypoint alert annunciator will begin flashing. This is called "waypoint alerting".

2. Message (MSG)

MSG will flash to alert the pilot of a situation that requires attention. Press the MSG button on the KLN 90 GPS to view the message. (Appendix B of the Pilots Guide contains a list of all of the message page messages and their meanings).

SECTION 5 - PERFORMANCE

Installation of the Bendix/King KLN 90 GPS does not affect the basic performance information in Section 5 of this Pilot's Operating Handbook.

SECTION 6 - WEIGHT AND BALANCE

Factory installed optional equipment is included in the licensed weight and balance data in Section 6 of the basic Pilot's Operating Handbook.

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DEPARTMENT OF TRANSPORTATION
FEDERAL AVIATION ADMINISTRATION

MAJOR REPAIR AND ALTERATION
(Airframe, Powerplant, Propeller, or Appliance)

Form Approved
Budget Bureau No. 04-R060.1

FOR FAA USE ONLY
OFFICE IDENTIFICATION

TRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) instructions and disposition of this form.

1. AIRCRAFT	MAKE Piper	MODEL PA28
	SERIAL NO. 81 90237	NATIONALITY AND REGISTRATION MARK N8384H
2. OWNER	NAME *(As shown on registration certificate)* Jubon Engineering, Inc.	ADDRESS *(As shown on registration certificate)* Kettle Run Rd., RR 2, Box 117 Atco, N. J. 08004

3. FOR FAA USE ONLY

4. UNIT IDENTIFICATION

NIT	MAKE	MODEL	SERIAL NO.	5. TYPE REPAIR	5. TYPE ALTERATION
AIRFRAME	◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆ *(As described in item 1 above)* ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆				X
POWERPLANT					
PROPELLER					
APPLIANCE	TYPE				
	MANUFACTURER				

6. CONFORMITY STATEMENT

A. AGENCY'S NAME AND ADDRESS	B. KIND OF AGENCY	C. CERTIFICATE NO.
. Electronics rlington County Airport Medford, N. J. 08055	U.S. CERTIFICATED MECHANIC	109-14
	FOREIGN CERTIFICATED MECHANIC	
	X CERTIFICATED REPAIR STATION	
	MANUFACTURER	

D. I certify that the repair and/or alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge.

DATE	SIGNATURE OF AUTHORIZED INDIVIDUAL
August 9, 1983	Jay B. Shaw

7. APPROVAL FOR RETURN TO SERVICE

Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is ☒ APPROVED ☐ REJECTED

BY						OTHER *(Specify)*
	FAA FLT. STANDARDS INSPECTOR		MANUFACTURER		INSPECTION AUTHORIZATION	
	FAA DESIGNEE	X	REPAIR STATION		CANADIAN DEPARTMENT OF TRANSPORT INSPECTOR OF AIRCRAFT	

TE OF APPROVAL OR ECTION	CERTIFICATE OR DESIGNATION NO.	SIGNATURE OF AUTHORIZED INDIVIDUAL
August 9, 1983	109-14	Jay B. Shaw

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. alteration must be compatible with all previous alterations to assure continued conformity with the cable airworthiness requirements.

DESCRIPTION OF WORK ACCOMPLISHED *(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)*

Removed LC-2 clock. Installed CA-7290 clock, and Ryan WX-10 stormscope. All work accomplished according to manufacturers' instructions and AC43.13-2.

Weight and balance and equipment list revised.

Current consumption within limits.

"Flight predicated upon use of this equipment not allowed until aircraft has been test flown to check for any interaction between radios and a log book entry has been made."

END

☐ ADDITIONAL SHEETS ARE ATTACHED

F.A.A.Approved
Repair Station
No. 3042

MICHIGAN AVIATION CO.

Municipal Airport
Pontiac, Michigan

EQUIPMENT INSTALLATION

	Make	Model	Serial No.	Registration No.
AIRCRAFT	Piper	PA-28-181	28-8190237	N8384H
	Name		**Address**	
OWNER	Optical Options Inc.		35947 Johntown, Farmington Hills	

Category	Moment	Empty Weight Pounds	Empty Weight C.G.	Useful Load
Normal	140058.45	1602.97	87.37	947.03

Installation Date	M.A.C. Work Order No.
8-21-85	18863

LIST OF EQUIPMENT INSTALLED OR REMOVED:

Item No.	Rem.	Inst.	Item Description	Current Draw
1.		x	WX-8 Stormscope Display	
2.		x	WX-8 Antenna	
3.				
4.				
5.			Superceded	
6.				
7.				
8.				
9.				
10.				
11.				
12.				
13.				
14.				
15.				
16.				
17.				
18.				

EQUIPMENT WEIGHT AND LOCATION:

Item No.	Weight	Arm	Location Description
1.	2.0	58.4	
2.	2.0	183.0	
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			
11.			
12.			
13.			
14.			
15.			
16.			
17.			
18.			

Origingal copy of this FORM will be made available to the aircraft owner for retention as a part of the aircraft records, attach to EQUIPMENT LIST.

Remarks

WT & Bal computed from WT & Bal dated 7-25-85.

STAMP

MAINTENANCE RELEASE:

The Aircraft and/or Component identified on reverse side was Repaired and Inspected in accordance with current Civil Air Regulations and was found Airworthy for return to service.

Pertinent details of the repair are on file at this Agency, under Work Order No. 18863.

Date 8-22-85

Signed _____
(Signature of Authorized Individual)

for

MICHIGAN AVIATION CO.—Certificate No. 3042
PONTIAC MUNICIPAL AIRPORT, PONTIAC, MICHIGAN

DEPARTMENT OF TRANSPORTATION
FEDERAL AVIATION ADMINISTRATION

MAJOR REPAIR AND ALTERATION
(Airframe, Powerplant, Propeller, or Appliance)

Form Approved
Budget Bureau No. 04-R060.1

FOR FAA USE ONLY
OFFICE IDENTIFICATION

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form.

1. AIRCRAFT	MAKE: PIPER	MODEL: PA28-181
	SERIAL NO.: 28-8190237	NATIONALITY AND REGISTRATION MARK: N8384H
2. OWNER	NAME (As shown on registration certificate): WEST BERLIN TAXI & BUS SER., INC	ADDRESS (As shown on registration certificate): 3 HAINES AVE. BERLIN, NJ 08009

3. FOR FAA USE ONLY

4. UNIT IDENTIFICATION / 5. TYPE

UNIT	MAKE	MODEL	SERIAL NO.	5. REPAIR	5. ALTERATION
AIRFRAME	◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆ (As described in item 1 above) ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆				X
POWERPLANT					
PROPELLER					
APPLIANCE	TYPE: / MANUFACTURER:				

6. CONFORMITY STATEMENT

A. AGENCY'S NAME AND ADDRESS	B. KIND OF AGENCY	C. CERTIFICATE NO.
SUMMIT AVIATION, INC. SUMMIT AIRPARK MIDDLETOWN, DE 19709	U.S. CERTIFICATED MECHANIC FOREIGN CERTIFICATED MECHANIC X CERTIFICATED REPAIR STATION MANUFACTURER	3RD CLASS AIRFRAME 1216

D. I certify that the repair and/or alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge.

DATE	SIGNATURE OF AUTHORIZED INDIVIDUAL
1/27/82	Ralph M. Buckingham Jr.

7. APPROVAL FOR RETURN TO SERVICE

Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is [X] APPROVED [ ] REJECTED

BY							OTHER (Specify)
		FAA FLT. STANDARDS INSPECTOR		MANUFACTURER		INSPECTION AUTHORIZATION	
		FAA DESIGNEE	X	REPAIR STATION		CANADIAN DEPARTMENT OF TRANSPORT INSPECTOR OF AIRCRAFT	

ATE OF APPROVAL OR TION	CERTIFICATE OR DESIGNATION NO.	SIGNATURE OF AUTHORIZED INDIVIDUAL
27/82	1216	Ralph M. Buckingham Jr.

Form 337 (7-67) (8320)

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. **DESCRIPTION OF WORK ACCOMPLISHED** *(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)*

INSTALLED: KING KN-62A DME R/T WITH KA-60 DME ANTENNA.

ALL WORK DONE ACCORDING TO MANUFACTURERS INSTALLATION INSTRUCTIONS AND AC43.13-2A CHAPTERS ONE, TWO, AND THREE.

WIRING DIAGRAM: RADIO BUSS----------5AMP C.B.---------DME.

TOTAL RUNNING LOAD DOES NOT EXCEED MAXIMUM ALLOWABLE LIMIT.

THE ABOVE EQUIPMENT HAS BEEN ADDED TO AIRCRAFT EQUIPMENT LIST. WEIGHT AND BALANCE INFORMATION ENTERED IN AIRCRAFT LOG.

----------END----------

☐ ADDITIONAL SHEETS ARE ATTACHED

☆U.S. GOVERNMENT PRINTING OFFICE: 1977—771-021/290

SUMMIT AVIATION

WEIGHT & BALANCE RECORD

N 8384H MODEL PIPER PA28-181 S/N 28-8190237

DATE		WEIGHT	ARM	MOMENT
WEIGHT AND BALANCE AS OF 4/03/81		1601.9	87.7	140464
1/27/82	INSTALLED			
	KING KN-62A DME	2.4	63.0	151.20
	KA-60 ANTENNA	0.5	124-0	62.00
NEW COMPUTED WEIGHT & BALANCE AS FOLLOWS				
	EMPTY WEIGHT 1604.50			
	C OF G 87.67			
	MOMENT 140677.20			
	Superceded 8/26/85			

J B ELECTRONICS

TRIANGLE INDUSTRIAL CENTER
R D 1 MEDFORD, NEW JERSEY 08055
(609) 261-4600
FAA REPAIR STATION 109-14

SUPPLEMENTAL WEIGHT & BALANCE DATA/EQUIPMENT LIST

DATE 08/09/83

MAKE PIPER MODEL PA-28-181 N8384H

	WEIGHT	ARM	MOMENT
AIRCRAFT EMPTY	1604.5	87.6766	140677
REMOVED			
LC-2 CLOCK	.3	71.9	21.57
INSTALLED			
CA-7290 CLOCK	.4	62.4	24.96
WX-10 ANTENNA	2	183	366
WX-10 PROCESSOR	4.3	184	791.2
WX-10 DISPLAY	3.4	58.4	198.56
WX-10 CABLES	2	101	202
TOTAL	1616.3	88.0023	142238

A/C GROSS WEIGHT	2550 LBS
NEW A/C EMPTY WEIGHT	1616.3 LBS
NEW A/C EMPTY WEIGHT C/G	88.0023 INCHES
NEW USEFUL LOAD (NORMAL)	933.7 LBS

SIGNED : _____

Superseded 4/17/84

Garden State Flying Service, Inc.

ALBION AIRPORT
ALBION, N.J. 08009
(609) 767-1233

April 17, 1984

Supplement Weight & Balance

Make Piper Model PA-28-181 N8384H

Precise Flight, Inc.
Standby vacuum system No. SVS-1A

	Weight	Arm	Moment
A/C empty	1616.3	88.0023	142238
SVS-1A	1.5	45	67.5
	1617.8	87.962356 CORRECTED	142305.5

A/C Gross Weight	2550 lbs.
New A/C empty weight	1617.8 lbs.
New A/C empty weight CG	88
New useful load	932.2 lbs.

KERNS AVIONICS INC
"The Quality People"

4727 W. PROGRESS DRIVE
MICHIANA REGIONAL AIRPORT
SOUTH BEND, INDIANA 46628
(219) 232-7933

"REVISED WEIGHT AND BALANCE DATA"

Make - Piper PA-28-181

Sn. - 28-8190237

N. - 8384H

Date - July 25, 1985

Superseded 8-22-86

NEW AIRCRAFT EMPTY WEIGHT	1598.97	Lbs.
NEW AIRCRAFT C. G.	87.29	Inches
NEW AIRCRAFT USEFUL LOAD	951.03	Lbs.
MOMENT	139575.65	

"EQUIPMENT LIST CONTINUED"

ITEM			WT.	ARM
Removed:				
3M Ryan	WX-10 Stormscope	Antenna	- 2.0	183.0
	" "	Processor	- 4.3	184.0
	" "	Display	- 3.4	58.4
Installed:				
II Morrow	Apollo II Model 612	Loran C	+ 3.67	58.3
		" Antenna	+ .50	80.5

DEPARTMENT OF TRANSPORTATION
FEDERAL AVIATION ADMINISTRATION

MAJOR REPAIR AND ALTERATION
(Airframe, Powerplant, Propeller, or Appliance)

Form Approved
Budget Bureau No. 04-R060.1

FOR FAA USE ONLY
OFFICE IDENTIFICATION

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form.

1. AIRCRAFT	MAKE Piper	MODEL PA-28-181
	SERIAL NO. 28-8190237	NATIONALITY AND REGISTRATION MARK N8384H
2. OWNER	NAME *(As shown on registration certificate)* Juban Engineering Inc	ADDRESS *(As shown on registration certificate)* RR 2 Box 117 Kettle Run Road Atco NJ 08004

3. FOR FAA USE ONLY

4. UNIT IDENTIFICATION / **5. TYPE**

UNIT	MAKE	MODEL	SERIAL NO.	5. REPAIR	5. ALTERATION
AIRFRAME	◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆ (As described in item 1 above) ◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆◆				X
POWERPLANT					
PROPELLER					
APPLIANCE	TYPE				
	MANUFACTURER				

6. CONFORMITY STATEMENT

A. AGENCY'S NAME AND ADDRESS	B. KIND OF AGENCY	C. CERTIFICATE NO.
Kearns Avionics Inc 27 Progress Drive South Bend, Indiana 46628	U.S. CERTIFICATED MECHANIC FOREIGN CERTIFICATED MECHANIC X CERTIFICATED REPAIR STATION MANUFACTURER	C18-31

D. I certify that the repair and/or alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge.

DATE	SIGNATURE OF AUTHORIZED INDIVIDUAL
7/25/85	Richard Quilt

7. APPROVAL FOR RETURN TO SERVICE

Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is [X] APPROVED [ ] REJECTED

BY							OTHER *(Specify)*
		FAA FLT. STANDARDS INSPECTOR		MANUFACTURER		INSPECTION AUTHORIZATION	
		FAA DESIGNEE	X	REPAIR STATION		CANADIAN DEPARTMENT OF TRANSPORT INSPECTOR OF AIRCRAFT	

DATE OF APPROVAL OR REJECTION	CERTIFICATE OR DESIGNATION NO.	SIGNATURE OF AUTHORIZED INDIVIDUAL
7/25/85	C18-31	Richard Quilt

FAA Form 337 (7-67) ☆ U.S. Government Printing Office 1977—772-646/141 (8320)

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. **DESCRIPTION OF WORK ACCOMPLISHED** *(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)*

Removed WX-10 Ryan Stormscope and installed II Morrow "Apollo I Model 612" Loran C.

This equipment was installed in accordance with AC 43.13-2 Chapter 2 and 3. The electrical cable was installed per AC 43.13-1 Chapter 11 section 3.

A placard has been installed stating "LORAN SYSTEM IS TO BE USED FOR VFR ONLY"

Weight and balance data revised.

Equipment list revised.

---------- End ----------

☐ ADDITIONAL SHEETS ARE ATTACHED

Weight and Balance Computation

Date: 10 Oct 1989

	Make	Model	Serial No.	Registration No.
Aircraft	Piper	PA28-181	28-8190237	N8384H

	Name	Address	City
Owner:	Land-O-Lakes Flying Club	371 North Main	Milford, Mi. 48042

Category	Moment	Empty Weight Pounds	Empty Weight C.G.	Useful Load
Normal	142608.8	1621.8 lbs.	87.3 in.	928.3 lbs

SUPERSEDED 11/4/97

Remarks:

Weight & Balance computed from Weight & Balance dated 7-25-85

Signed: Karl G. Drayton IA371384626

WEIGHT/BALANCE & EQUIPMENT LIST REVISION 31-JUL-98

GENERAL AVIATION, INC. - FAA CRS# ECFR459D

CAPITAL CITY AIRPORT - LANSING, MI 48906

William R Neidig-Rev Trust
5460 Glenway
Brighton, MI 48116

N8384H
PIPER PA-28-181
S# 28-8190237

OLD >	USEFUL LOAD	EMPTY WEIGHT	ARM	MOMENT
	931.95	1618.15	88.00	142403.84

* REMOVED *

* NO ITEMS REMOVED

* INSTALLED *

RMD-00160-PA	WING TIP LIGHTS	4.00	106.00	424.00

NEW >	USEFUL LOAD	EMPTY WEIGHT	ARM	MOMENT
	927.95	1622.15	88.05	142827.84

It is the pilot's responsibilty to load the A/C properly at all times.
The "OLD" figures were taken from a document dated 04-NOV-97.

Superseded 7-31-98

OAKLAND AVIONICS COMPANY
6360 HIGHLAND RD
WATERFORD MI 48327
CRS# XOKR329L

ADDITIONAL EQUIPMENT LIST / REVISED WEIGHT AND BALANCE (COMPUTED)

REG NO: N8384H
A/C MAKE: PIPER
A/C MODEL: PA-28-181
A/C S/N: 28-8190237

DATE: 11/4/97
TACH: HOBBS 1728.5
WORK ORDER #: 4586
SUPERCEDED DATE: 10/10/89

	WEIGHT	ARM	MOMENT
PREVIOUS A/C EMPTY	1621.80	87.93	142608.80
REMOVED ITEMS			
COLLINS VHF-251 TRANSCEIVER	4.00	56.90	227.60
COLLINGS VIR-351 NAV RECEIVER	3.90	57.40	223.86
INSTALLED ITEMS			
GARMIN GNC-250XL GPS/COMM	4.25	58.00	246.50
NEW A/C EMPTY	1618.15	88.00	142403.84

NEW A/C E.W. : 1618.15
NEW A/C C.G. : 88.00
NEW USEFUL LOAD : 931.95

TIMOTHY V POWELL

AUTHORIZED SIGNATURE
OAKLAND AVIONICS COMPANY
6360 HIGHLAND RD
WATERFORD MI 48327
CRS# XOKR329L

ABOVE INSTALLATION PERFORMED
IN ACCORDANCE WITH MANUFACTURERS
SPECIFICATIONS AND IS APPROVED
FOR RETURN TO SERVICE

US Department of Transportation
Federal Aviation Administration

MAJOR REPAIR AND ALTERATION
(Airframe, Powerplant, Propeller, or Appliance)

Form Approved
OMB No. 2120-0020

For FAA Use Only
Office Identification

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed $1,000 for each violation (Section 901 of Federal Aviation Act of 1958).

1. Aircraft	Make: PIPER	Model: PA-28-181
	Serial No.: 28-8190237	Nationality and Registration Mark: N8384H
2. Owner	Name *(As shown on registration certificate)*: HISEY RONALD D	Address *(As shown on registration certificate)*: 33375 GLENDALE ST LIVONIA MI 48150-1615

3. For FAA Use Only

The data identified herein complies with the applicable airworthiness requirements and is approved for the above aircraft, subject to conformity inspection by a person authorized in 14 CFR part 43 Section 43.7.

Date: 11/4/97 **Signature of FAA Inspector** _____ **AGL DTW FSDO**
Robert D. Sutton

4. Unit Identification				**5. Type**	
Unit	Make	Model	Serial No.	Repair	Alteration
AIRFRAME	~~~~~~~~~~ *(As described in Item 1 above)* ~~~~~~~~~~				XXX
POWERPLANT					
PROPELLER					
APPLIANCE	Type				
	Manufacturer				

6. Conformity Statement

A. Agency's Name and Address	B. Kind of Agency		C. Certificate No.
OAKLAND AVIONICS COMPANY 6360 HIGHLAND RD WATERFORD MI 48327		U.S. Certificated Mechanic	XOKR329L RADIO CLASS I&II
		Foreign Certificated Mechanic	
	X	Certified Repair Station	
		Manufacturer	

D. I certify that the repair and/or alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge.

Date	Signature of Authorized Individual
11/3/97	

7. Approval for Return To Service

Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is ☒ APPROVED ☐ REJECTED

BY		FAA Flt. Standards Inspector		Manufacturer		Inspection Authorization	Other *(Specify)*
		FAA Designee	X	Repair Station		Person Approved by Transport Canada Airworthiness Group	

Date of Approval or Rejection	Certificate or Designation No.	Signature of Authorized Individual
11/4/97	XOKR329L	

FAA Form 337 (12-88)

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

11/4/97 PIPER PA-28-181 28-8190237 N8384H HOBBS 1728.5

1. REMOVED THIS DATE COLLINS VHF-251 TRANSCEIVER AND COLLINS VIR351 NAV RECEIVER.
2. INSTALLED THIS DATE GARMIN GNC-250XL GPS/COMM SYSTEM.
3. THE GNC-250XL IS INTERCONNECTED TO A COLLINS IND-350 INDICATOR.
4. THE GNC-250XL IS INTERCONNECTED TO THE CENTURY AUTOPILOT THROUGH A SWITCH/RELAY ARRANGEMENT, SUCH THAT WHEN AN ILS FREQUENCY IS SELECTED ON NAV #1,THE AUTOPILOT IS AUTOMATICALLY SWITCHED TO THE NAV#1 INPUT. AN ANNUNCIATOR LABELED "GPS COUPLED" IS IN CLEAR VIEW OF THE PILOT.
5. INSTALLATION WAS DONE I.A.W. GARMIN GNC-250XL INSTALLATION MANUAL, COLLINS IND-350 MANUAL, AND CENTURY AUTOPILOT MANUAL.
6. INSTALLATION WAS DONE I.A.W.
   AC 43.13-1A PARAGRAPHS 428,429,443,445,446,447,448,449,514,515,519,656,657,659,662,747,753,
   AC 43.13-2A PARAGRAPHS 1,2,4,5,6,9,10,12,21,22,23,27,
   AC 20-138 PARAGRAPH 7.
7. A PLACARD STATING "GPS NOT APPROVED FOR IFR USE" IS INSTALLED IN CLEAR VIEW OF THE PILOT.
8. SYSTEM GROUND CHECKS WERE PERFORMED AND FOUND ACCEPTABLE.
9. THE WEIGHT AND BALANCE/EQUIPMENT LIST WAS REVISED AND A LOG BOOK ENTRY WAS MADE.

----------END----------

☐ Additional Sheets are Attached

U.S. Department of Transportation
Federal Aviation Administration

MAJOR REPAIR AND ALTERATION
(Airframe, Powerplant, Propeller, or Appliance)

For FAA Use Only

Office Identification

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This is requred by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed $1,000 for each such violation (Section 901 Federal Aviation Act of 1958).

1. Aircraft	Make: *PIPER*	Model: *PA-28-181*
	Serial No.: *28-8190237*	Nationality and Registration Mark: *N8384H*
2. Owner	Name (As shown on registration certificate): *William R Neidig-Rev Trust*	Address (As shown on registration certificate): *5460 Glenway, Brighton, MI 48116*

3. For FAA Use Only

4. Unit Identification / **5. Type**

Unit	Make	Model	Serial No.	Repair	Alteration
AIRFRAME	*(As described in Item 1 above)*				XXX
POWERPLANT					
PROPELLER					
APPLIANCE	Type / Manufacturer				

6. Conformity Statement

A. Agency's Name and Address	B. Kind of Agency	C. Certificate No.
GENERAL AVIATION, INC. *CAPITAL CITY AIRPORT* *LANSING, MI 48906*	[ ] U.S. Certified Mechanic [ ] Foreign Certified Mechanic [X] Certified Repair Station [ ] Manufacturer	*ECFR459D*

D. I certify that the repair and/or alteration made to the unit(s) identified in item 4 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge.

Date	Signature of Authorized Individual
7-31-98	Rodney A. Hutchcraft

7. Approval for Return To Service

Pursuant to the authority given persons specified below, the unit identified in item 4 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is [X] APPROVED [ ] REJECTED

BY							Other (Specify)
	[ ]	FAA Flt.Standards Inspector	[ ]	Manufacturer	[ ]	Inspection Authorization	
	[ ]	FAA Designee	[X]	Repair Station	[ ]	Person Approved by Transport Canada Airworthiness Group	

Date of Approval or Rejection	Certificate or Designation No.	Signature of Auhorized Individual
7-31-98	*ECFR459D*	Rodney A. Hutchcraft

FAA Form 337

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with Aircraft nationality and registration mark and date work completed.)

INSTALLED R.M.D. AIRCRAFT LIGHTING, INC. LANDING/RECOGNITION LIGHTS KIT IN ACCORDANCE WITH R.M.D. AIRCRAFT LIGHTING, INC. INSTALLATION INSTRUCTIONS AND DRAWING LIST NO. RMD-OOI6O-PA, DATE DECEMBER 20,1983. APPROVAL FOR THIS INSTALLATION IS IN ACCORDANCE WITH STC SA2356NM. WEIGHT AND BALANCE CHANGES ENTERED INTO AIRCRAFT RECORDS.

----------END----------

☐ Additional Sheets are Attached

United States of America

Department of Transportation — Federal Aviation Administration

Supplemental Type Certificate

Number SA2356NM

This certificate, issued to R.M.D. Aircraft Lighting, Inc.

certifies that the change in the type design for the following product with the limitations and conditions thereof as specified hereon meets the airworthiness requirements of Part 3 *of the* Civil Air Regulations.

Original Product — Type Certificate Number:	2A13	A350
Make:	Piper	Piper
Model:	PA-28 Series (See Installation Sheet for Details)	PA-32-301, 301T PA-32R-301, 301T

Description of Type Design Change:

Installation of R.M.D. Aircraft Lighting, Inc. Landing/Recognition Lights Kit in accordance with R.M.D. Aircraft Lighting, Inc. Installation Instructions and Drawing List No. RMD-00160-PA, dated December 20, 1983, or later FAA approved revision.

NOTE: This installation kit includes a fiberglass wing tip, 100 watt light and a clear plastic lens in each wing tip.

Limitations and Conditions: Approval of this change in type design applies to the above model aircraft only. This approval should not be extended aircraft of this model on which other previously approved modifications are incorpor unless it is determined that the relationship between this change and any of those other previously approved modifications, including changes in type design, will intr duce no adverse effect upon the airworthiness of that aircraft. A copy of this Certificate, dated March 6, 1984, or later FAA approved revision, must be maintained as part of the permanent records for the modified aircraft.

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application: January 13, 1984

Date of issuance: March 6, 1984

Date reissued:

Date amended:

By direction of the Administrator

(Signature)

Manager, Seattle Aircraft Certification Offi

(Title)

Any alteration of this certificate is punishable by a fine of not exceeding $1,000, or imprisonment not exceeding 3 years, or both.

This certificate may be transferred in accordance with FAR 21.47.

FAA Form 8110-2 (10-68)

TABLE OF CONTENTS

SECTION 10

OPERATING TIPS

SECTION 10

OPERATING TIPS

10.1 GENERAL

This section provides operating tips of particular value in the operation of Archer II.

10.3 OPERATING TIPS

(a) Learn to trim for takeoff so that only a very light back pressure on the control wheel is required to lift the airplane off the ground.

(b) The best speed for takeoff is about 53 KIAS under normal conditions. Trying to pull the airplane off the ground at too low an airspeed decreases the controllability of the airplane in the event of engine failure.

(c) Flaps may be lowered at airspeeds up to 102 KIAS. To reduce flap operating loads, it is desirable to have the airplane at a slower speed before extending the flaps. The flap step will not support weight if the flaps are in any extended position. The flaps must be placed in the "UP" position before they will lock and support weight on the step.

(d) Before attempting to reset any circuit breaker, allow a two to five minute cooling off period.

(e) Before starting the engine, check that all radio switches, light switches and the pitot heat switch are in the off position so as not to create an overloaded condition when the starter is engaged.

(f) Anti-collision lights should not be operating when flying through cloud, fog or haze, since reflected light can produce spacial disorientation. Strobe lights should not be used in close proximity to the ground such as during taxiing, takeoff or landing.

(g) The rudder pedals are suspended from a torque tube which extends across the fuselage. The pilot should become familiar with the proper positioning of his feet on the rudder pedals so as to avoid interference with the torque tube when moving the rudder pedals or operating the toe brakes.

(h) In an effort to avoid accidents, pilots should obtain and study the safety related information made available in FAA publications such as regulations, advisory circulars, Aviation News, AIM and safety aids.

(i) Prolonged slips or skids which result in excess of 2000 ft. of altitude loss, or other radical or extreme maneuvers which could cause uncovering of the fuel outlet must be avoided as fuel flow interruption may occur when tank being used is not full.

(j) Hand starting of the engine is not recommended, however, should hand starting of the engine be required, only experienced personnel should attempt this procedure. The magneto selector should be placed to "LEFT" during the starting procedure to reduce the probability of "kick back." Place the ignition switch to "BOTH" position after the engine has started.